



Precision Control in Industrial Mobile Manipulators: Challenges and Solutions.

*2nd Public Technical Course
Moira – 05/06/2024*

- 1 Introduction
- 2 Problem Statement
- 3 Actual Solutions
- 4 Current Challenges
- 5 Proposed Control
- 6 Conclusions



① Introduction

② Problem Statement

③ Actual Solutions

④ Current Challenges

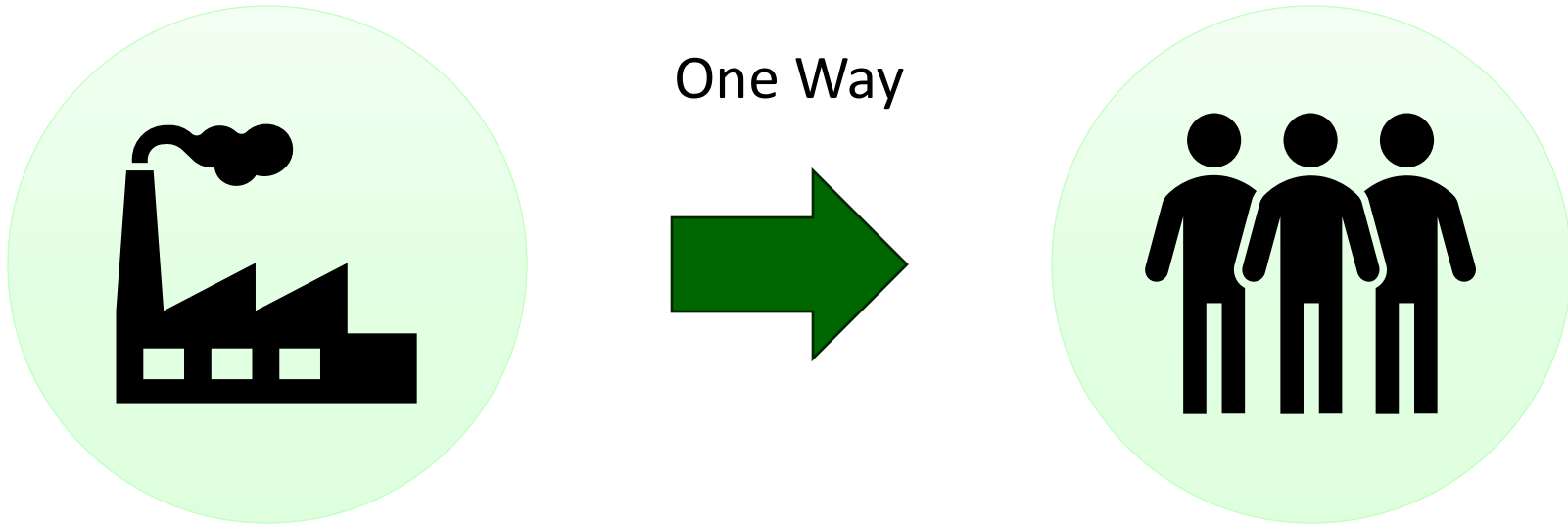
⑤ Proposed Control

⑥ Conclusions



Industry.

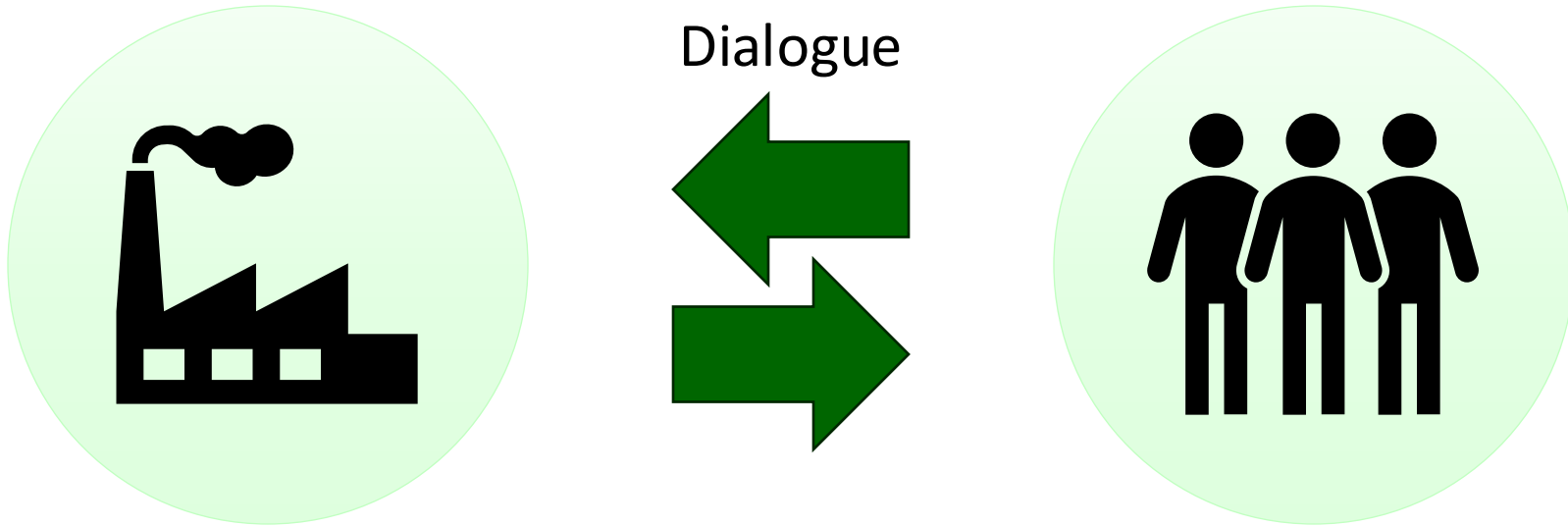
Before



Mass production

Industry.

After



Mass customization

Industry.

After

Mass customization

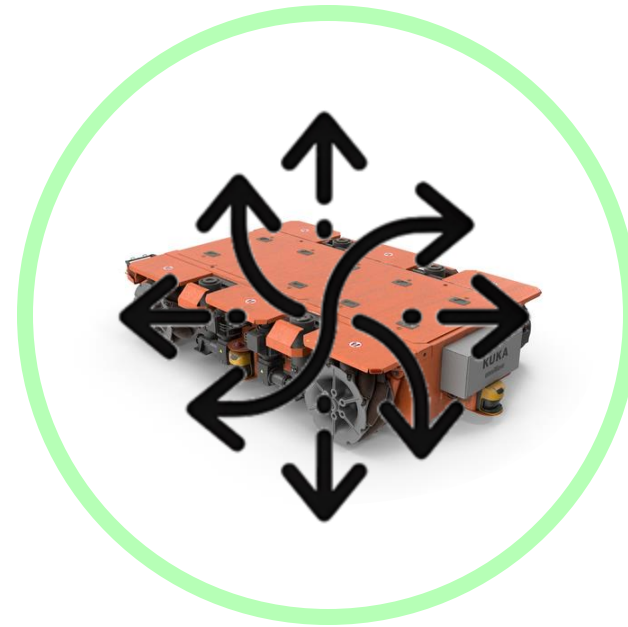
“The ability to produce goods and services to meet individual customers' needs with near mass production efficiency.”

