



Wrocław  
University  
of Science  
and Technology



Faculty of Geoengineering,  
Mining and Geology

Digital  
Mining  
Center

## Local damage detection – filtering optimisation via GA

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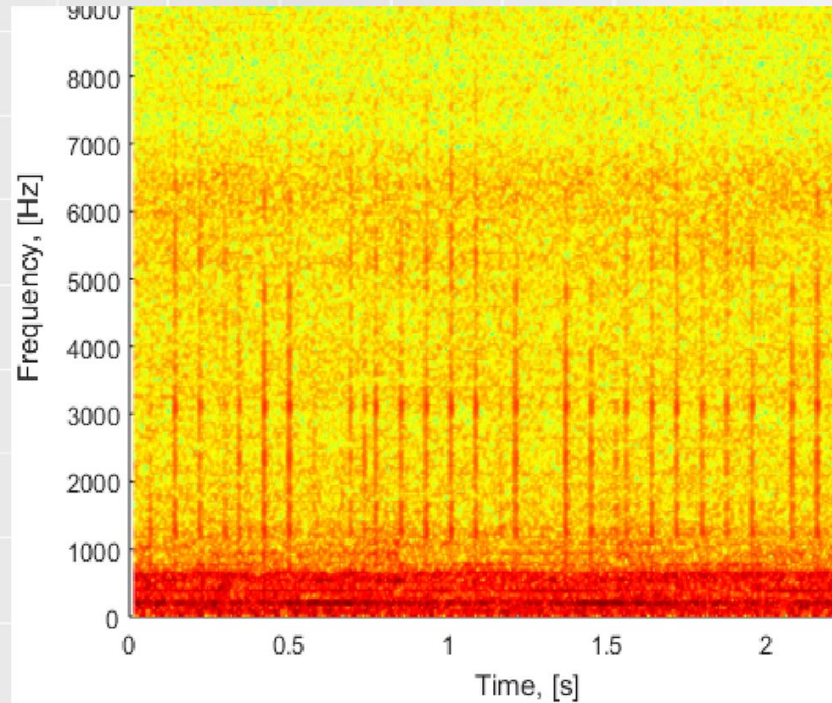
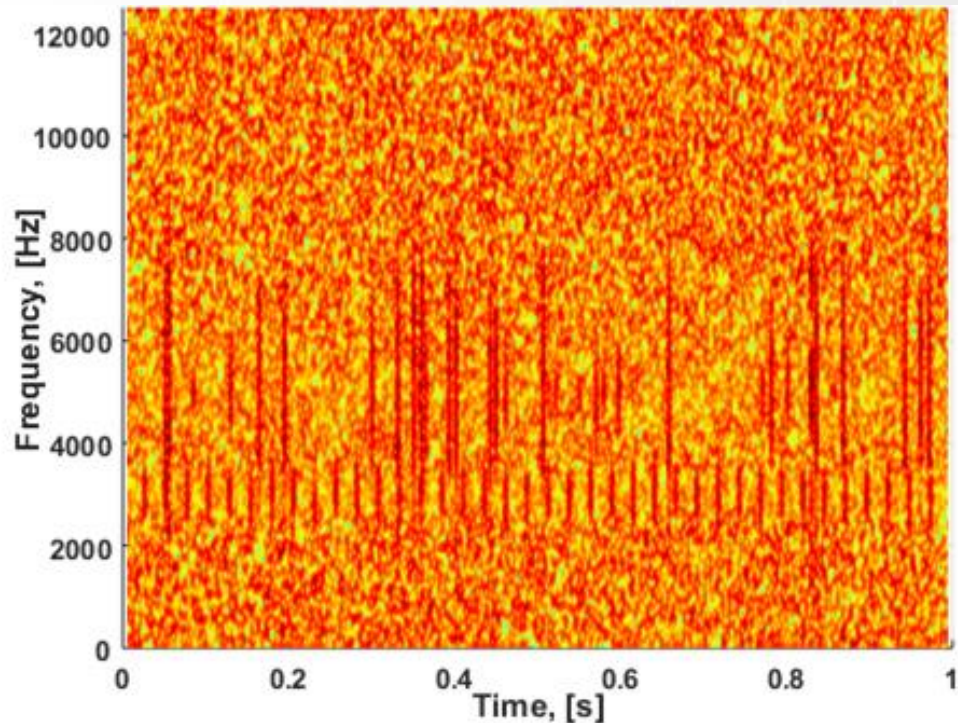
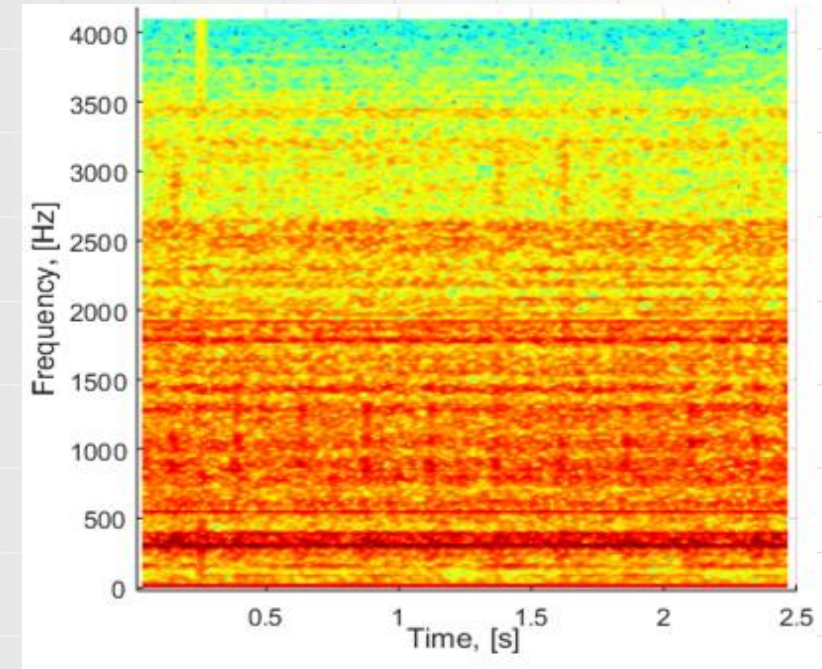


# Problem

**Specificity of identification** – many impulsive components can be present

**Selectiveness** – frequency band of cyclic component can be limited and relatively narrow

**Sensitivity** – SNR of informative component can be low



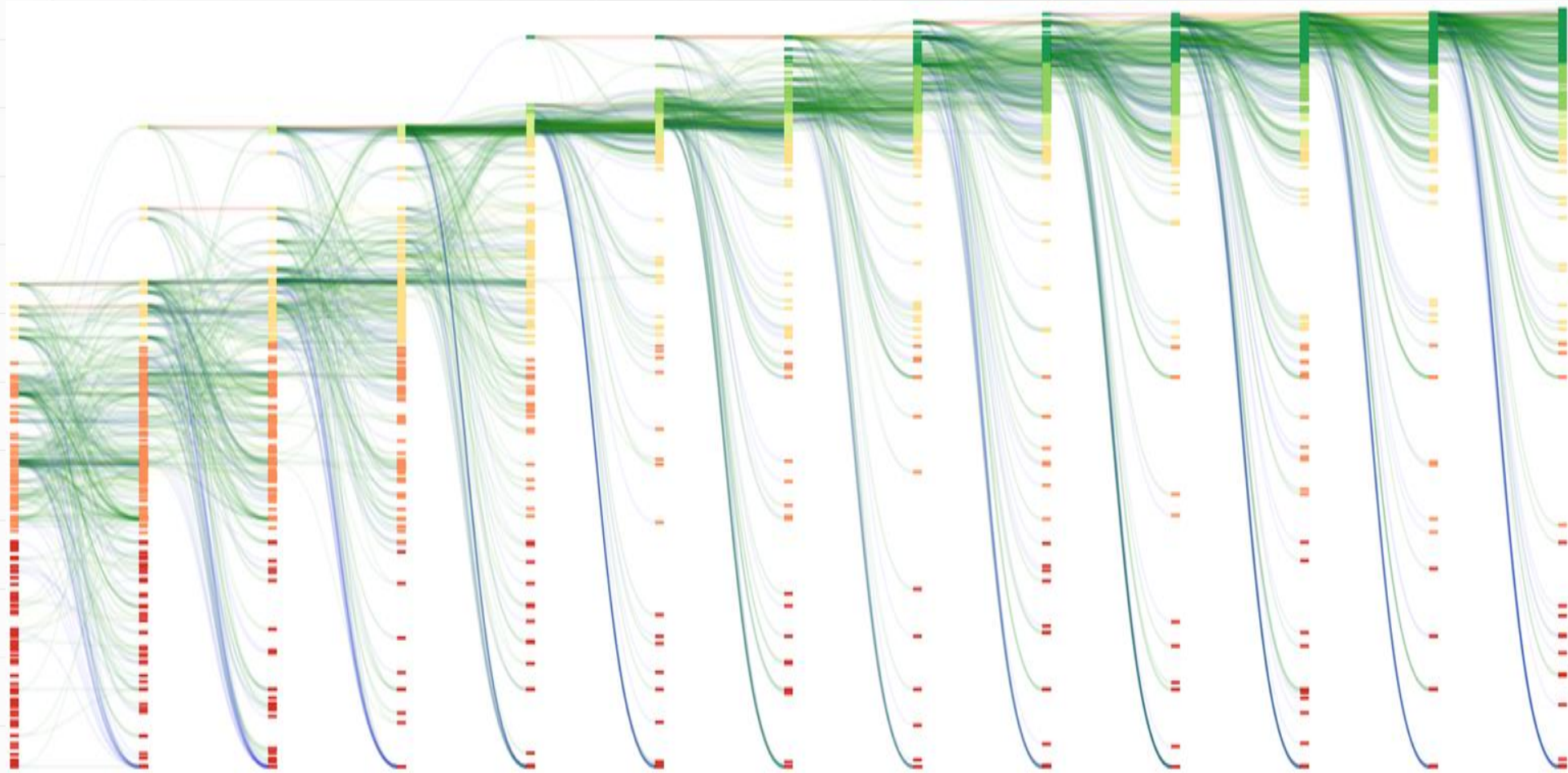




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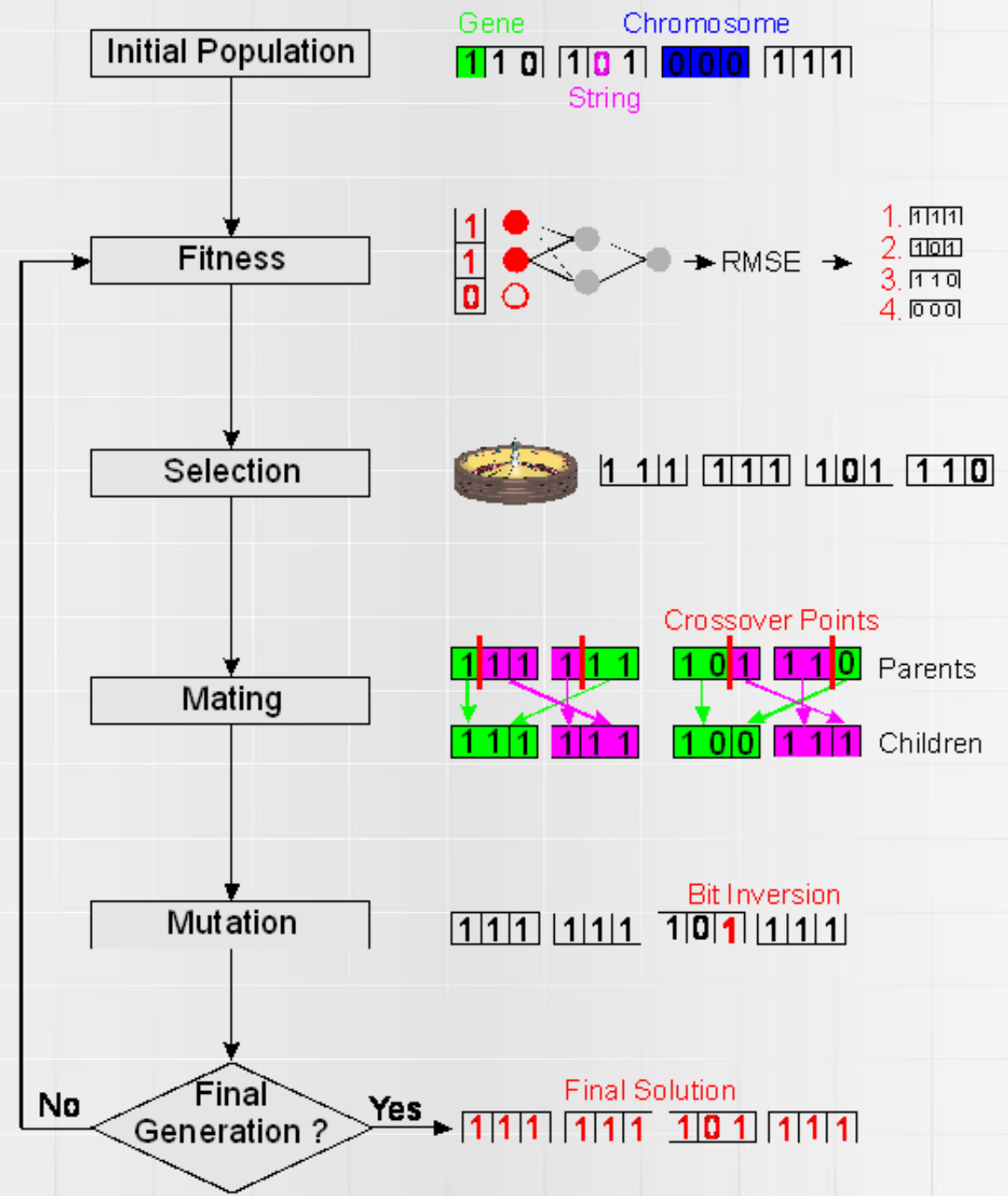


