



MOIRA INDUSTRIAL MEETING

19-20TH JUNE 2023 / WROCLAW, POLAND

WP3 : Multi-Sensor Diagnostics & Prognostics

amc VIBRO

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WP3 : Multi-Sensor Diagnostics & Prognostics

WP3 Agenda

13:30-17:00 INDUSTRIAL SESSION (WP3, SAFRAN)

13:30-13:45	[prof. Mohamad El Badaui Safran] Company presentation Safran company
13:45-14:30	[Dr. Yosra Marnissi Safran] Health monitoring of aeronautical equipment (bearings, gears)
14:30-14:45	<i>coffee break + networking</i>
14:45-15:30	[Fadi Karkafi Safran] Behaviour and Diagnostics Analysis for Aircraft Engines
15:30-16:15	[Felix Fu Cranfield University] Hybrid Prognostic Methodology for Aircraft Systems



Outlines

- 1. Safran Corporate**
- 2. Our core business**
- 3. Safran Tech**
- 4. Strategic activities**
- 5. SPHM team activities**



1

SAFRAN CORPORATE



AN
INTERNATIONAL
HIGH-
TECHNOLOGY
GROUP

3 CORE BUSINESSES:

Aviation
Space
Defense

WORLD'S No.3 AEROSPACE COMPANY

(excluding aircraft
manufacturers)