Industry.

Mass customization



~~Task Execution~~
Manipulator

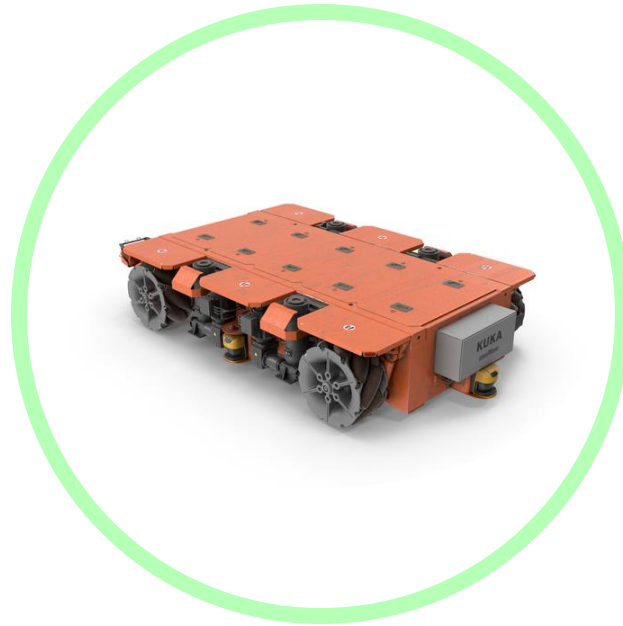
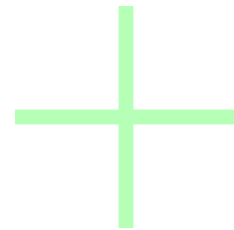


~~Flexibility~~
Platform

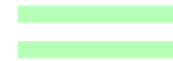
Industry.



Robot Manipulator

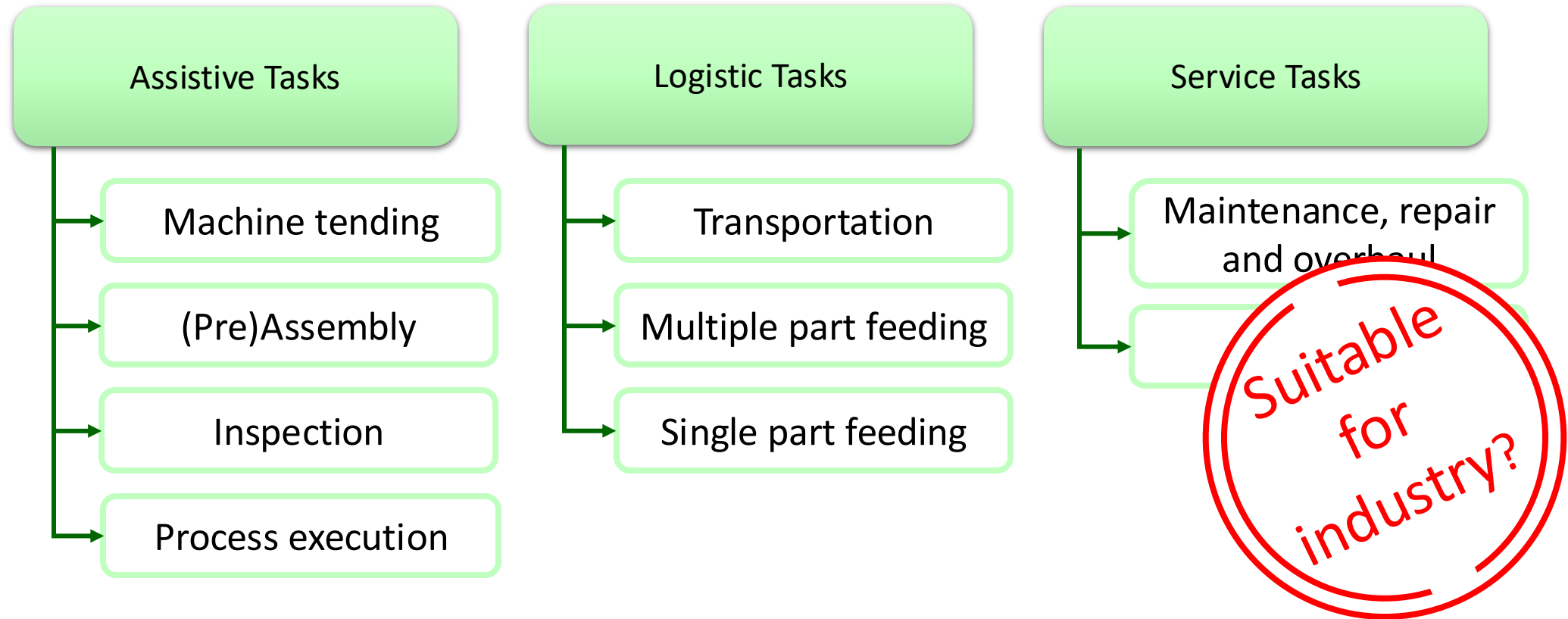


Mobile Platform



Mobile Manipulator

Mobile manipulator.