# Genetic Algorithm – biology-inspired population-based optimization





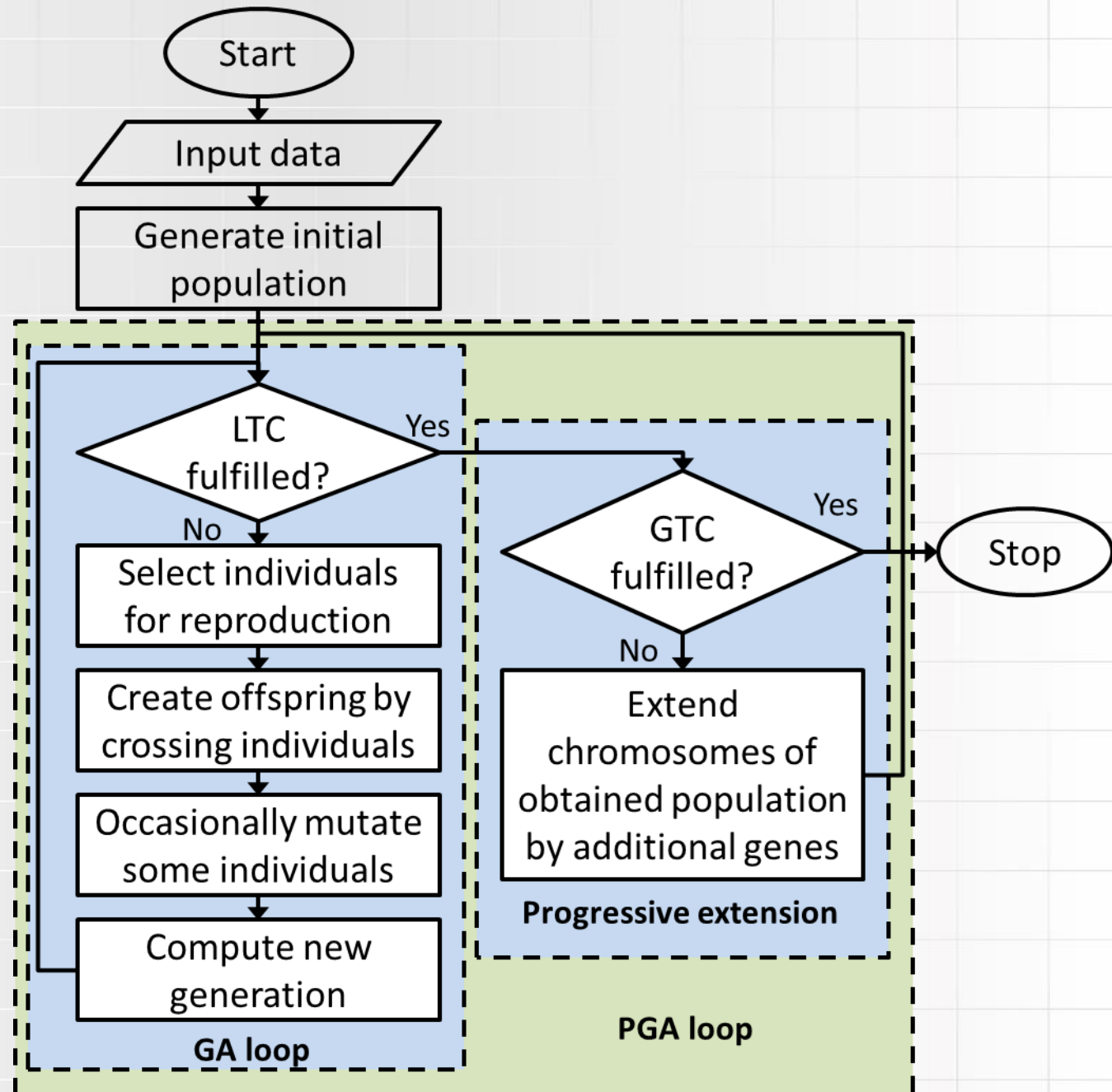
# Genetic Algorithm





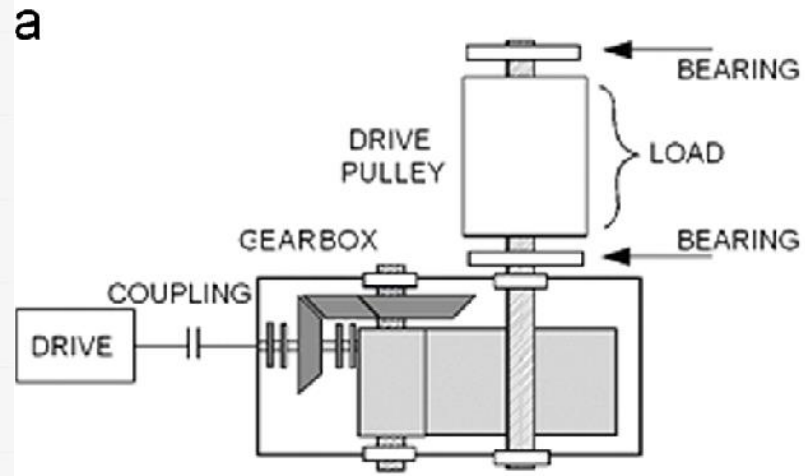
# Progressive Genetic Algorithm

LTC – local termination criterion  
GTC – global termination criterion



# Testing

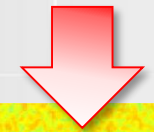
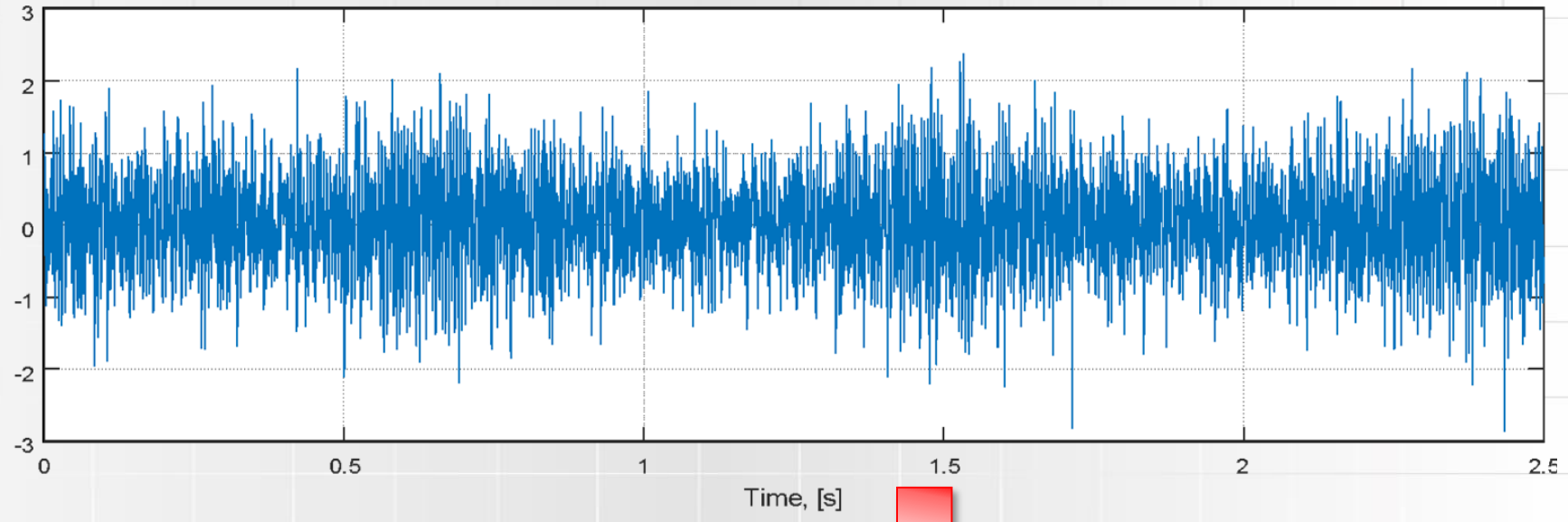
The object of investigation is a damaged bearing of a drive pulley operating within a driving station of the belt conveyor.



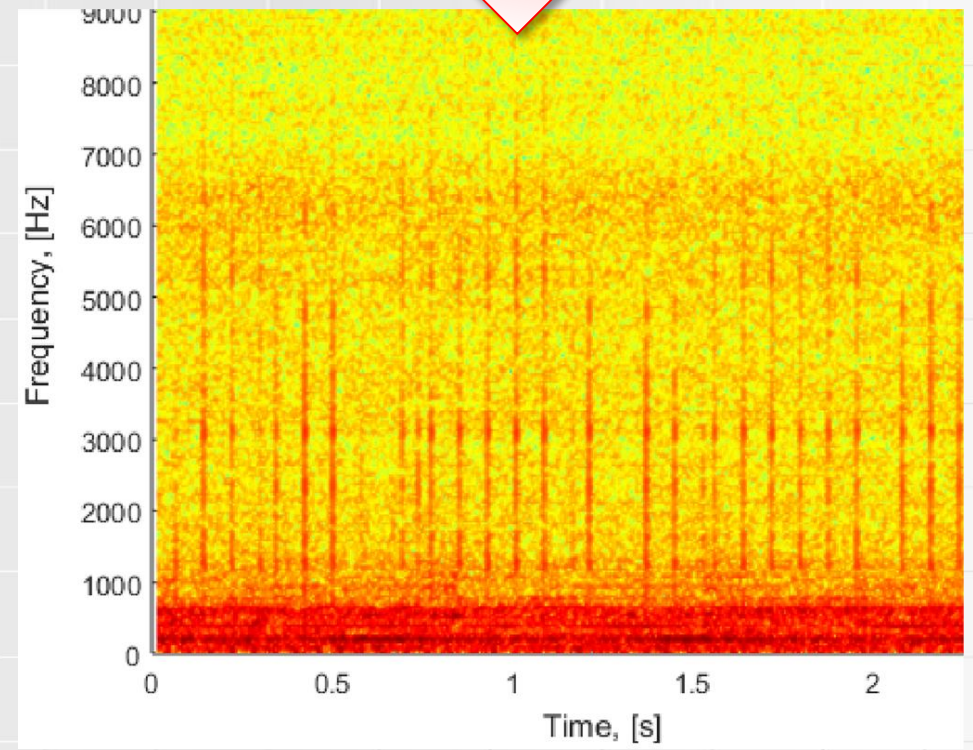




# Data

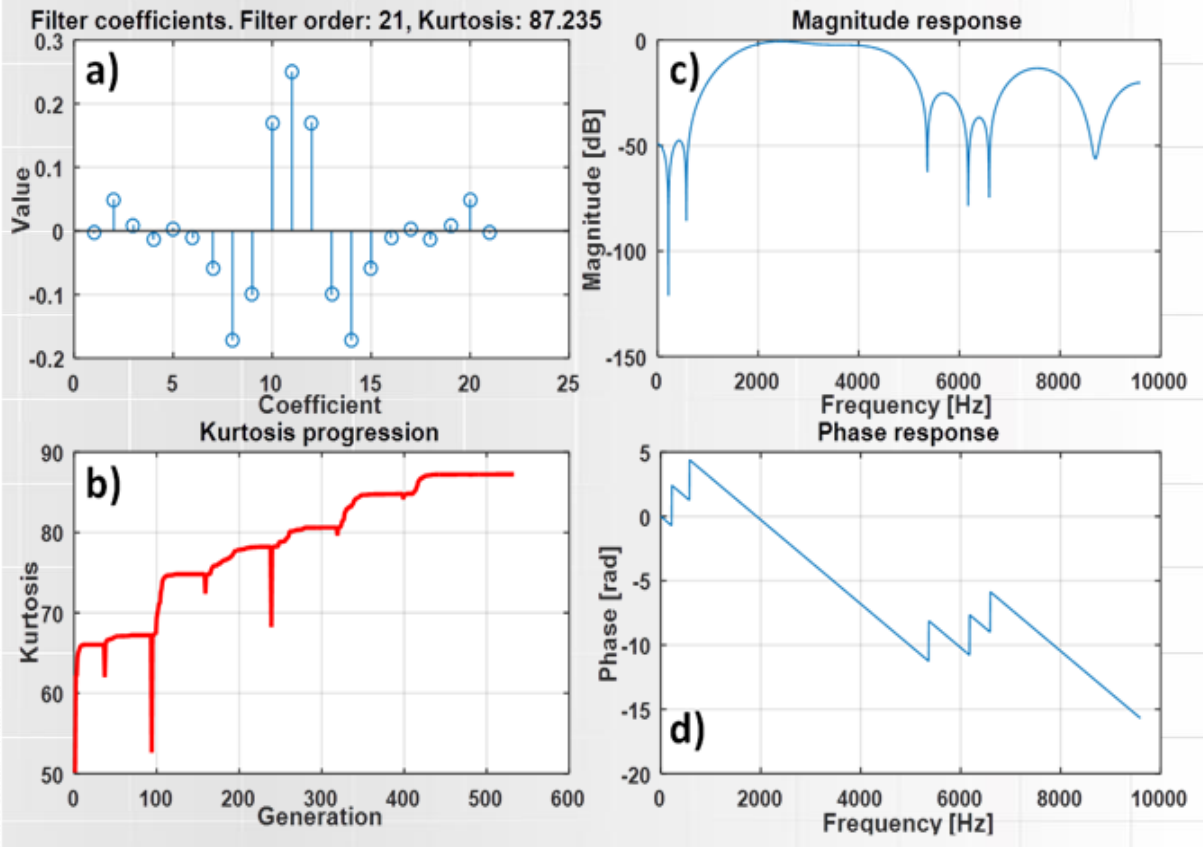
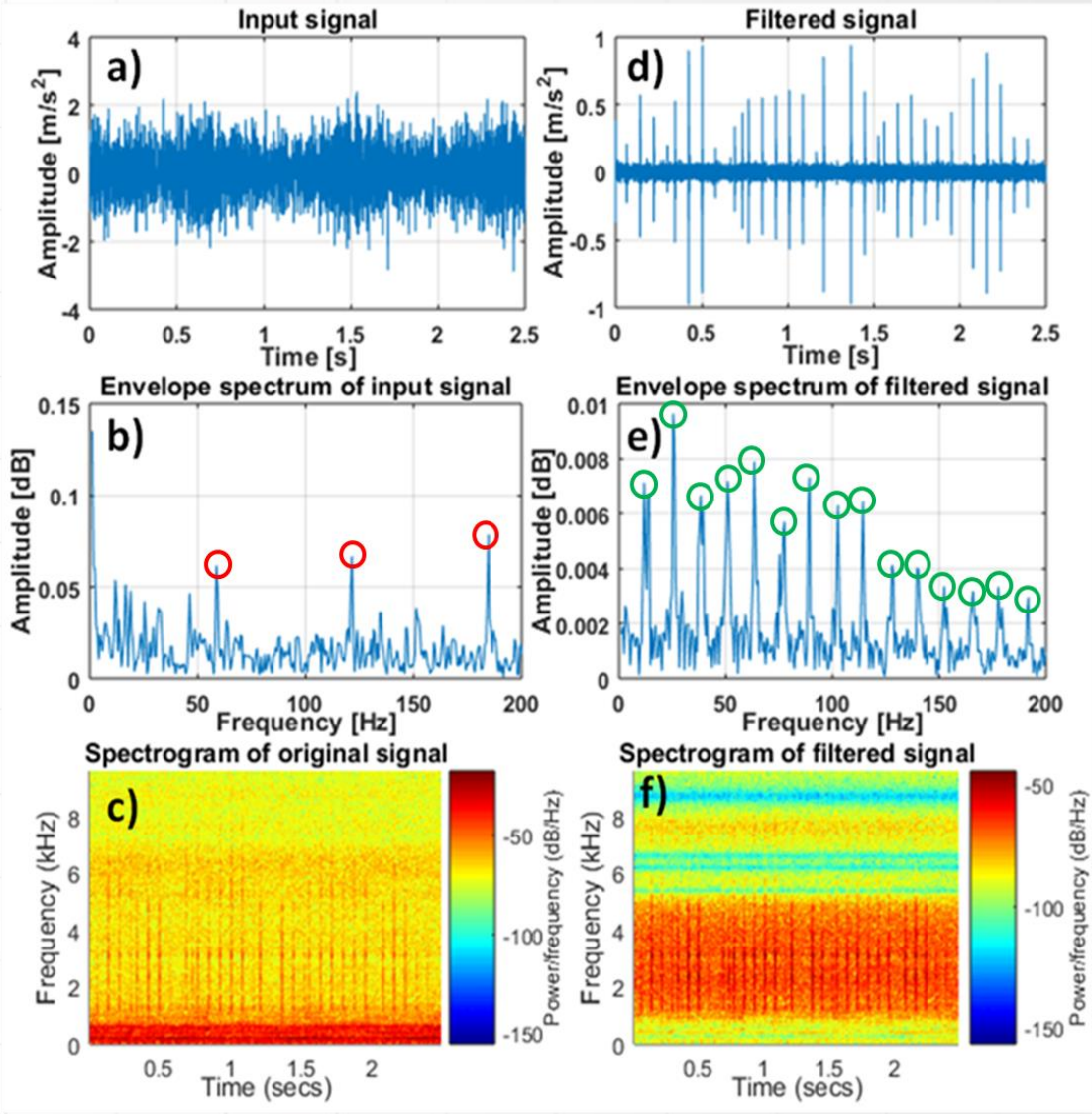


Spectrogram reveals the presence of impulses in the signal.