More than **91,000**
EMPLOYEES in
30 COUNTRIES

€ 20 BILLION in
revenue 2022

€2.5 BILLION
in adjusted recurring
operating income*

€1.4 BILLION
in R&D expenditures,
equal to 8% of revenue*

**850 INITIAL
PATENTS**
filed in 2017

*as of December 31, 2017

SAFRAN: TECHNOLOGY THAT BENEFITS OUR DAILY LIVES



1 SINGLE-AISLE COMMERCIAL JET TAKES OFF every 2 SECONDS,
powered by our engines**



MORE THAN 54,000 LANDINGS
a day using our equipment



80+ SUCCESSFUL ARIANE 5 LAUNCHES
in a row***



OVER 40,000 POWER TRANSMISSIONS
totalling over 1 billion flight-hours



20,800 NACELLE COMPONENTS
in service

500 KM OF ELECTRICAL WIRING
on an Airbus A380

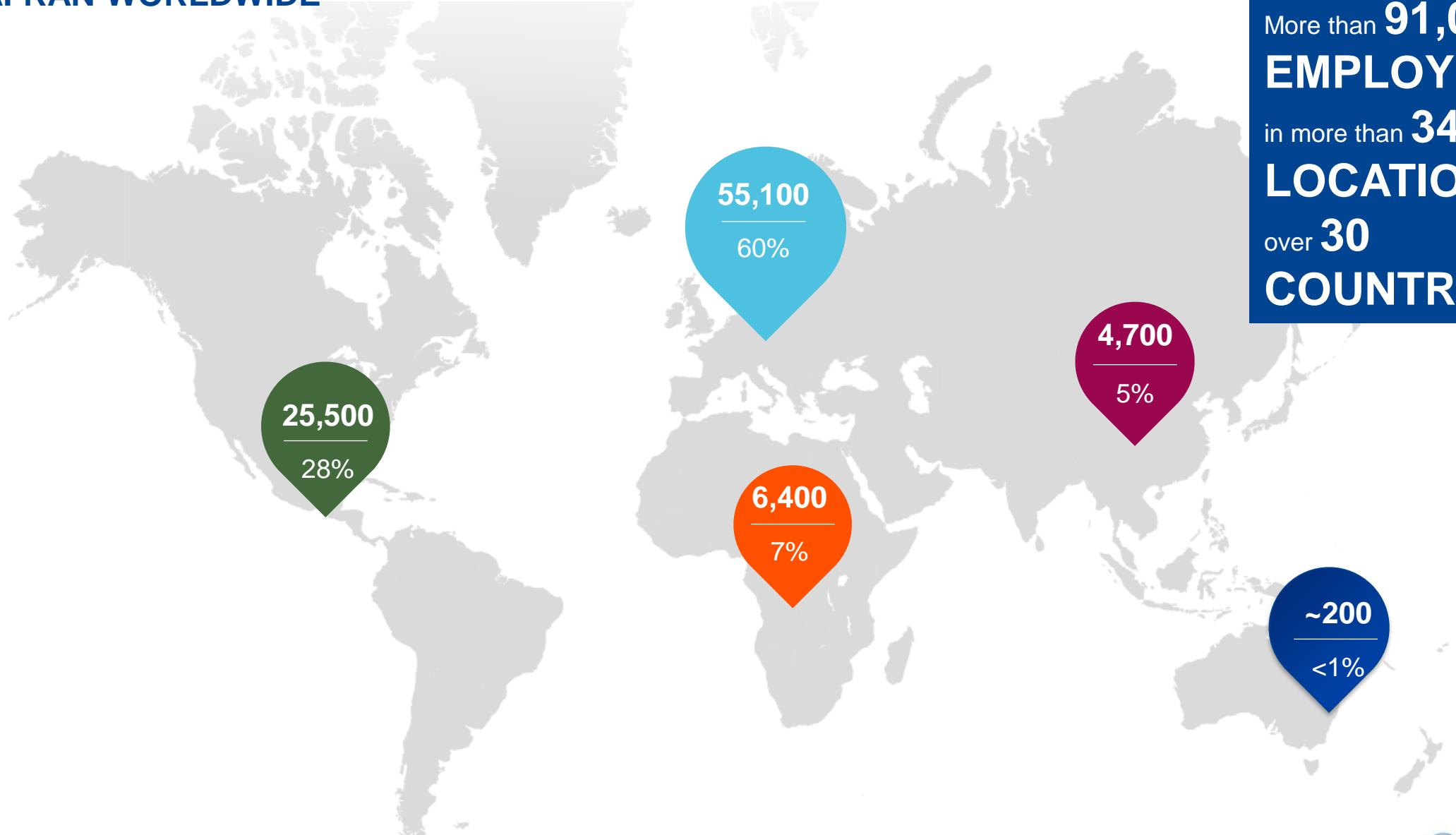


1 MILLION SEATS
in service in airline fleets worldwide



**in partnership with GE, through CFM International
***in partnership with Airbus, through ArianeGroup

SAFRAN WORLDWIDE



More than **91,000**
EMPLOYEES
in more than **340**
LOCATIONS
over **30**
COUNTRIES

A COMPREHENSIVE RANGE OF AIRCRAFT PROPULSION SYSTEMS AND EQUIPMENT

Cockpit

Control systems
Panel & displays
Seats

Avionics sensors
Aircraft condition monitoring systems

Galleys & equipment

Landing gears
Braking & landing control systems
Wheels and carbon brakes

Lavatories, water & waste

Cabin interiors
Seats
IFEC – In-flight entertainment & connectivity

Exterior lighting

Nacelles & components
Power transmission systems

Flight actuators

Engines
Engine control systems (FADEC)
Power distribution and generation

Power & data wiring

Oxygen systems

Auxiliary Power Unit (APU)

Exit slide

Anti icing & de-icing

Inerting & fuel systems

2

OUR CORE BUSINESS



BOOSTING AIR TRANSPORT PERFORMANCE

ENGINES

Innovative and reliable propulsion solutions for business and commercial airplanes and for helicopters



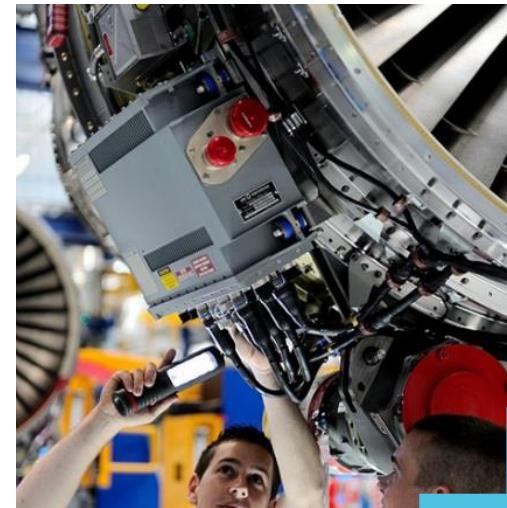
NACELLES

A complete range of lightweight, aerodynamic nacelles for all types of aircraft



ENGINE EQUIPMENT

- Mechanical power transmissions,
- Engine control units,
- Cooling, lubrication and filtration components and more