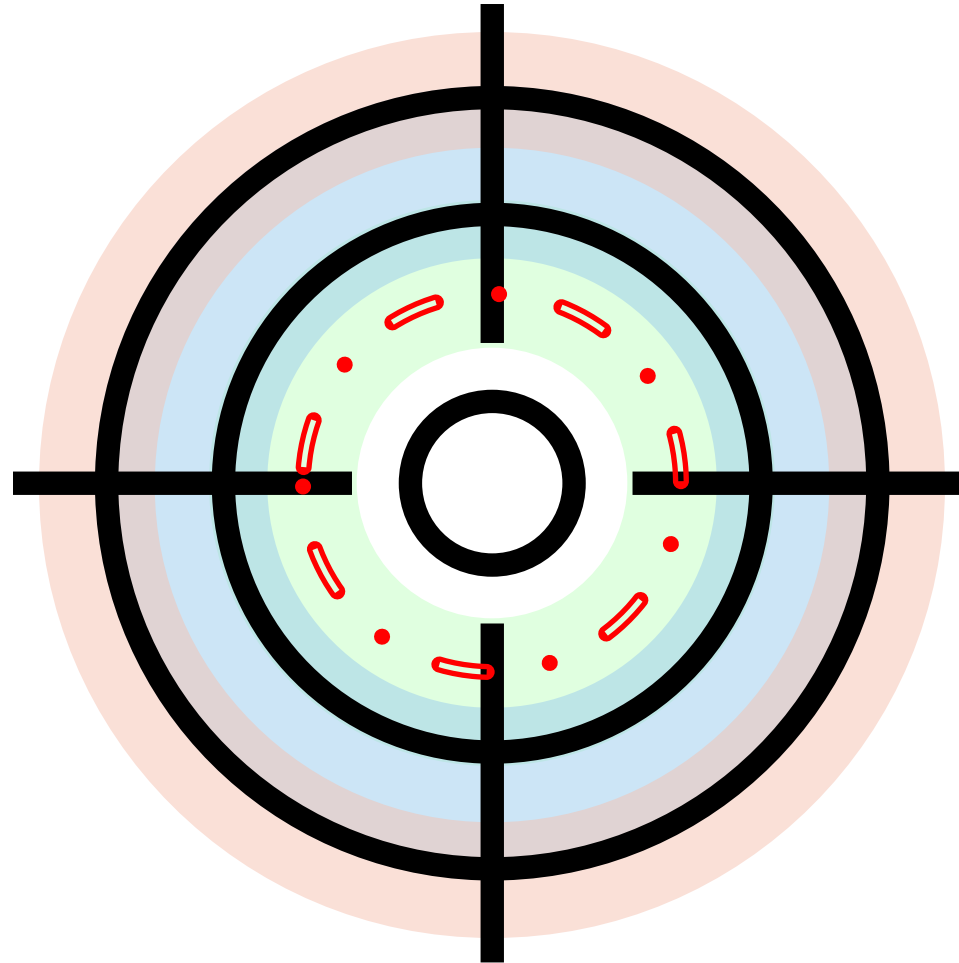


Problem.

Tool's precision

Industry requirements

- Reduced takt time
- Robustness
- Precision: $\pm 1\text{mm}$



Mobile Manipulator

Robot Manipulator

- Repeatability: $\pm 0.1\text{mm} \sim \pm 0.3\text{mm}$
- Precision: $\pm 1\text{mm} \sim \pm 3\text{mm}$

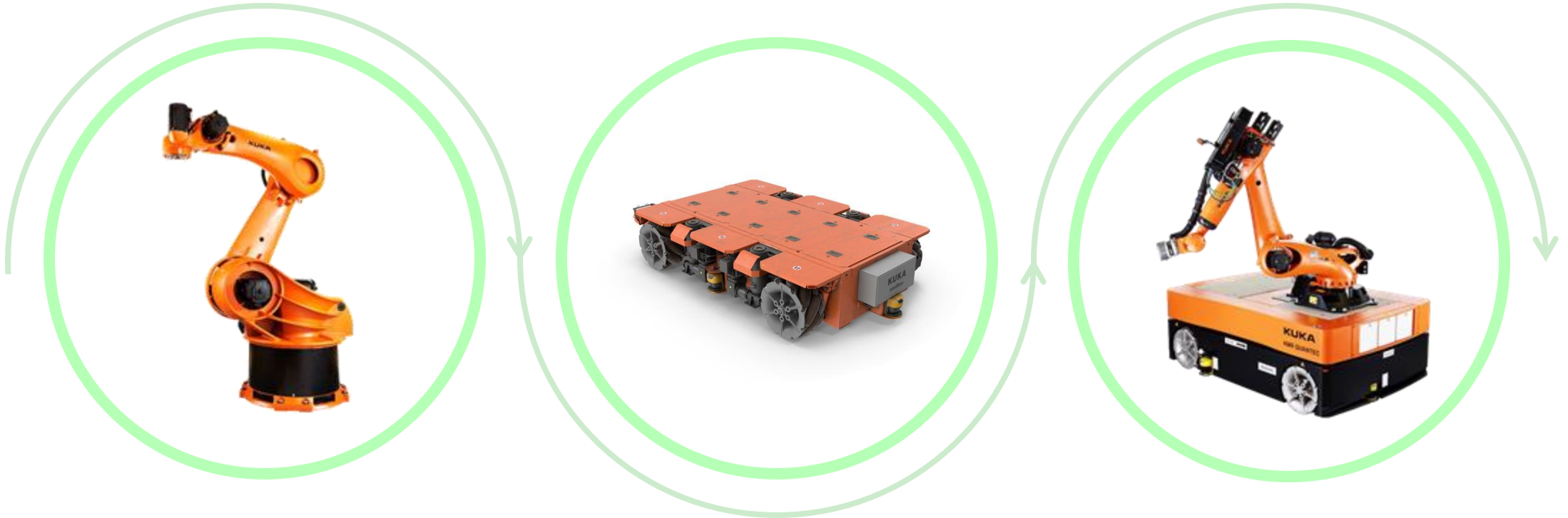
Mobile Platform

- Precision: $\pm 30\text{mm}$

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Source of errors.



**Robot
Manipulator**

**Mobile
Platform**

**Mobile
Manipulator**

Robotic Manipulator.

Deviation between the nominal parameters and actual parameters



Deformations generated by forces or torques associated with the tool or workpiece

Robotic Manipulator.

Geometric errors

- Length of the links
- Joint offsets
- Assembling errors

Deformations
generated by forces
or torques
associated with the
tool or workpiece

Robotic Manipulator.

Geometric errors

- Length errors
- Joint offsets
- Assembly errors



Non-geometric errors

- Compliance errors
- Friction, backlash, gear transmission
- Control errors
- Environment factors



Robotic Manipulator.

Geometric errors

- Length of the links
- Joint offsets
- Assembling errors

Non-geometric errors

- Compliance
- Friction, gear train
- Control errors
- Environment factors

BIGGEST ERRORS

Mobile Platform.



Mobile Platform.



Mobile Platform.



Unknown wheel-ground contact



Slippage



Sensor-system

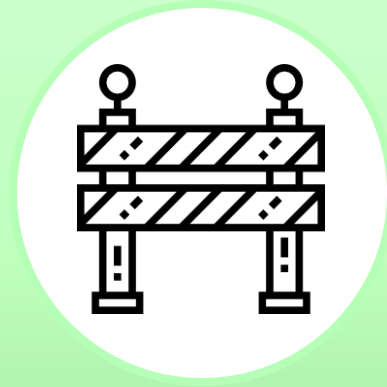
Mobile Platform.