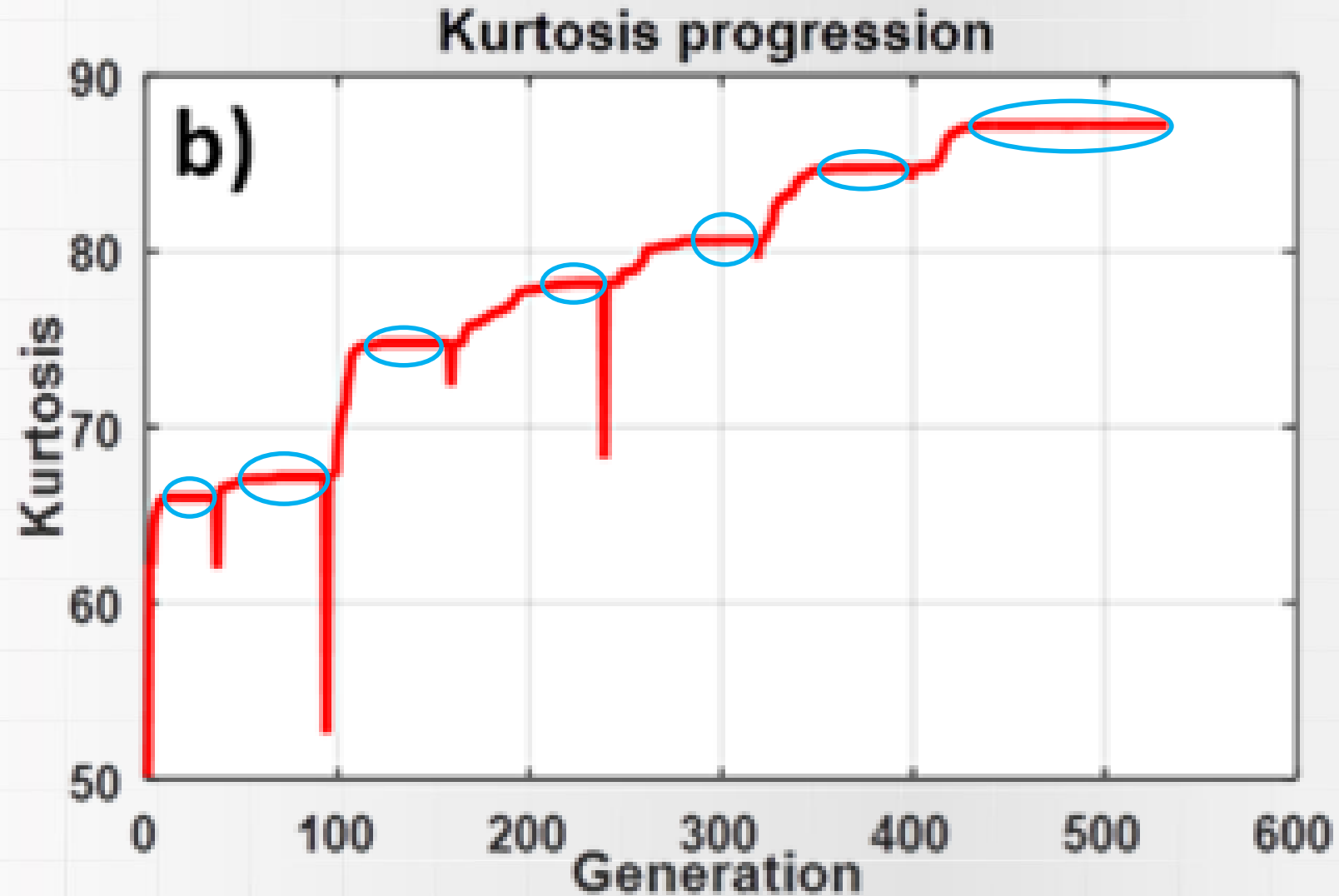


# Results



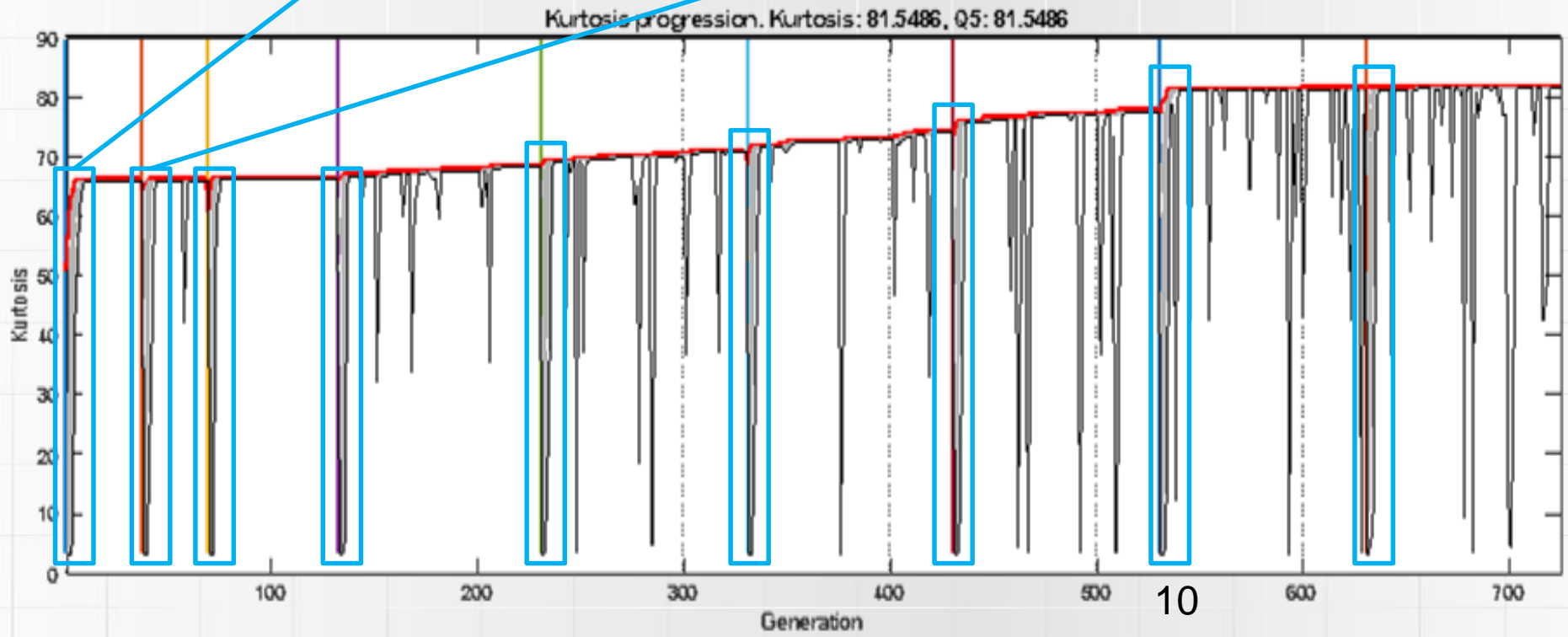
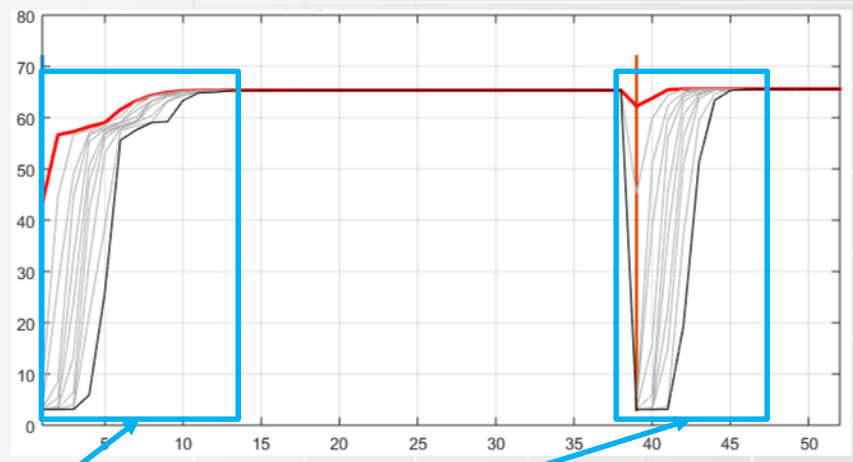