LANDING AND BRAKING SYSTEMS

- Design, production and support of landing gear, wheels and carbon brakes
- Complete landing systems for civil and military fixed and rotary-wing aircraft



ENHANCING PROTECTION FOR CITIZENS

MILITARY AIRCRAFT ENGINES

Innovative and reliable propulsion solutions for military aircraft



DRONES

Design and production of tactical drone systems for a wide range of missions: surveillance, intelligence, armed forces protection, threat detection, etc.



AVIONICS

Guidance and positioning solutions for air forces, navies and armies



OPTRONICS

Optronic (electro-optical) systems and equipment for military applications: submarines and surface vessels, combat vehicles, aircraft, etc.



3

SAFRAN TECH



SAFRAN TECH IN FIGURES*

1/4

Of Safran's R&T activities



> 20

nationalities



> 80

Experts, including
12 Distinguished Experts



> 450
employees



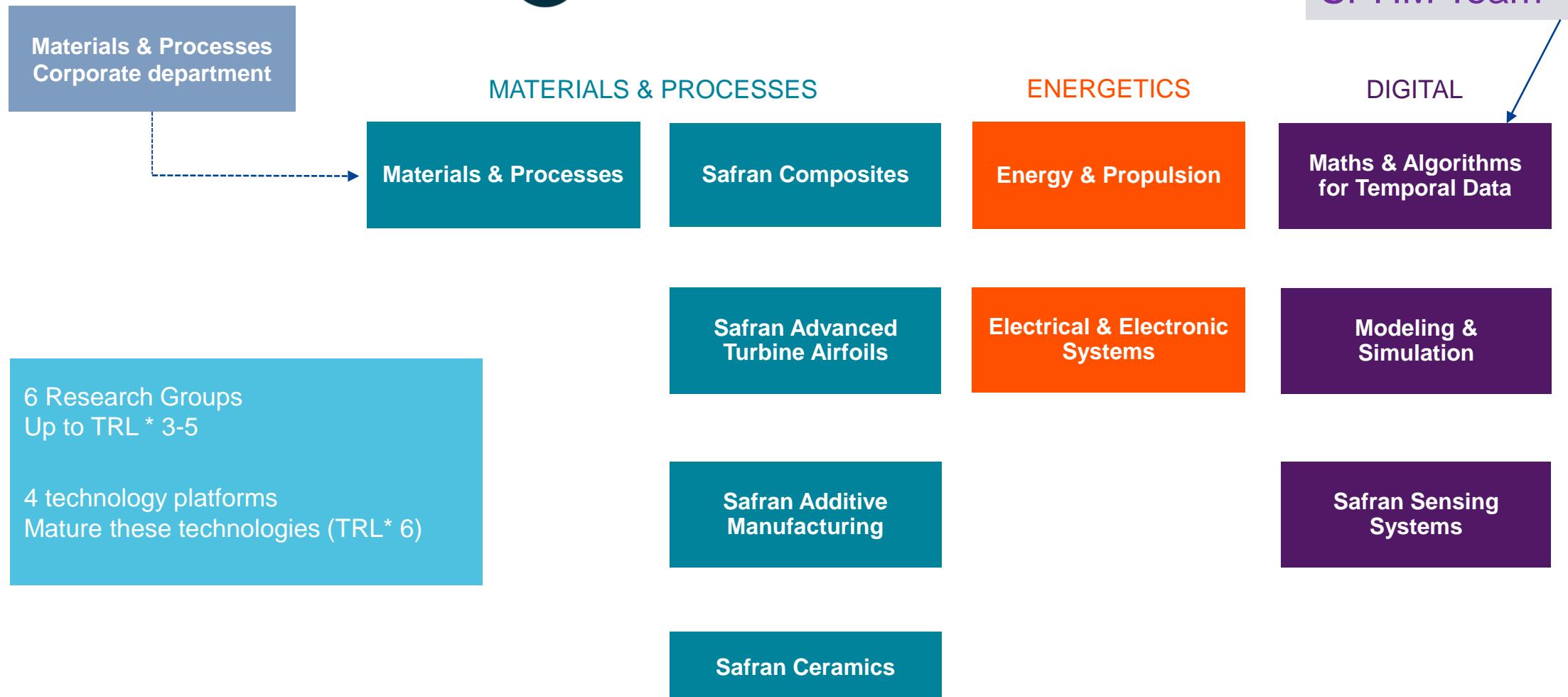
150
Invention
Disclosures



5 Facilities
Saclay, Itteville,
Gennevilliers, Le
Haillan,
Toulouse



65
Doctoral
Theses



5

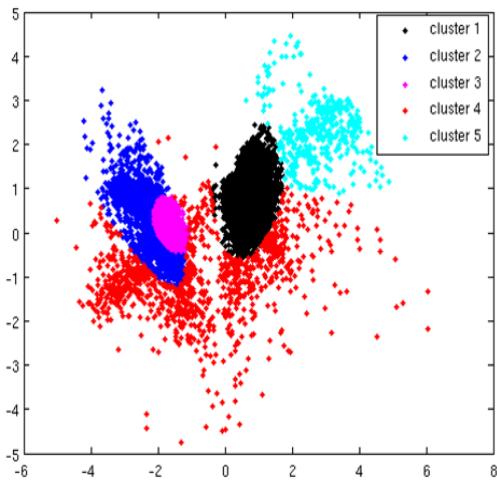