Unknown wheel-ground contact



Slippage



Dynamic environment

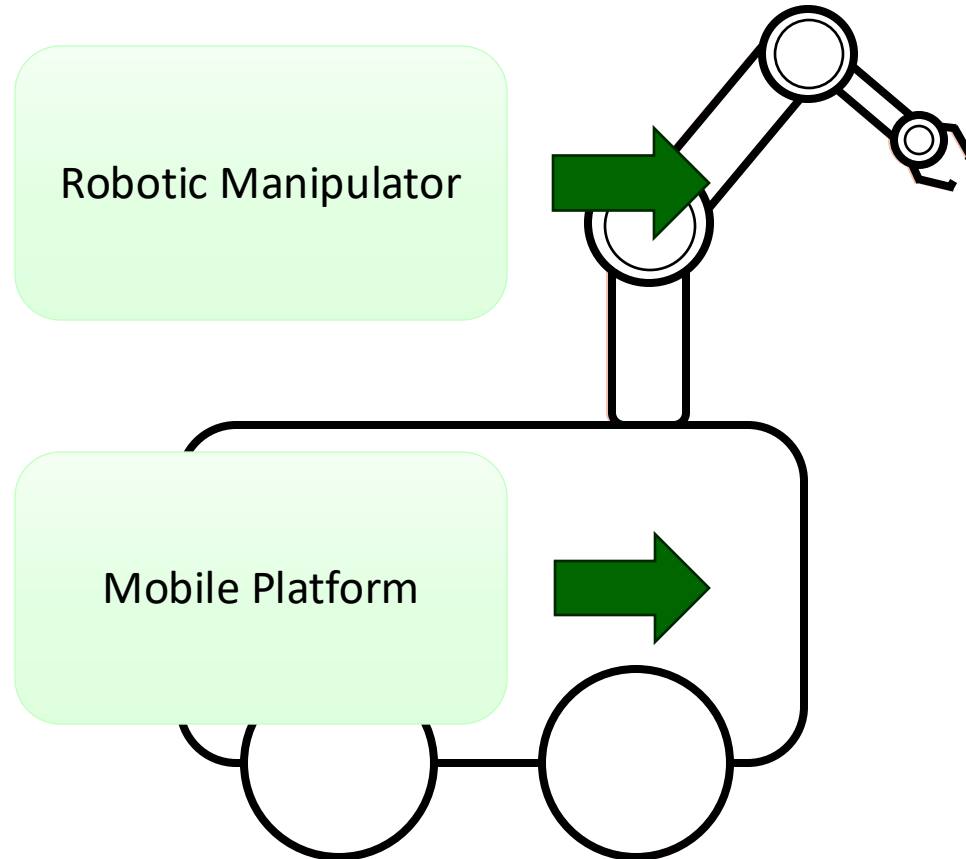


Error Measurement



Sensor-system

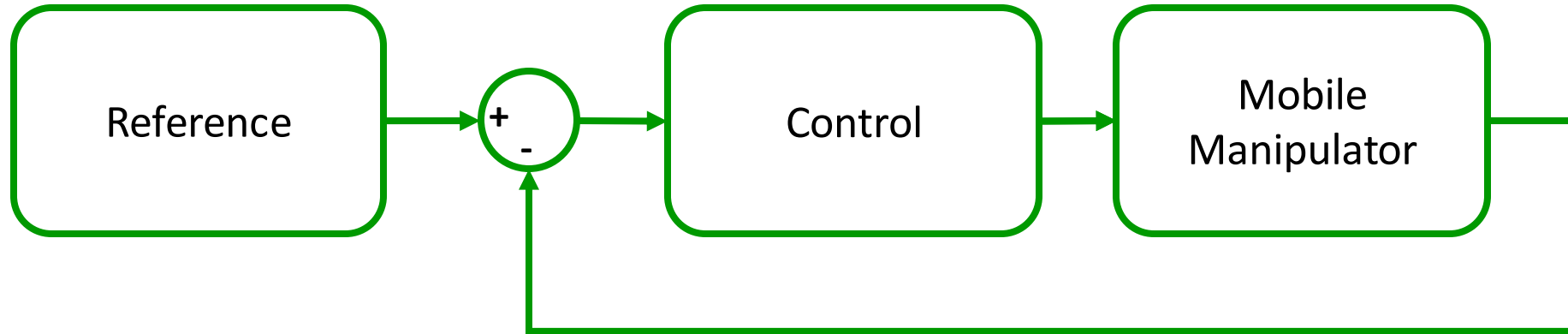
Mobile Manipulator.