# Observation 1: time is wasted





# Observation 2: population becomes saturated

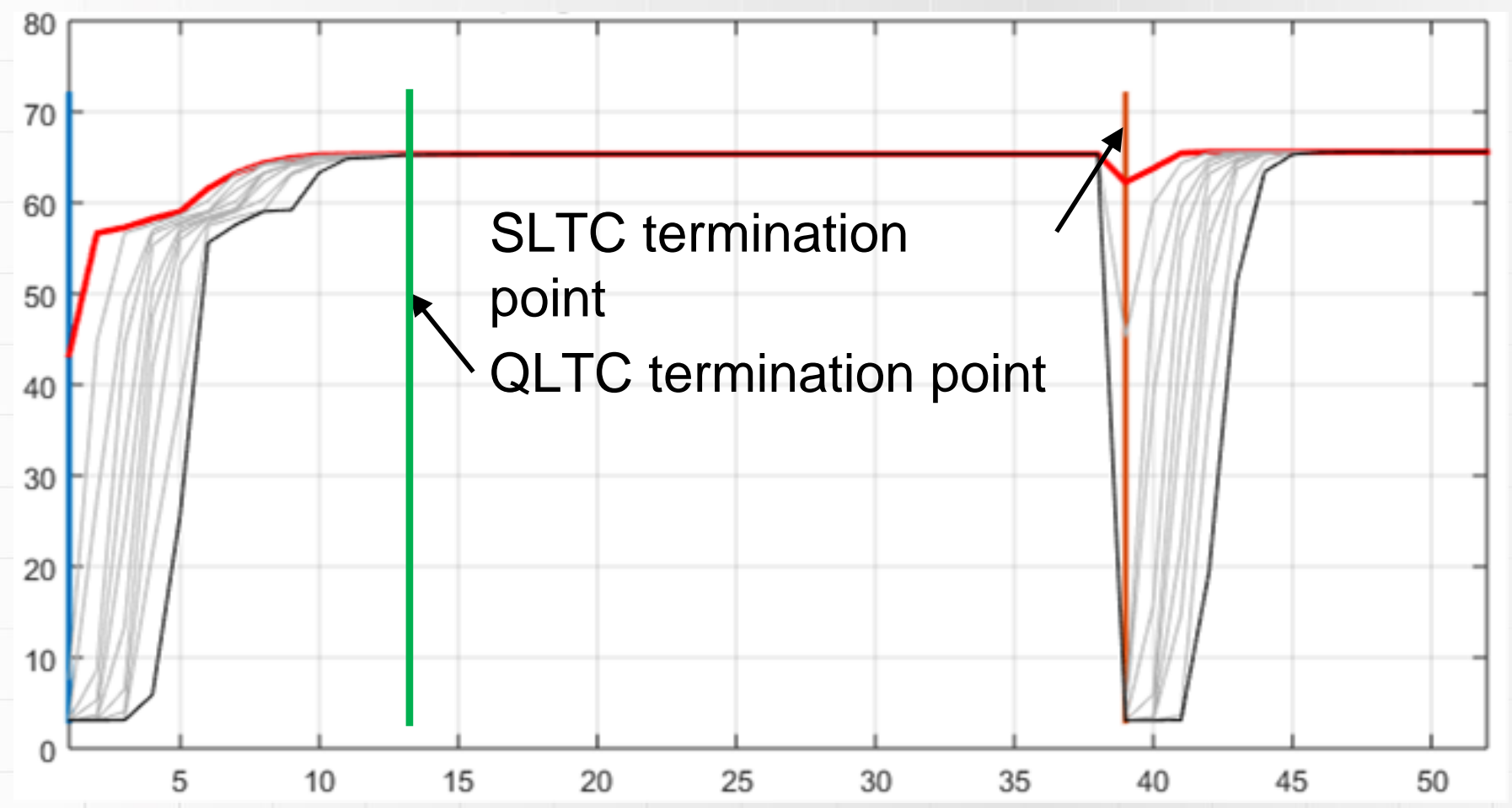




# Solution: quantile-based LTC

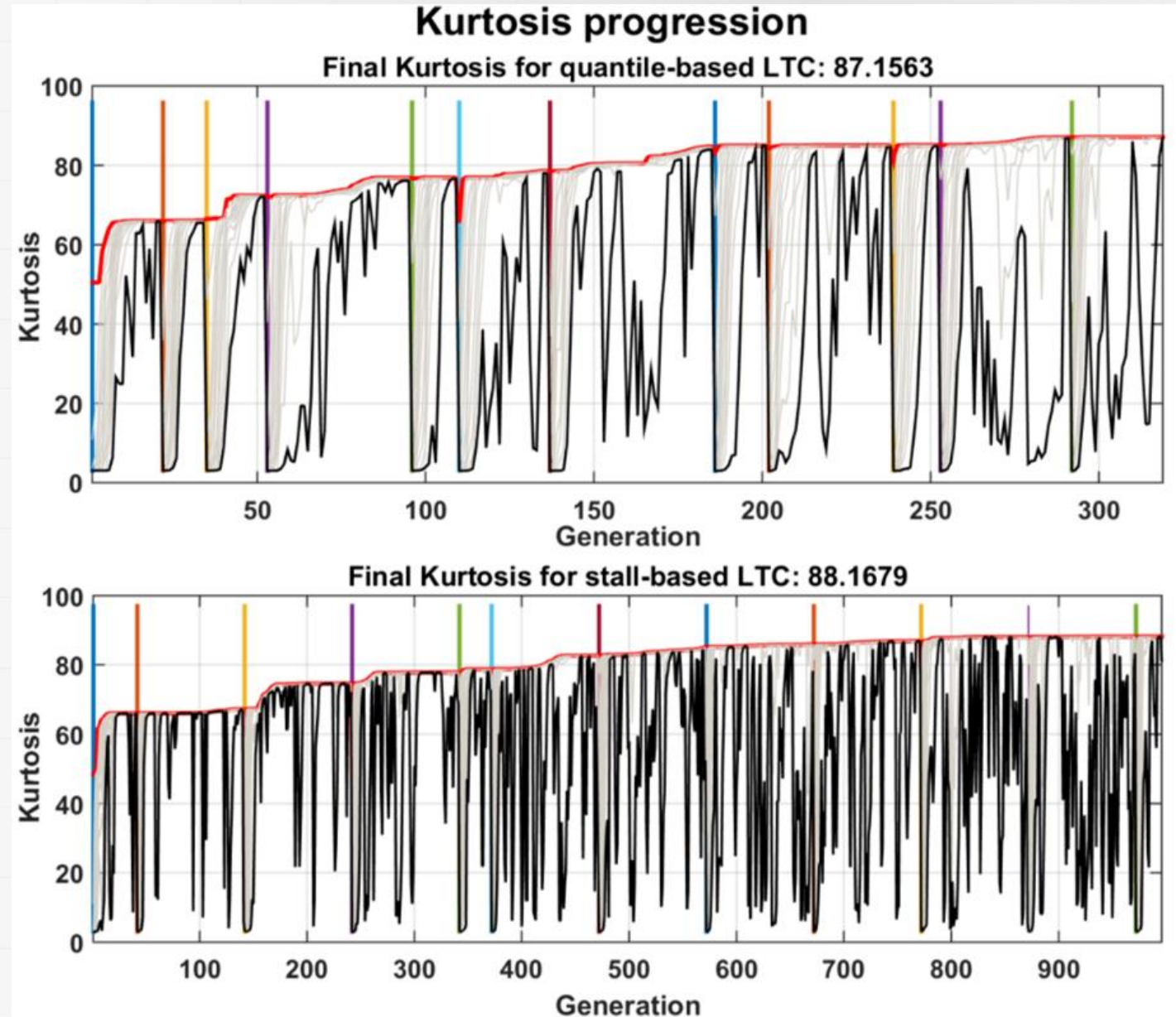
$$q_{0.05} \geq 0.99 * fitness$$

- Fitness
- Quantile 10:10:90%
- Quantile 5%

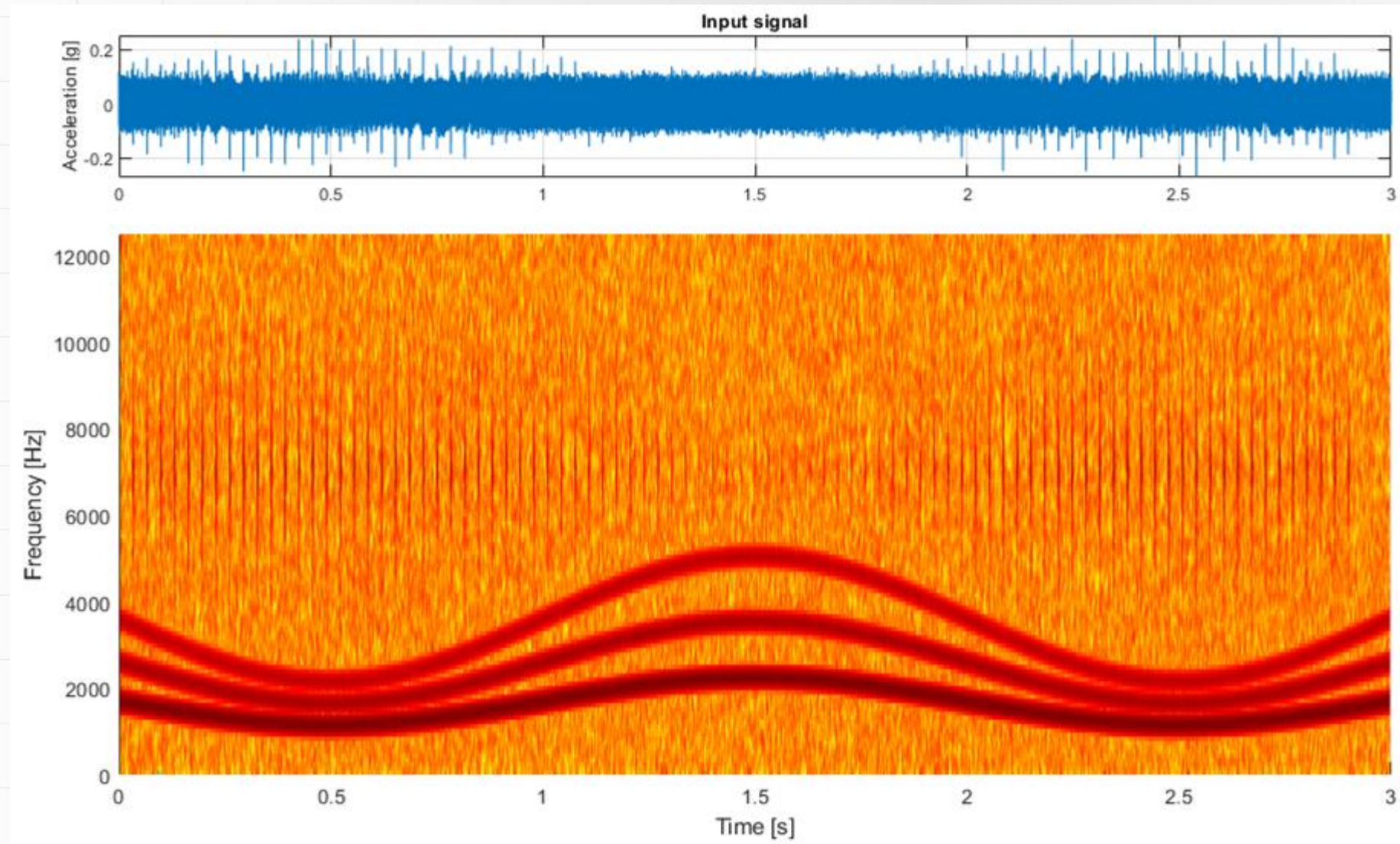




# Performance: ~64% time reduction

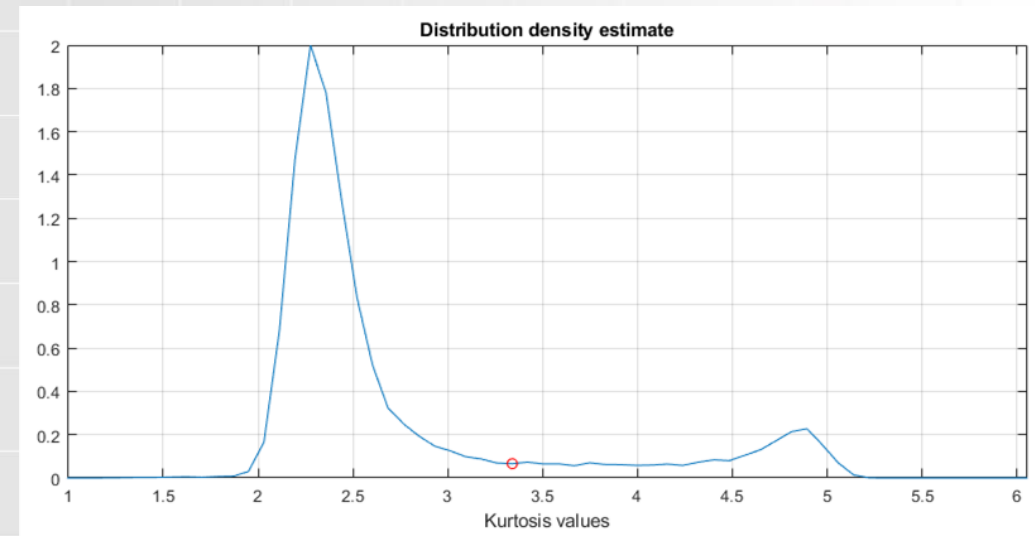
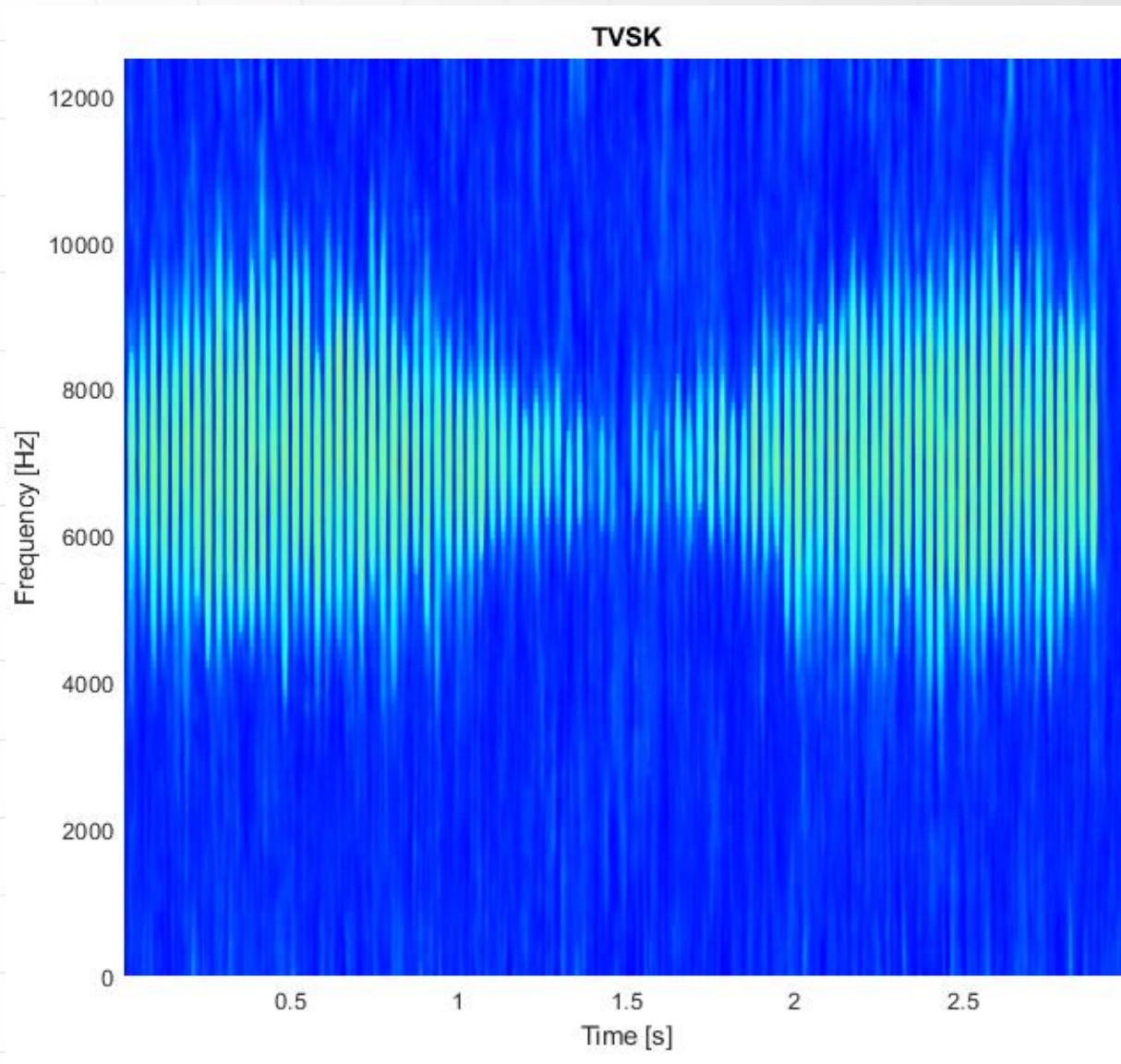