SIGNAL&DATA ANALYSIS TEAM



MATD TEAM ACTVITIES

Signal&Data Analysis

- ◆ Health Monitoring of mechanical equipments
- ◆ Advanced Industry & Operation Data Analysis
- ◆ Digital twin



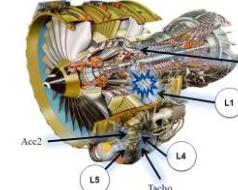
It must be a bearing fault



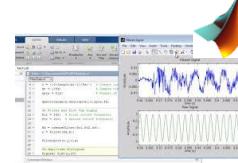
Engine kinematics

HP speed (min⁻¹)	HP1	HP2	HP3	HP4	HP5	HP6	HP7	HP8	HP9	HP10	HP11
0	0	0	0	0	0	0	0	0	0	0	0
1000	100	100	100	100	100	100	100	100	100	100	100
2000	200	200	200	200	200	200	200	200	200	200	200
3000	300	300	300	300	300	300	300	300	300	300	300
4000	400	400	400	400	400	400	400	400	400	400	400
5000	500	500	500	500	500	500	500	500	500	500	500
6000	600	600	600	600	600	600	600	600	600	600	600
7000	700	700	700	700	700	700	700	700	700	700	700
8000	800	800	800	800	800	800	800	800	800	800	800
9000	900	900	900	900	900	900	900	900	900	900	900
10000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000

Table 1: Characteristic frequencies of the gearbox referenced to HP shaft rotating speed (Nz)

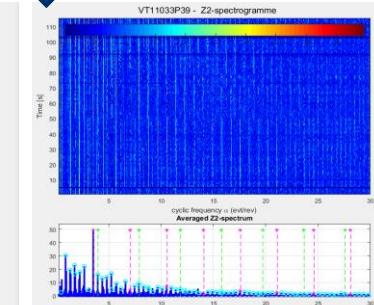
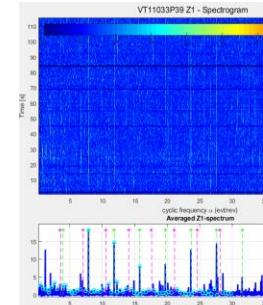