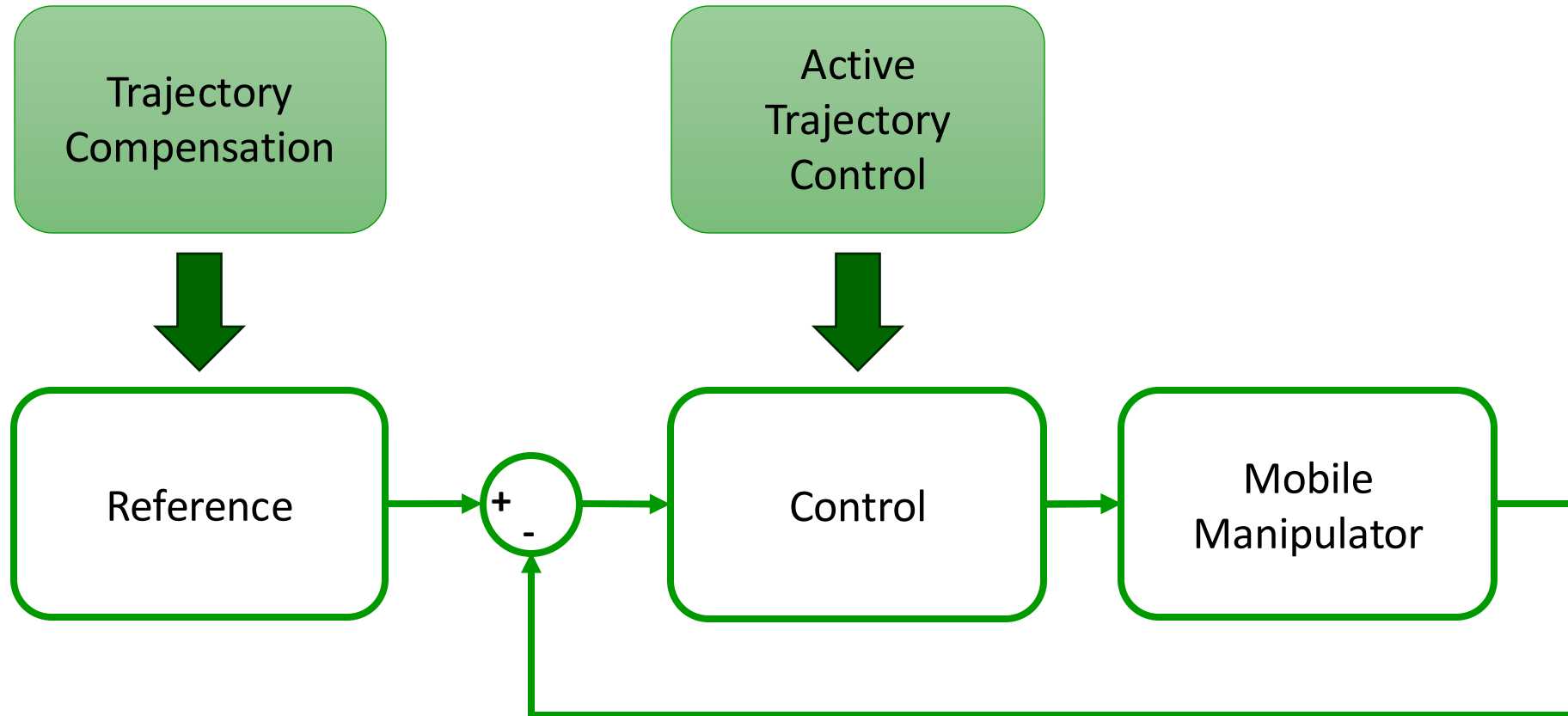
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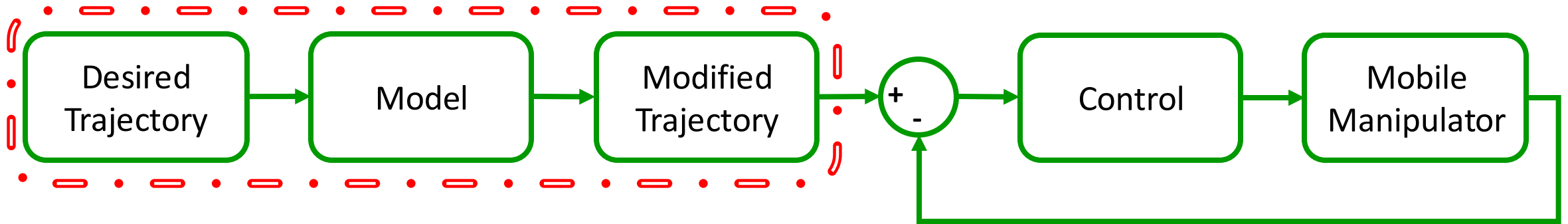
Main Scheme.



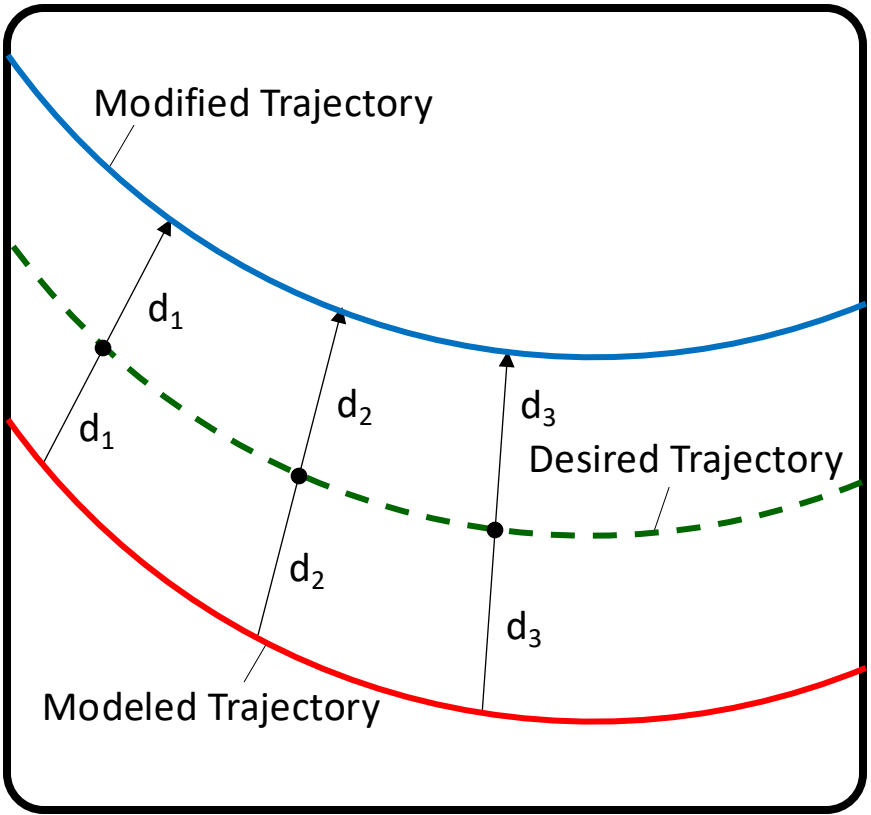
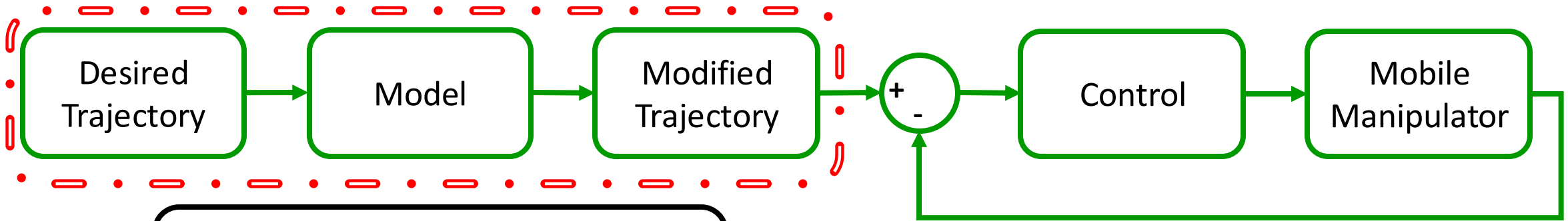
Main Scheme.