# Problem: time-varying operational conditions





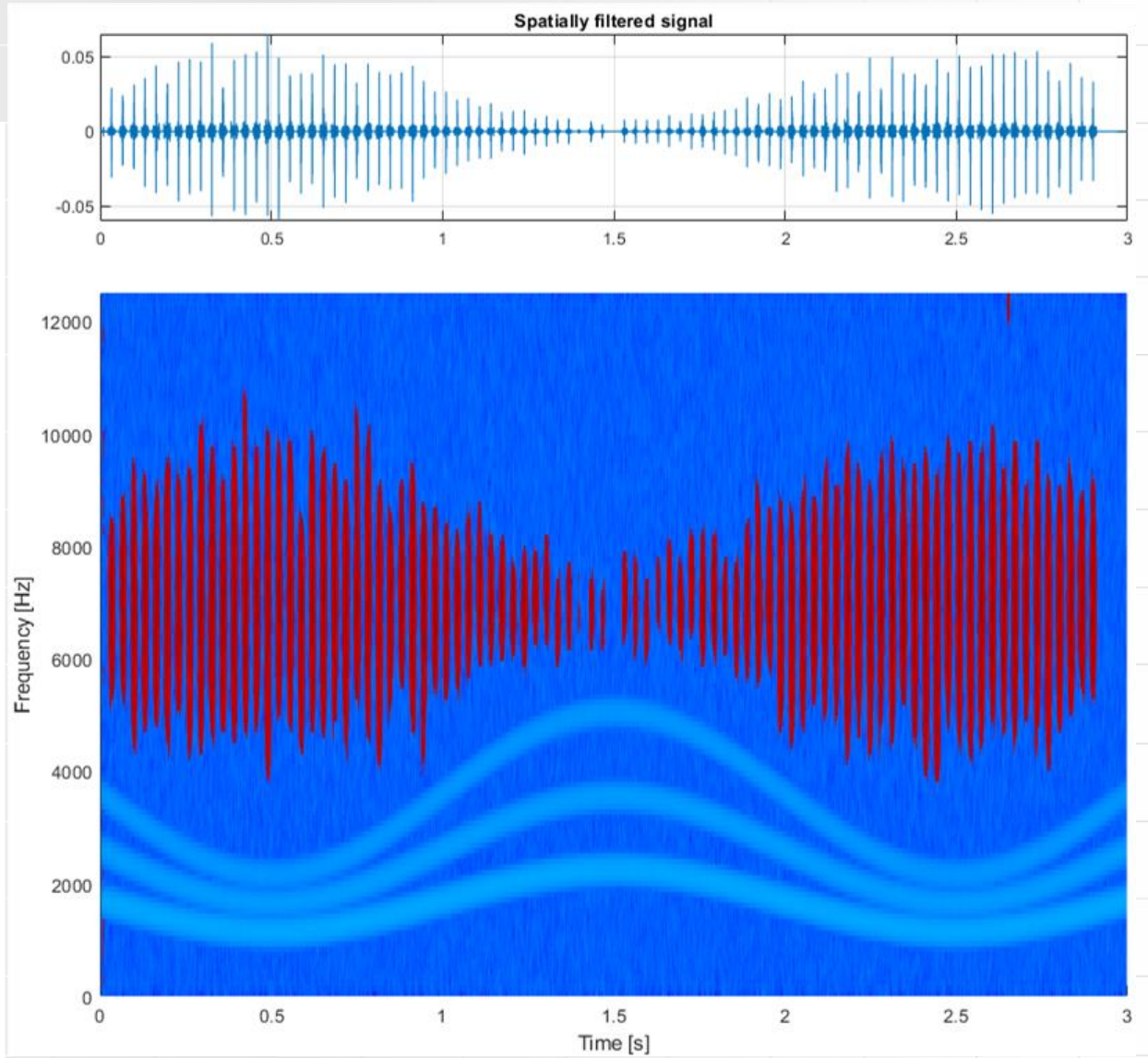
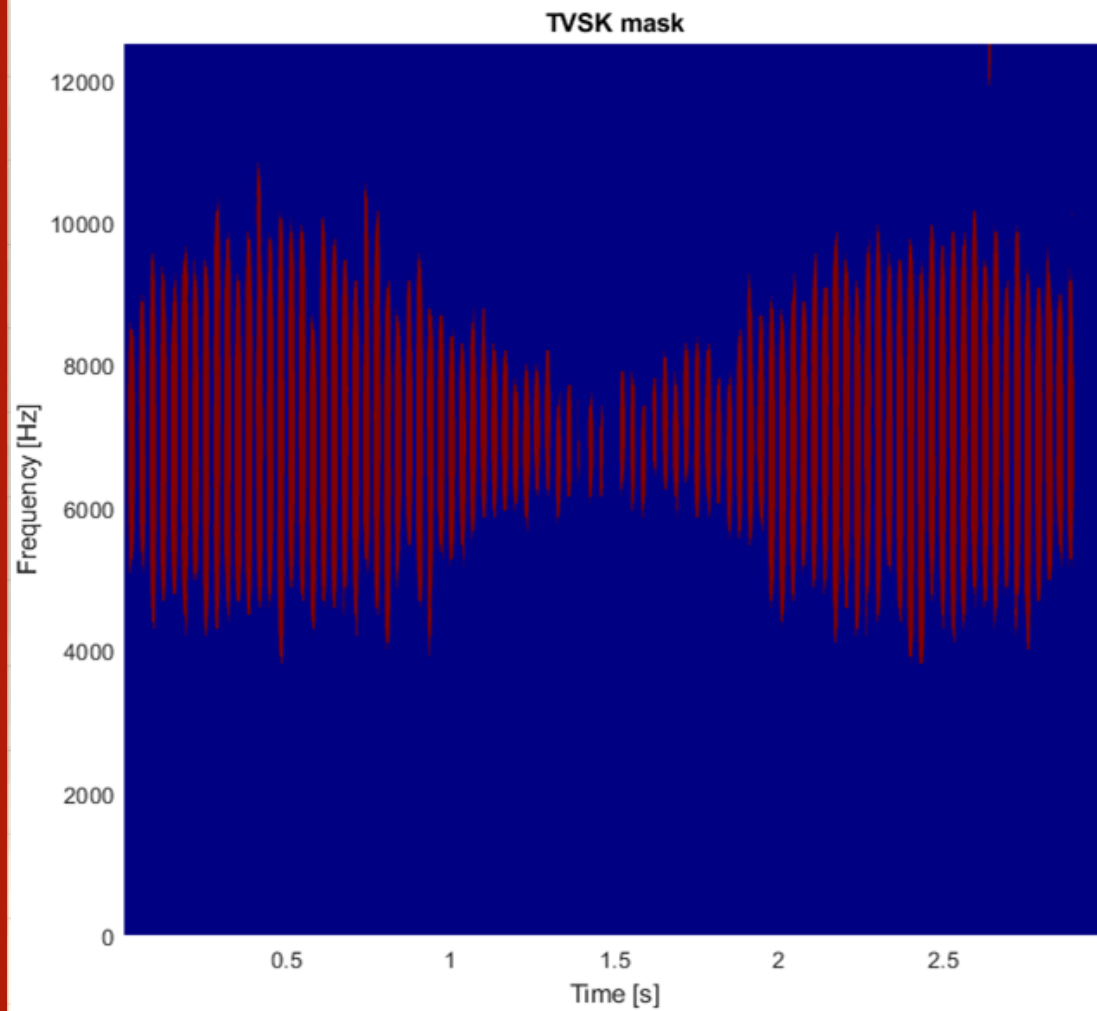
# Solution: 2D filter







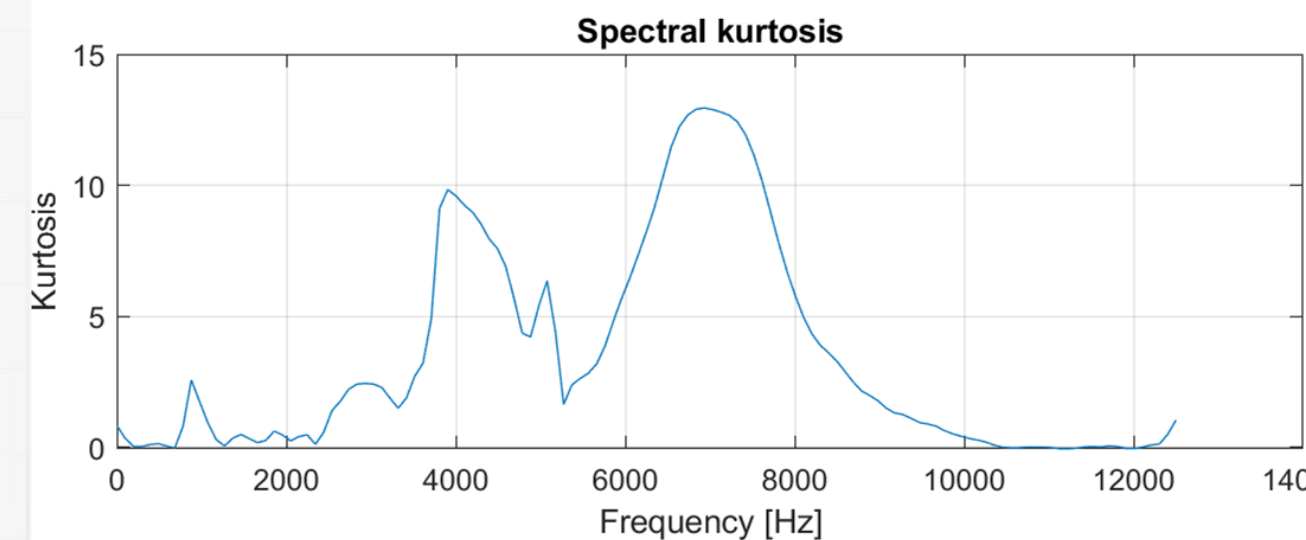
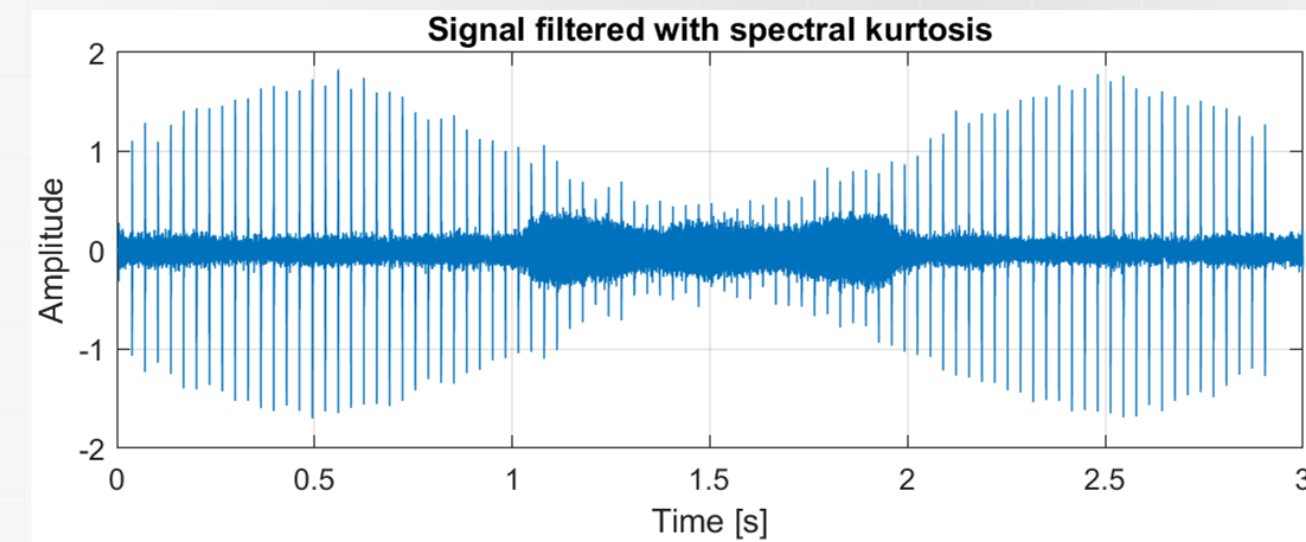
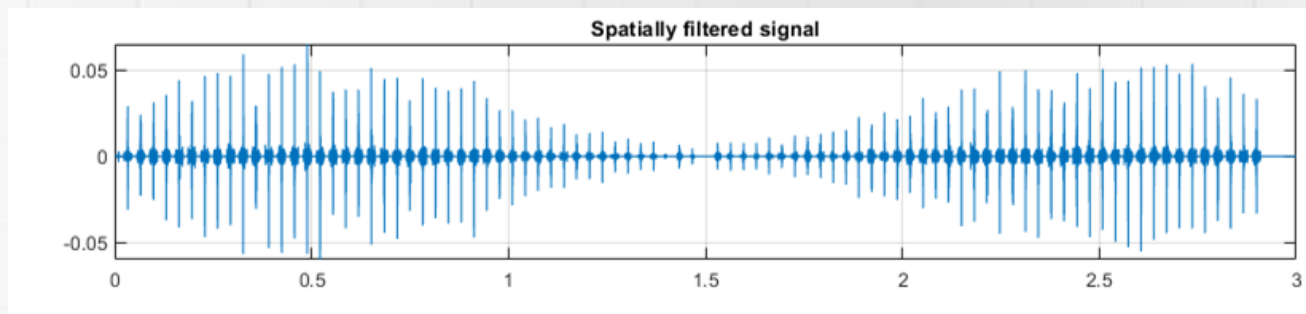
# Results