An adapted Instrumentation & Acquisition scheme of the engine

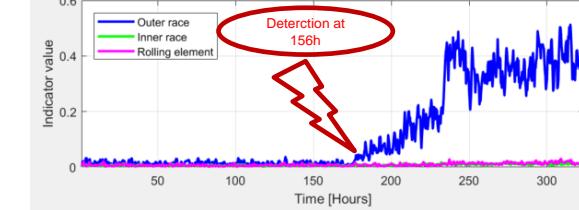


Signal processing algorithm

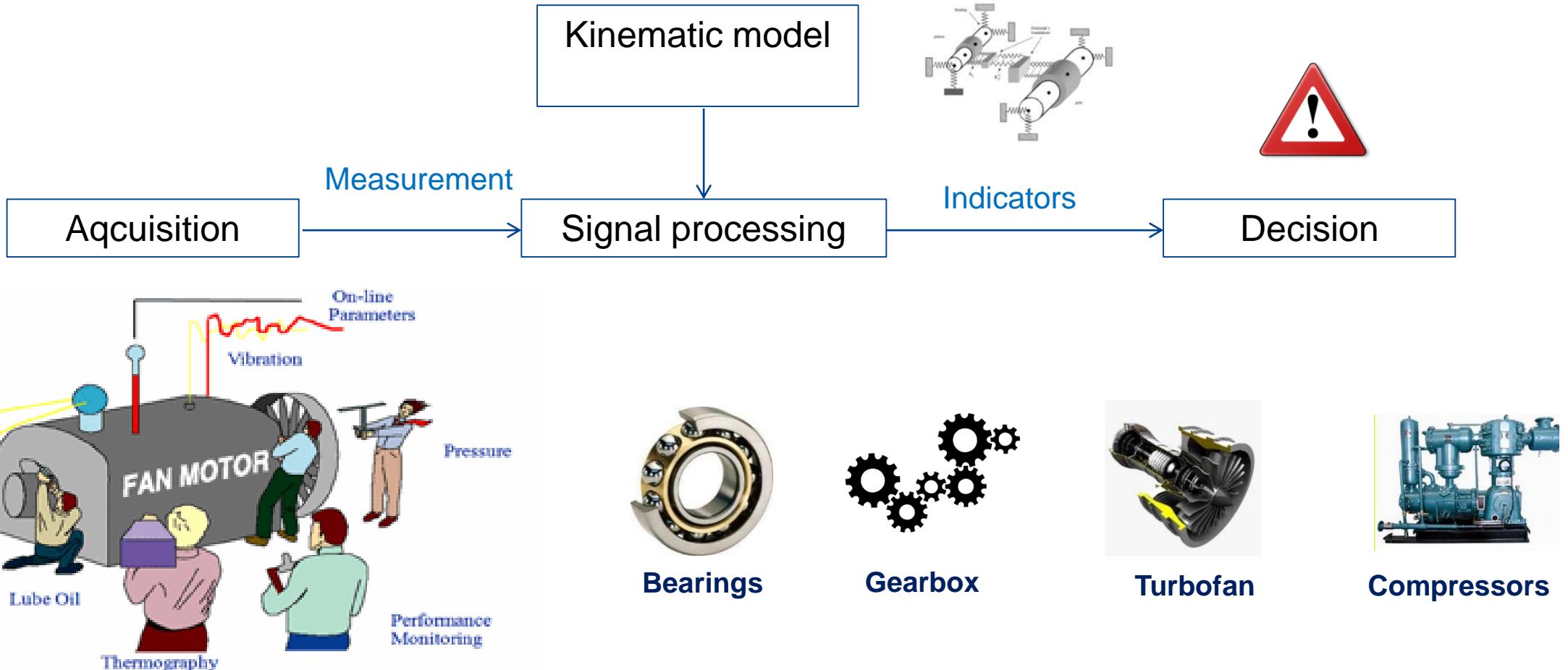
An ID card of the engine



Toward an autonomous HM System
Universal Health Indicator for bearings



Signal processing for health monitoring



**POWERED
BY TRUST**