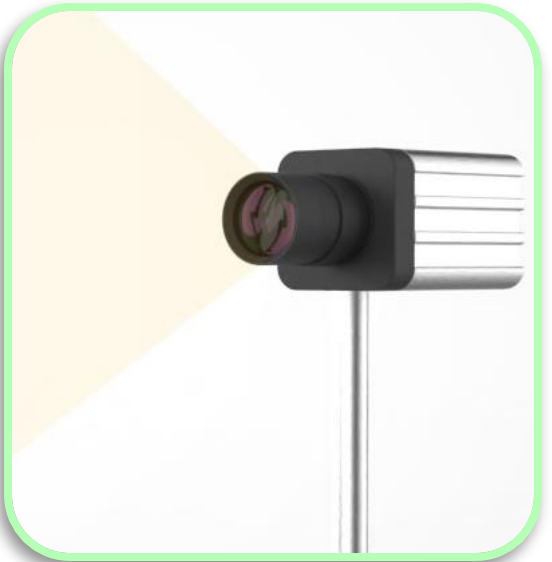
Trajectory Compensation.



Trajectory Compensation.

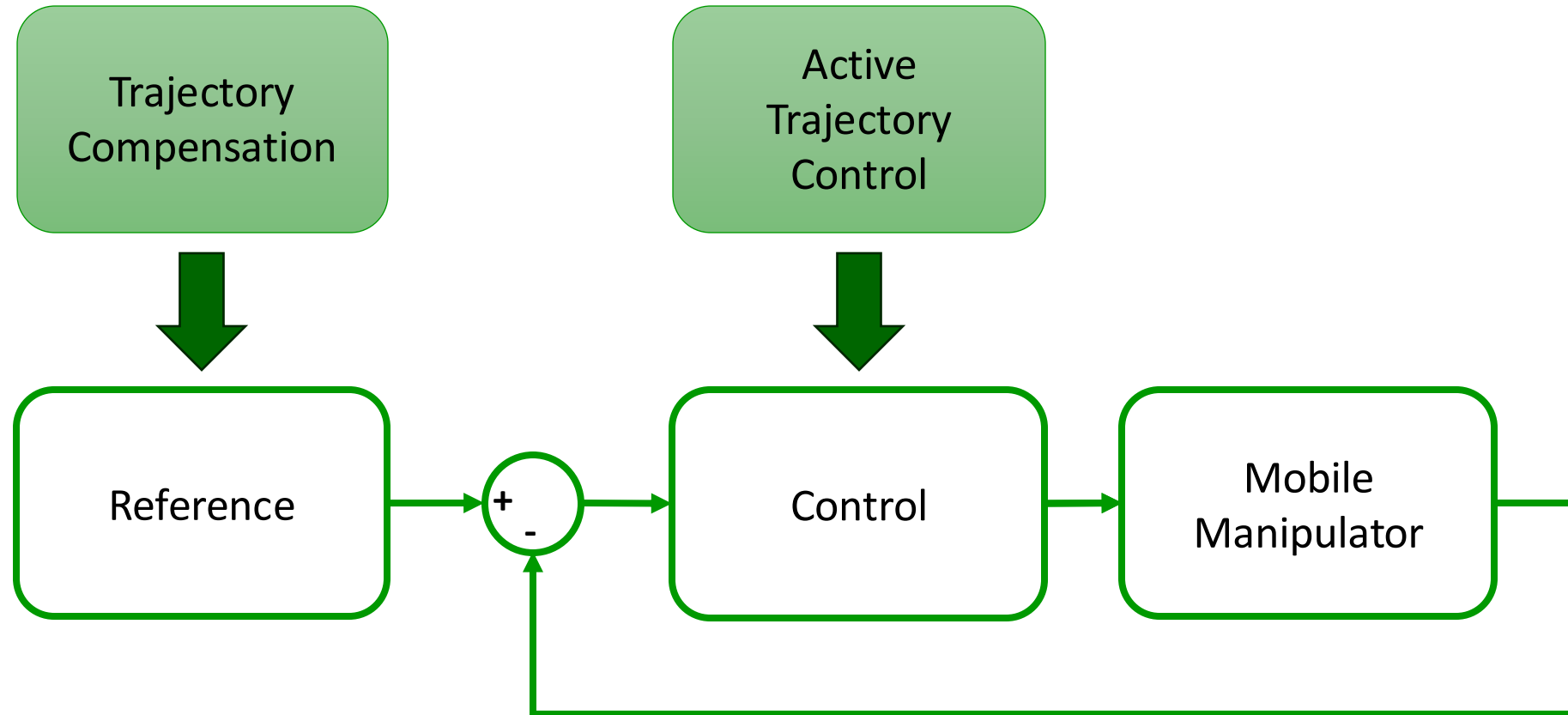


Laser Tracker



Camera

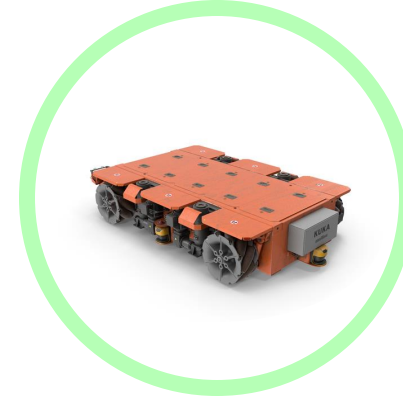
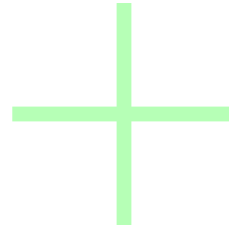
Main Scheme.



Active Trajectory Control.