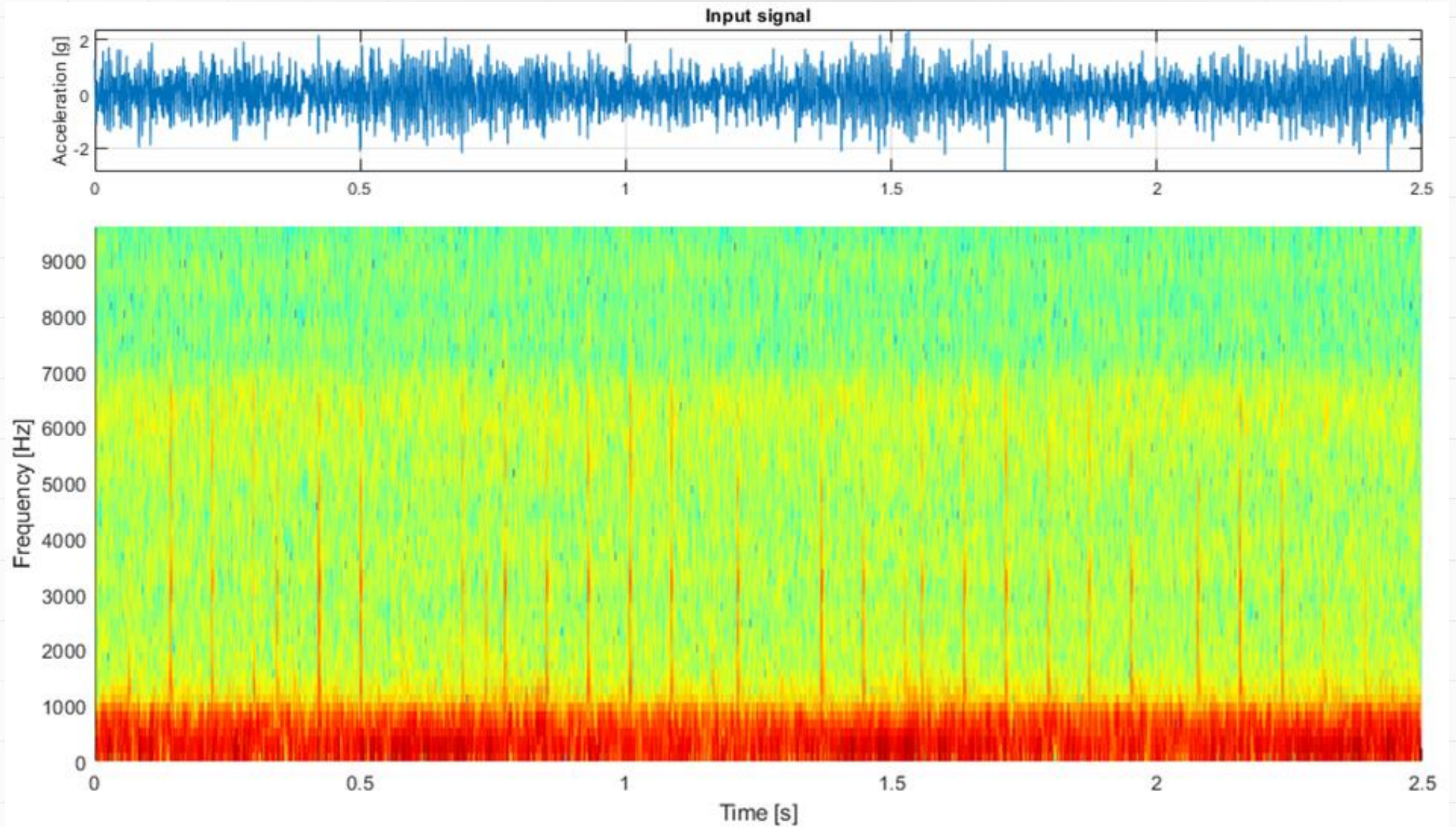


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# Comparison

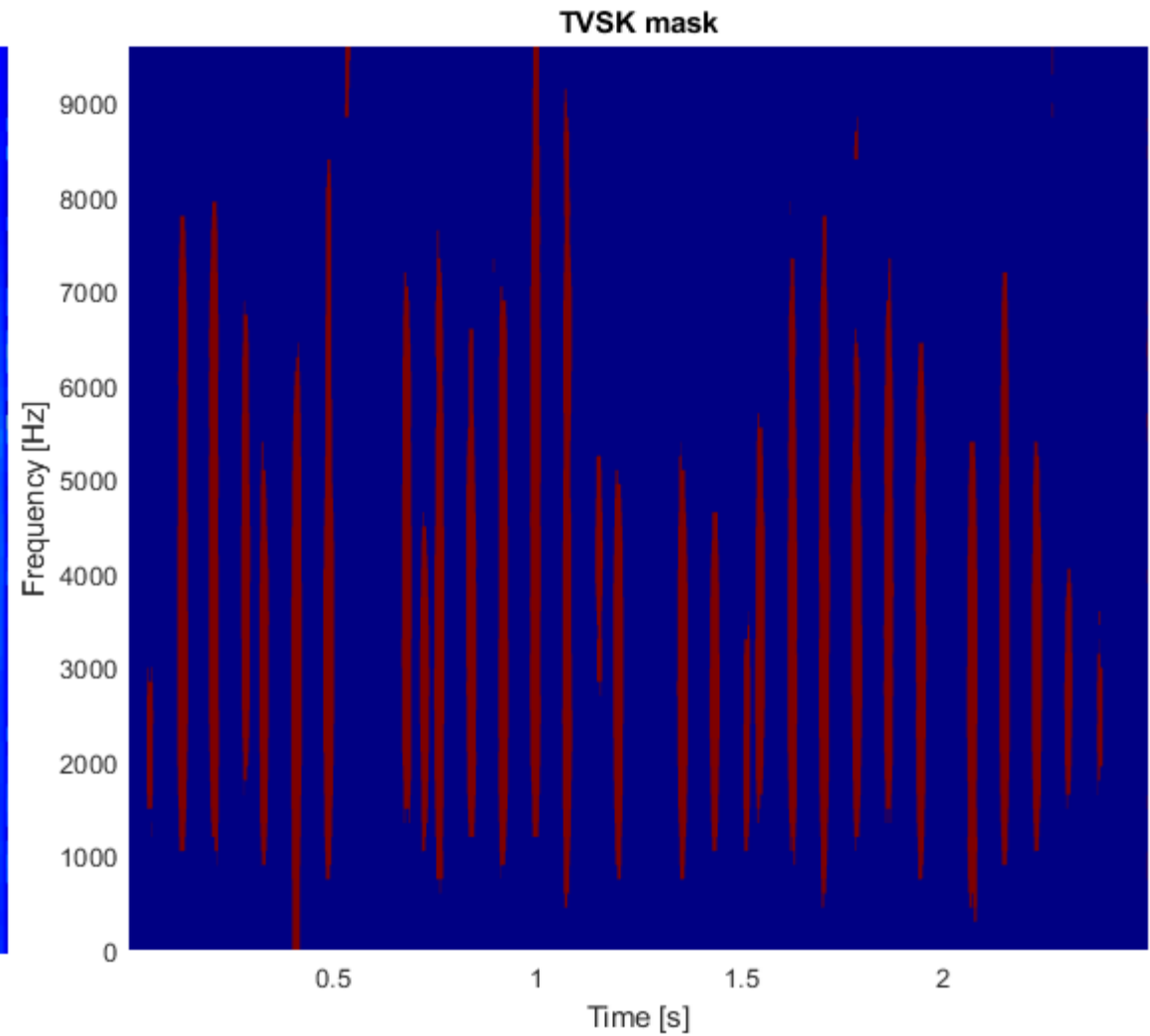
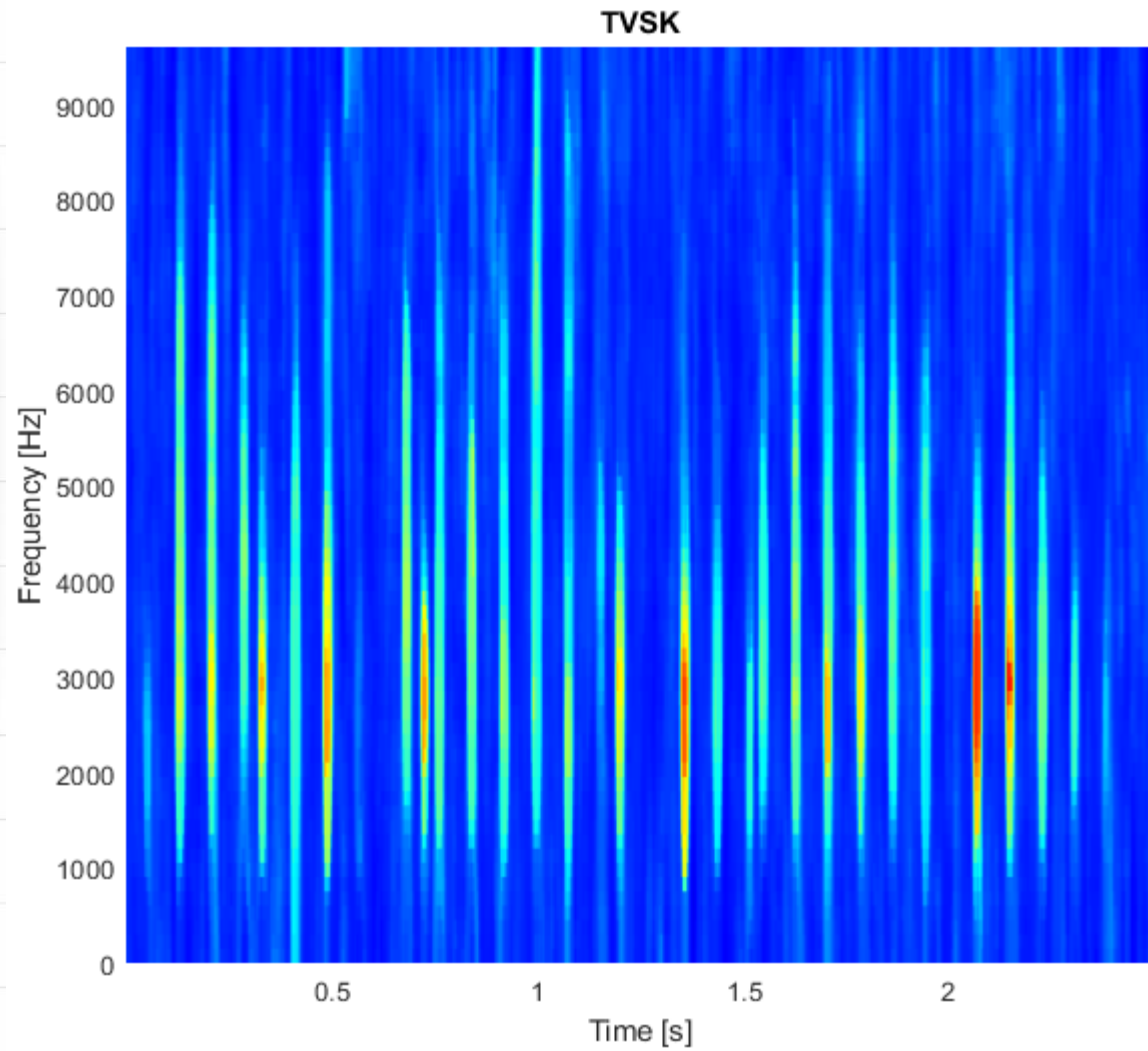


# Real case: pulley bearing

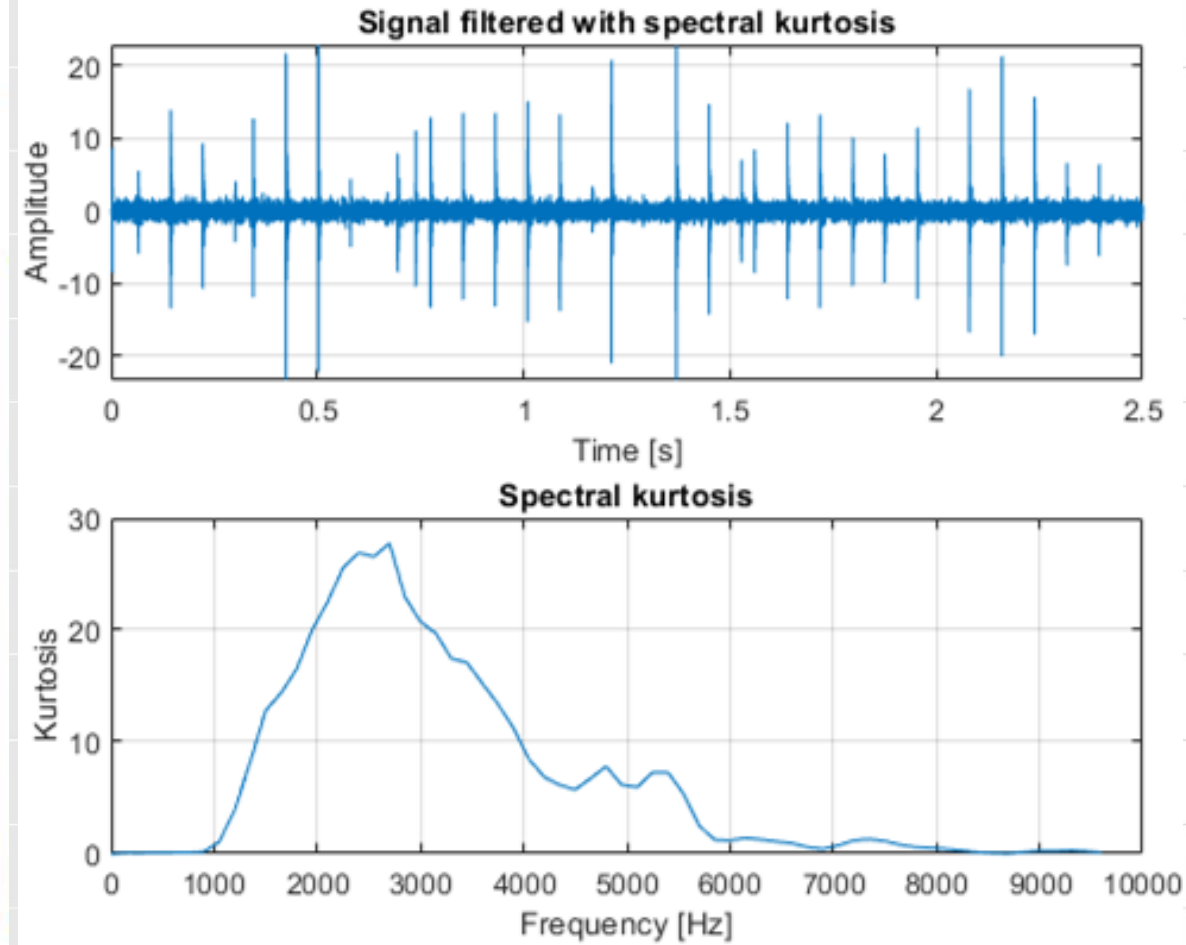
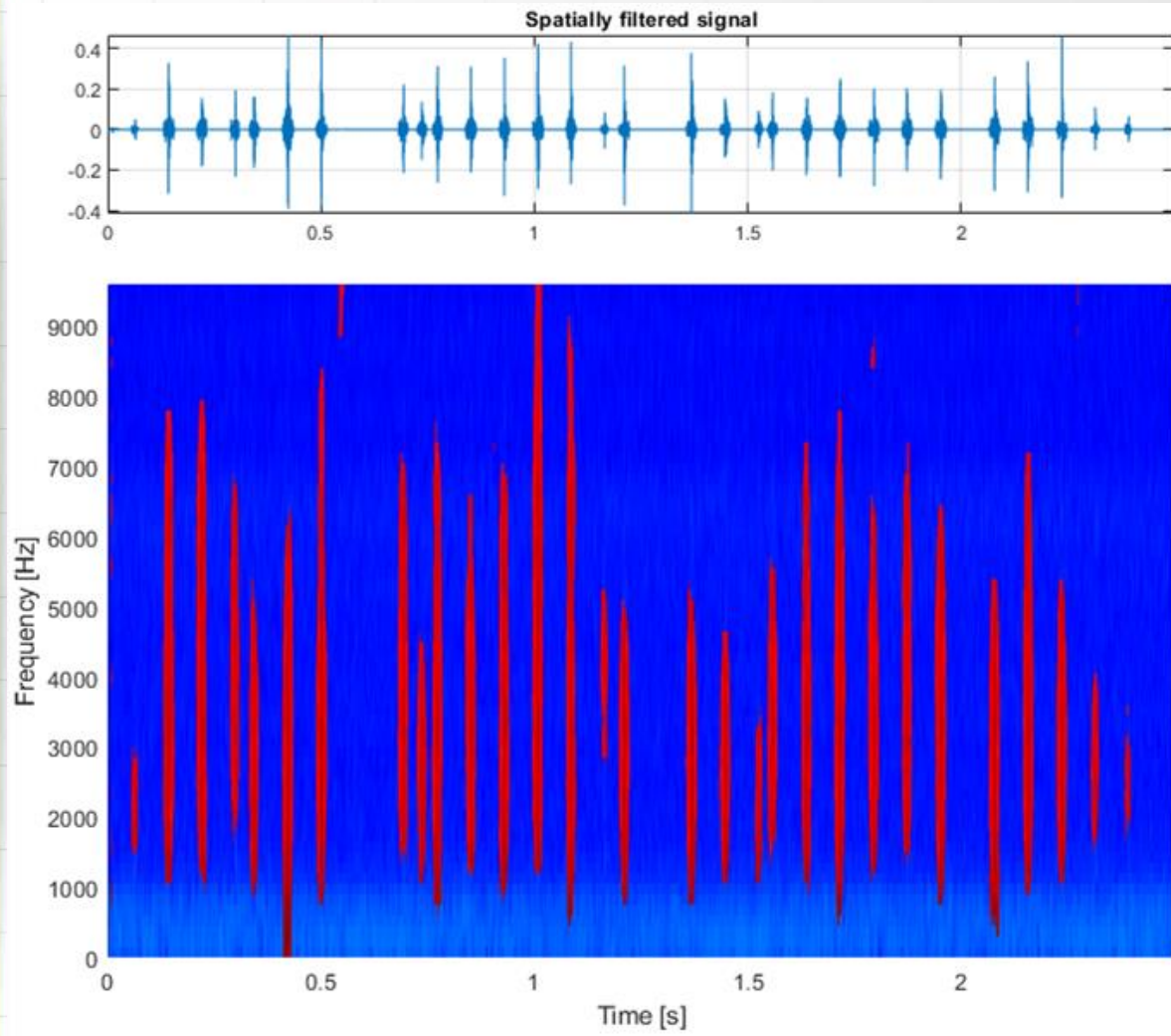