Robot Manipulator

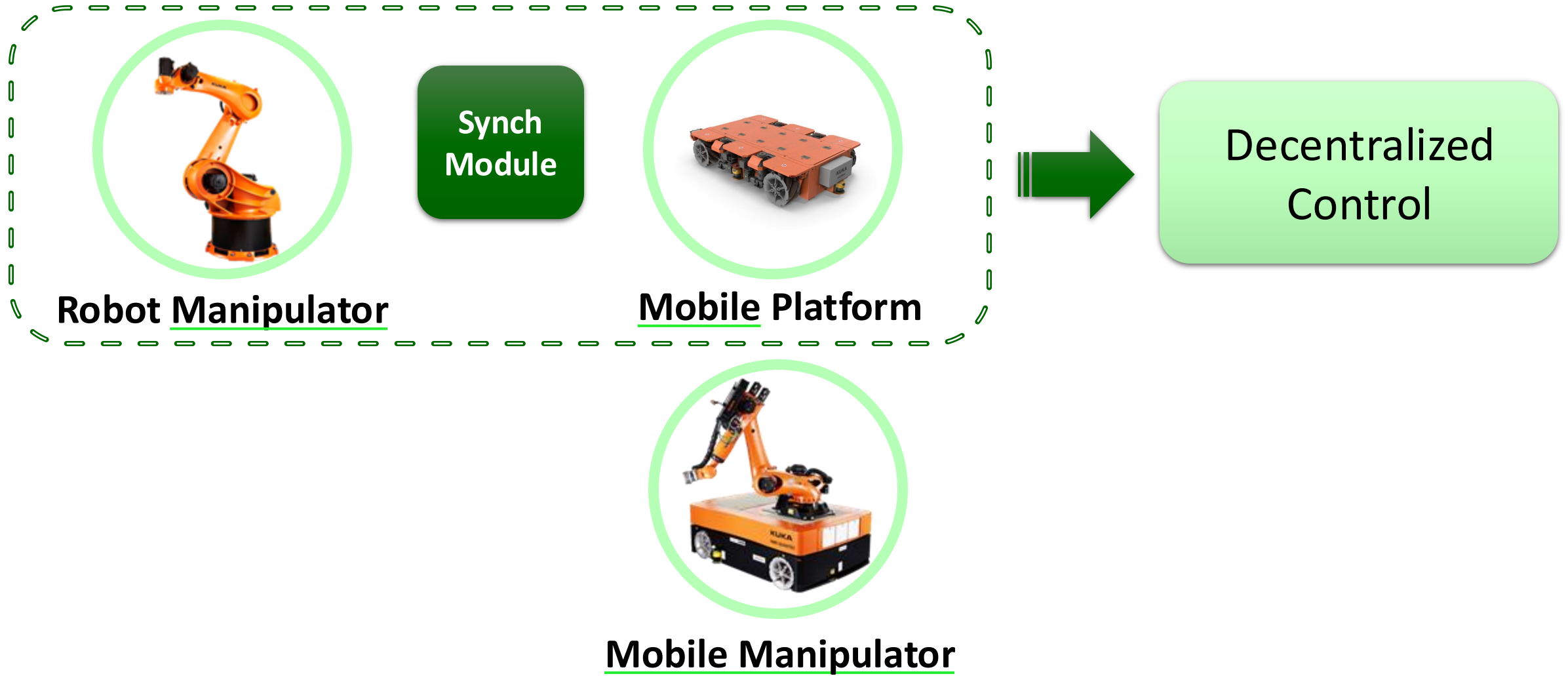


Mobile Platform

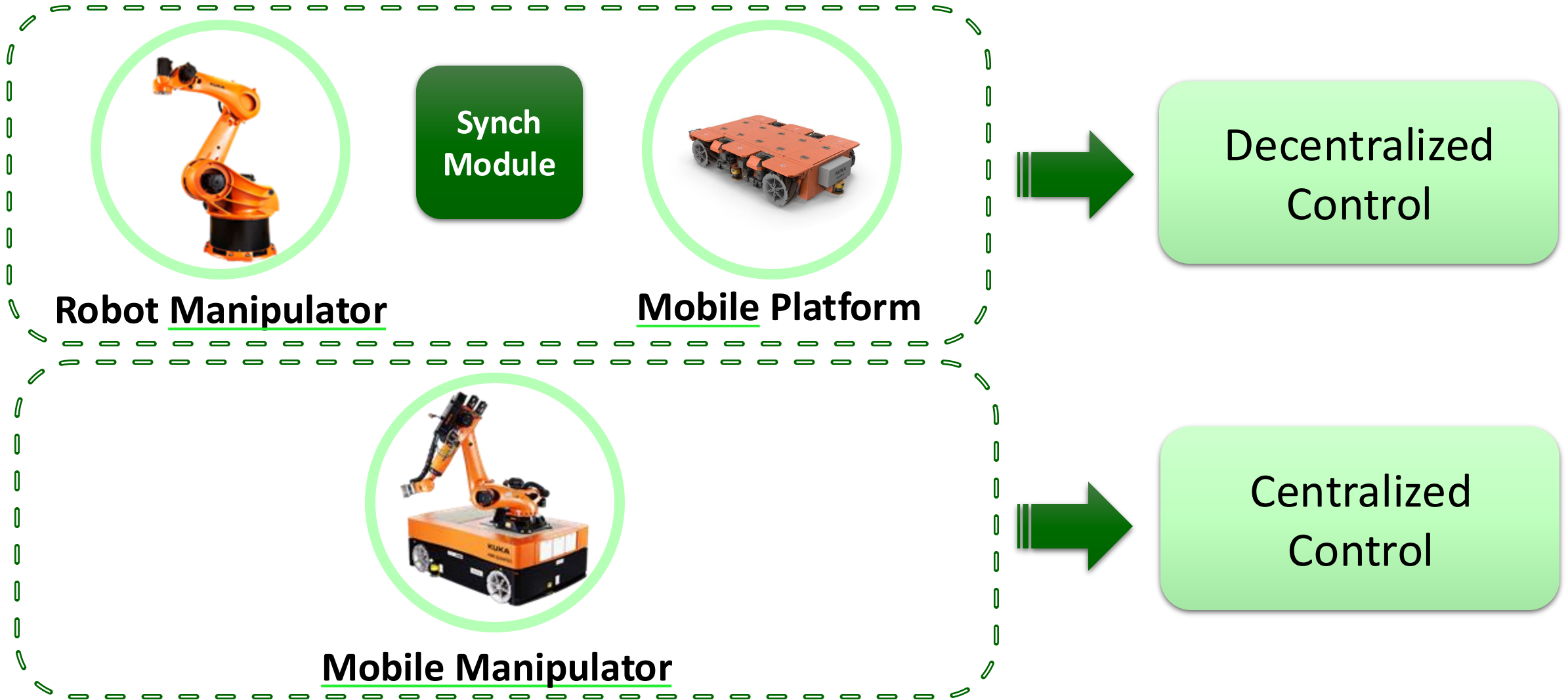


Mobile Manipulator