# Real case: pulley bearing

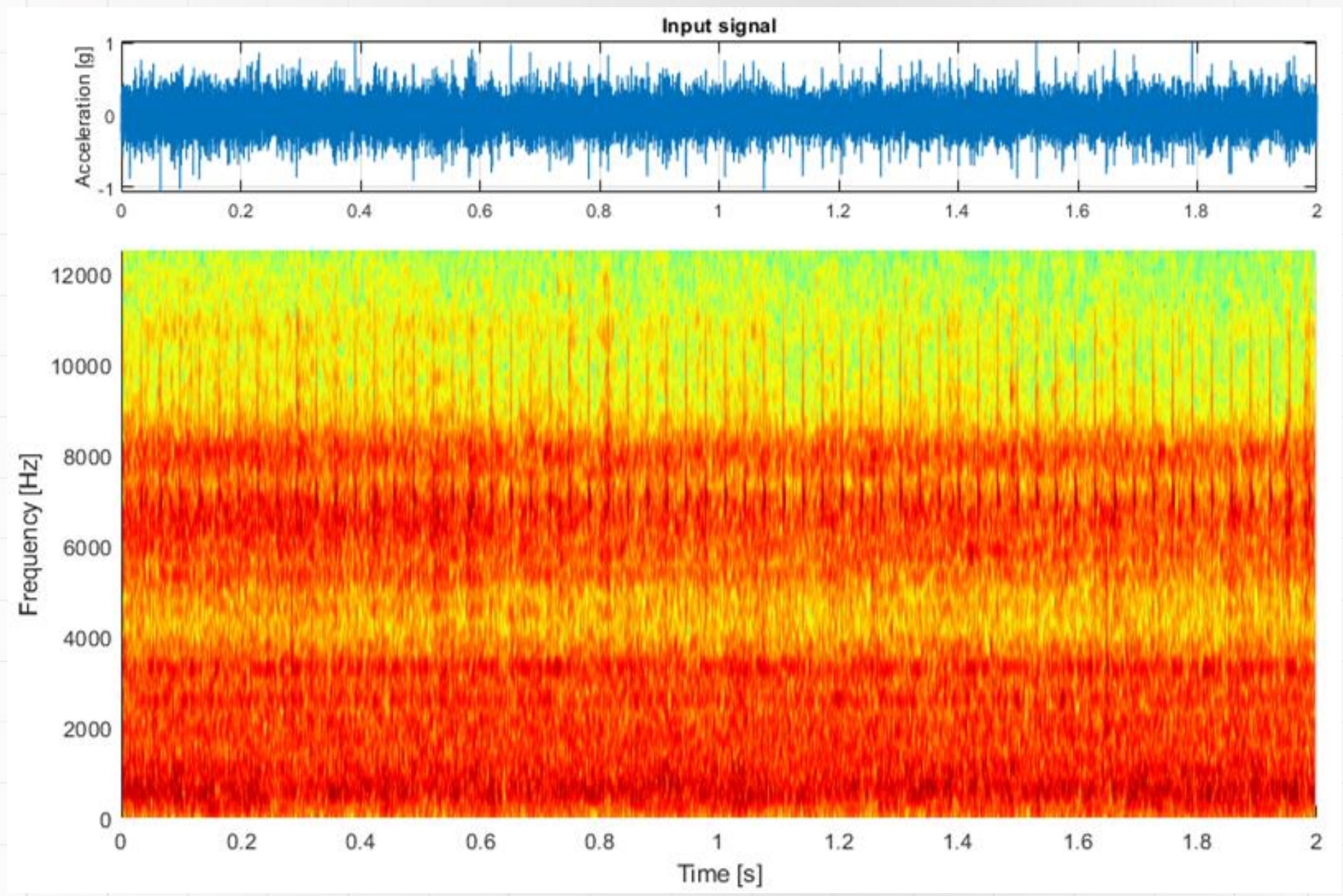


# Real case: pulley bearing



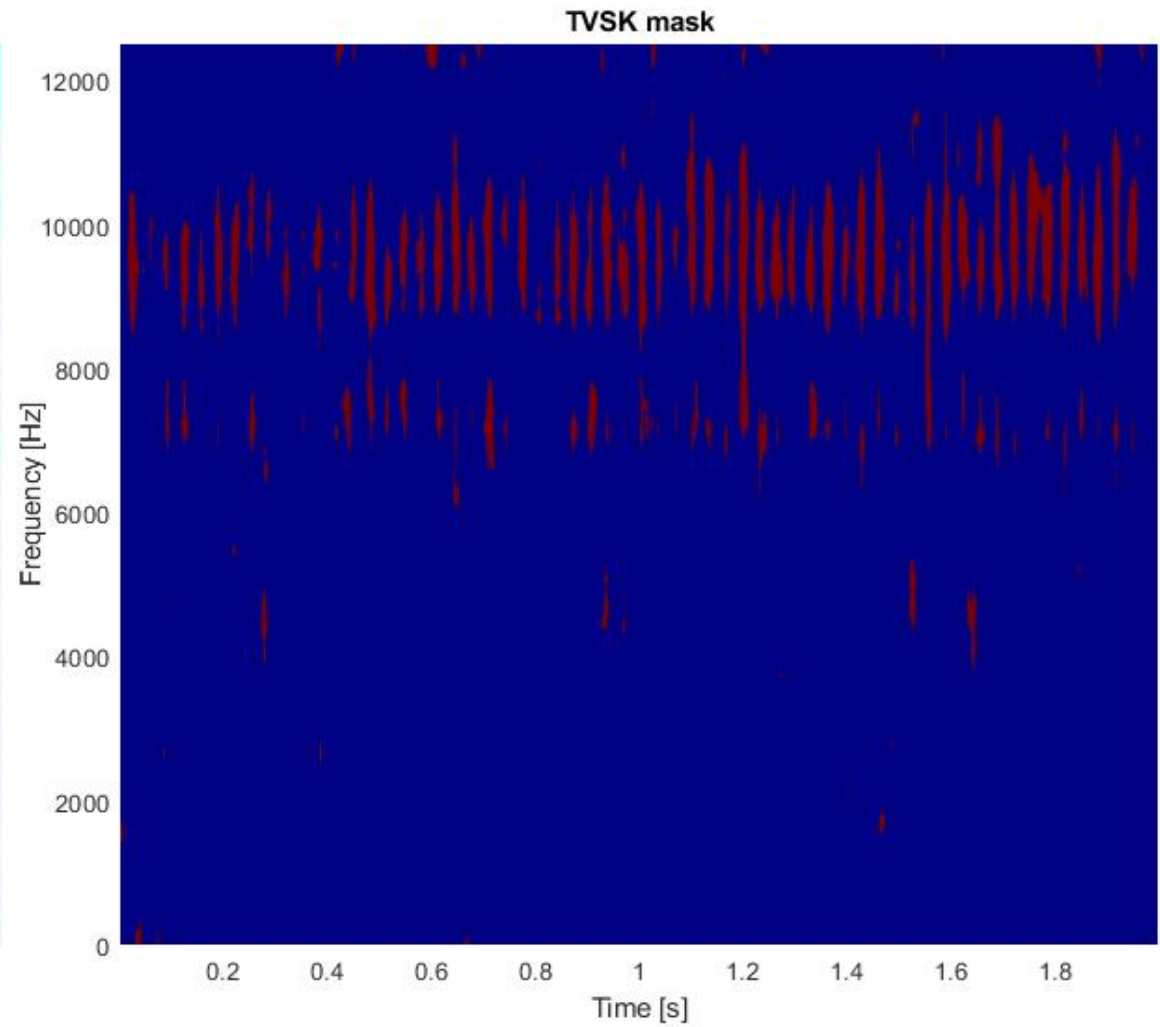
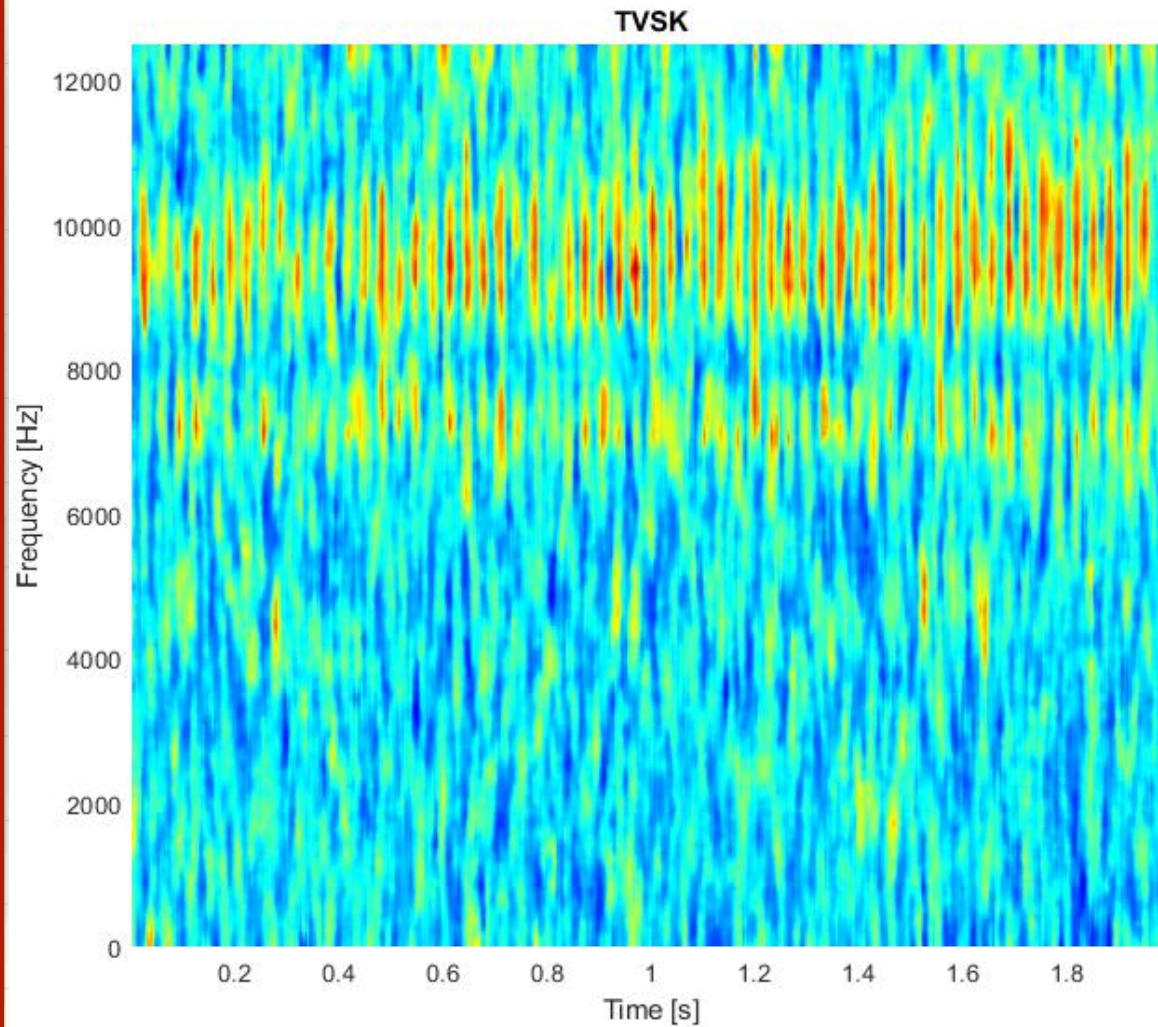


# Real case: crusher bearing

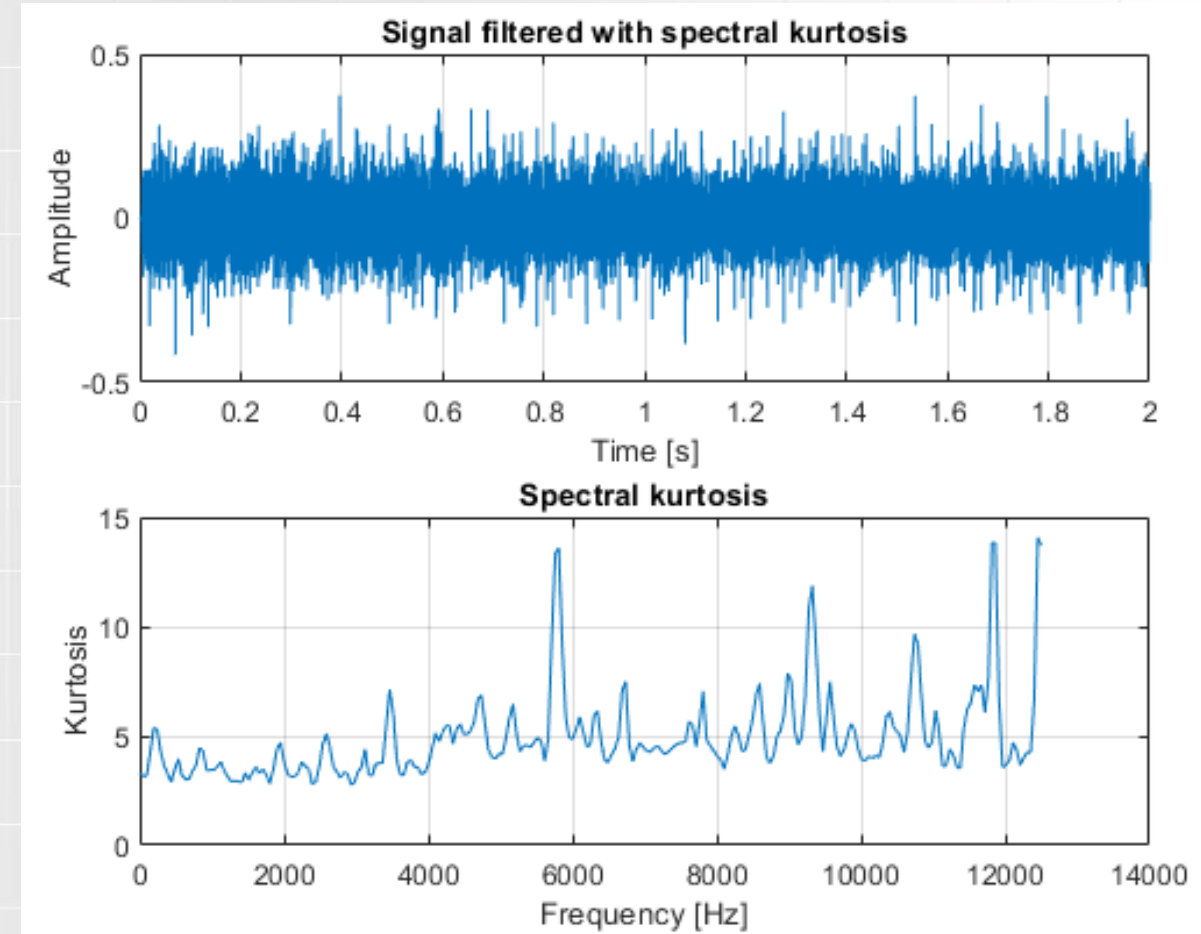
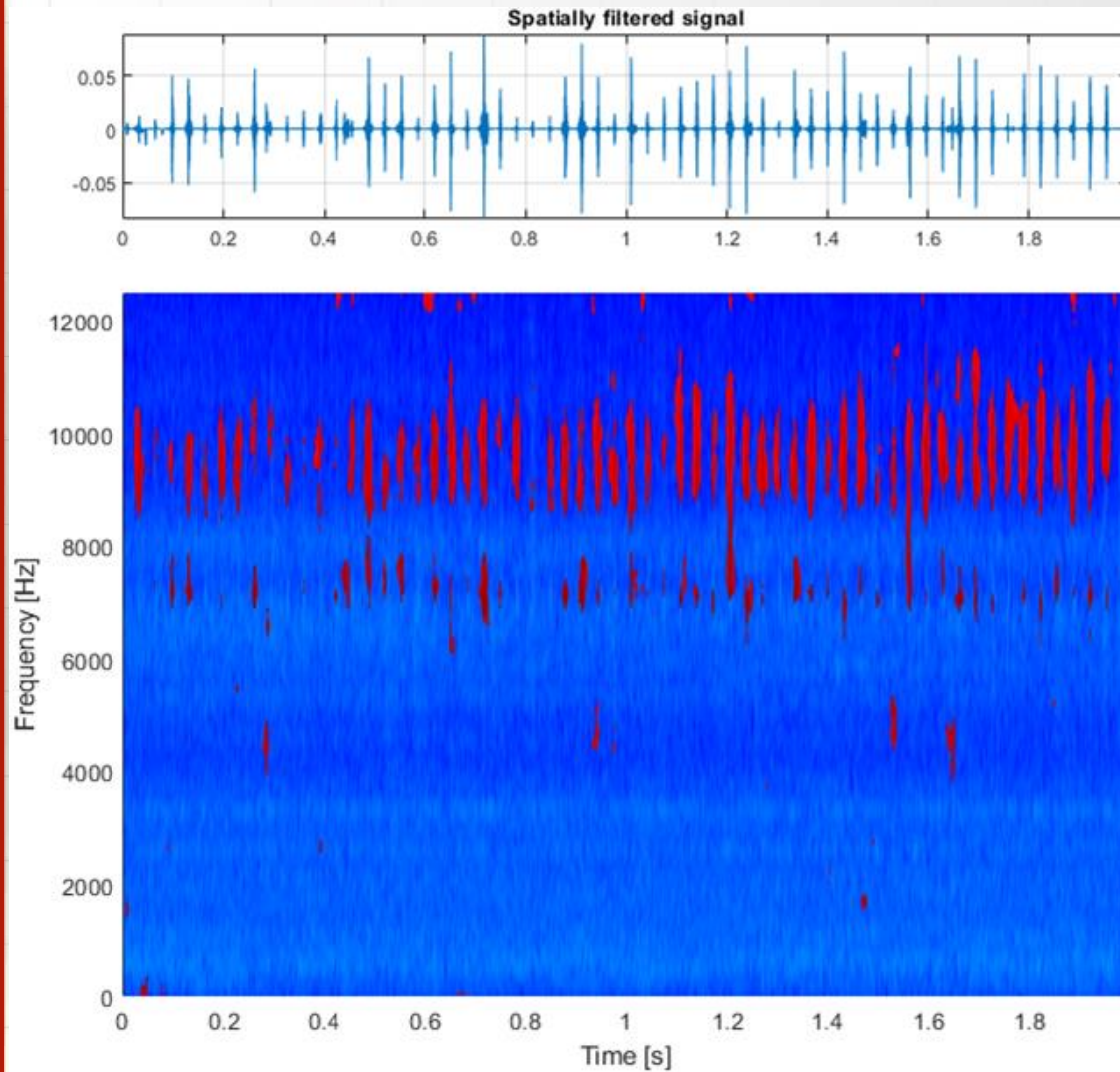




# Real case: crusher bearing



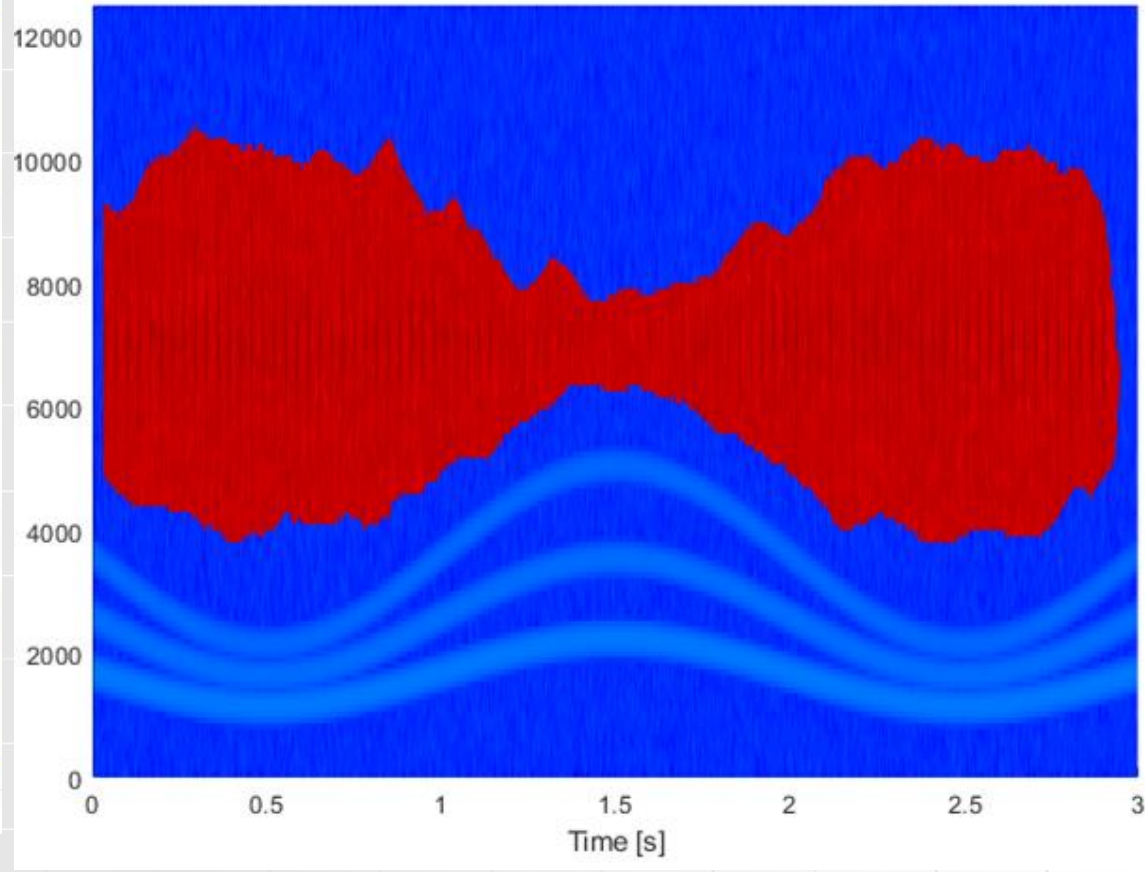
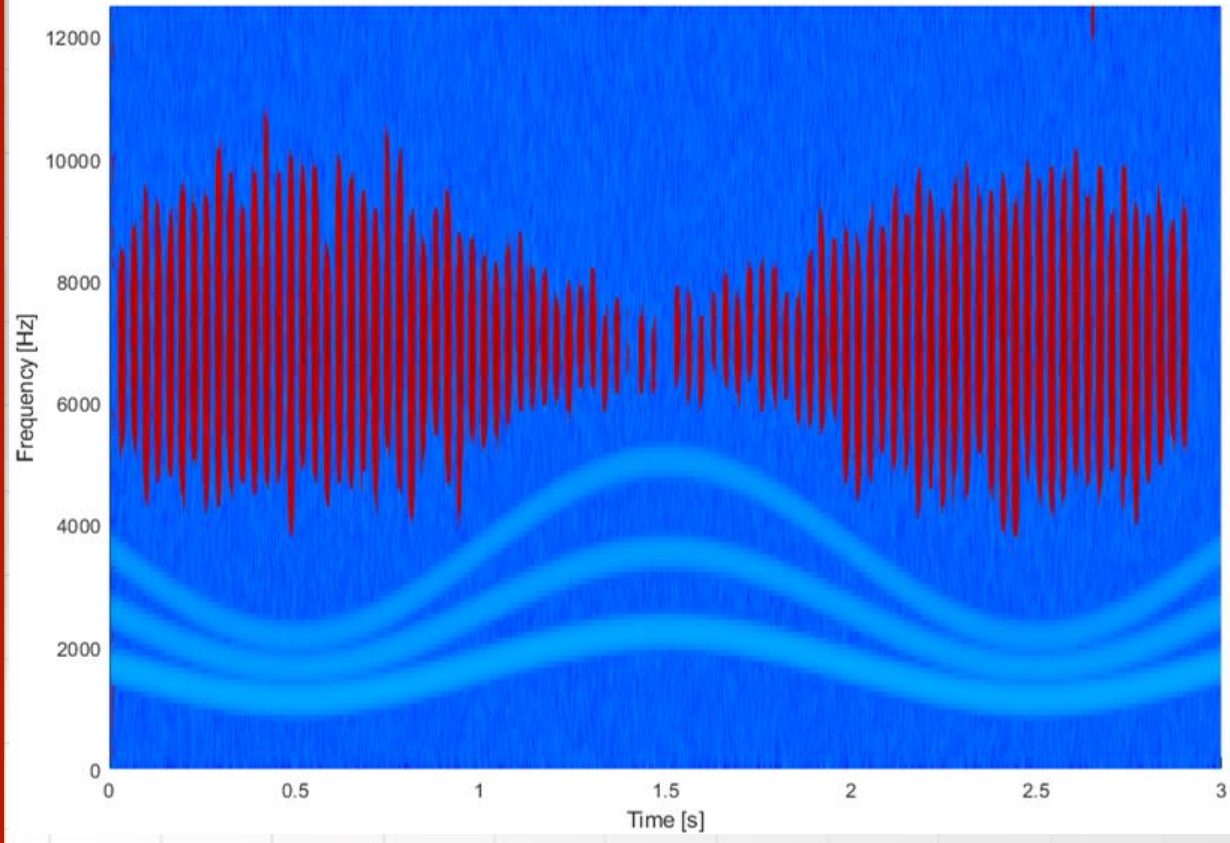
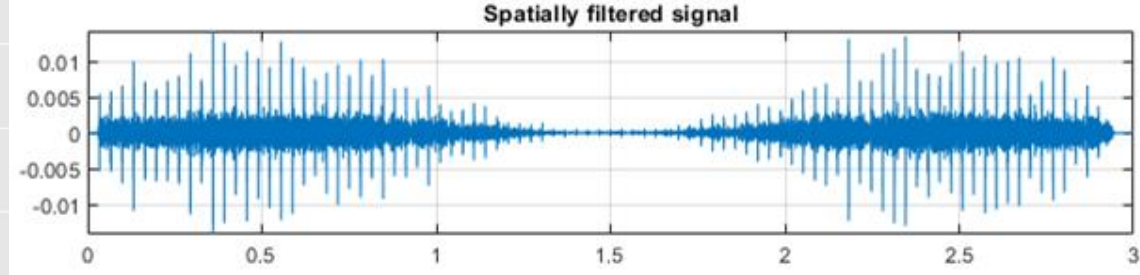
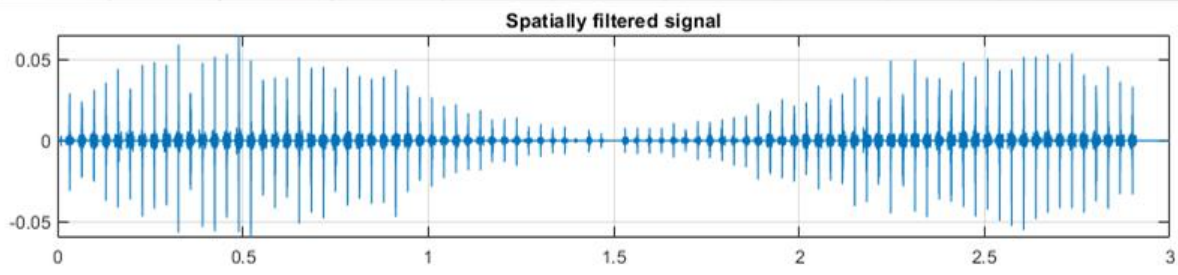
# Real case: crusher bearing







# Parameterization





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# Thank you for your attention

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