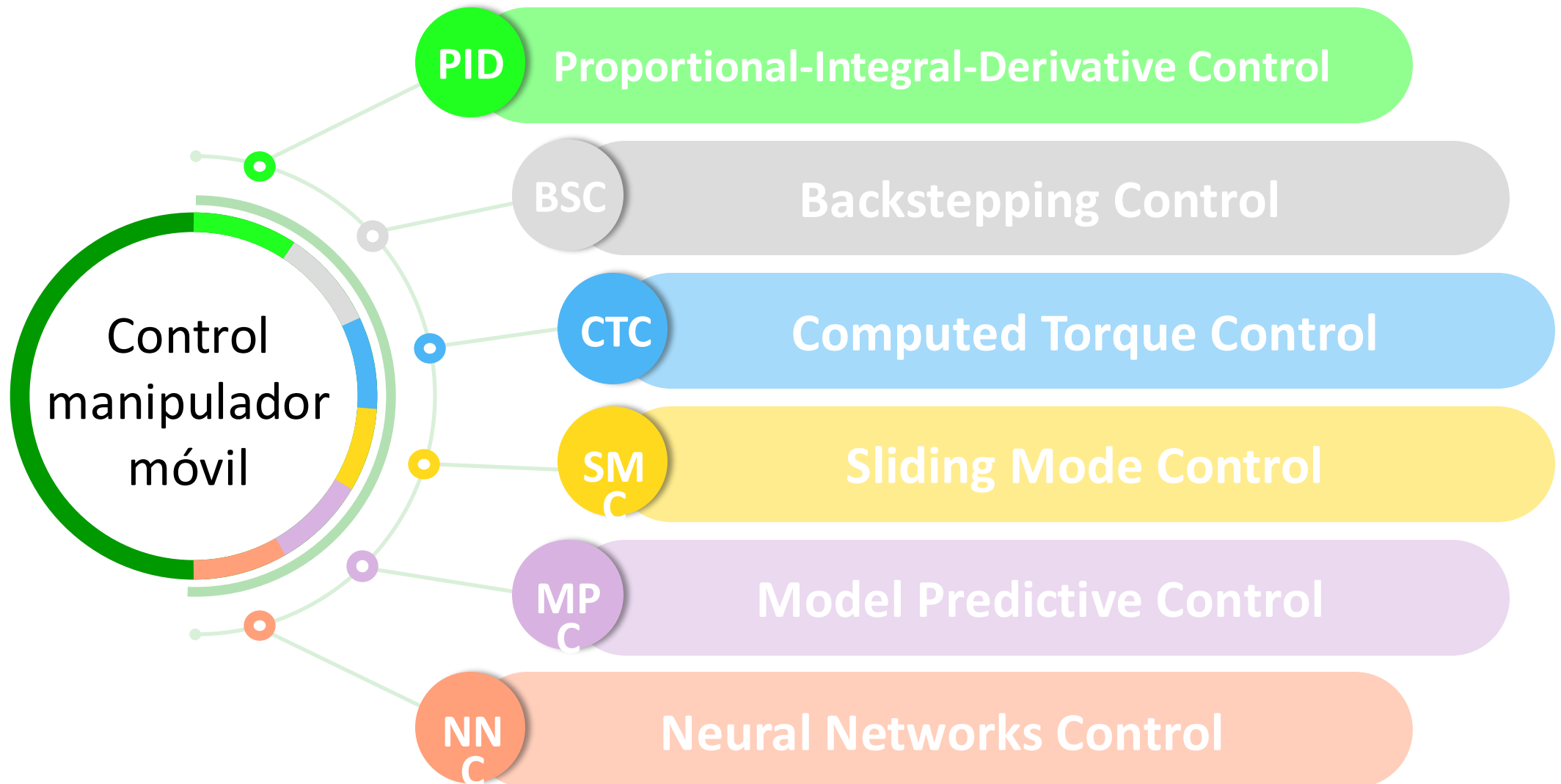
Active Trajectory Control.



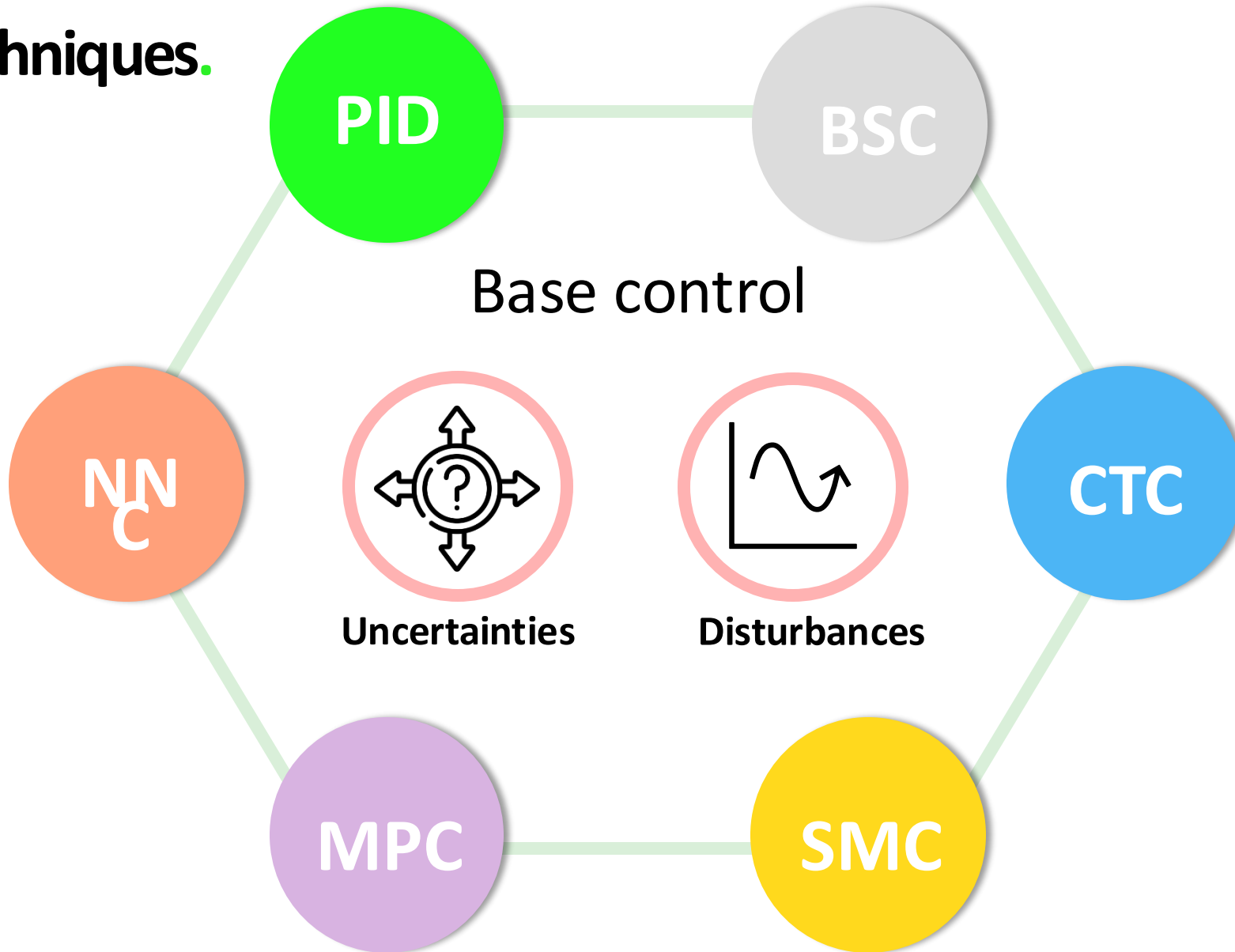
Active Trajectory Control.



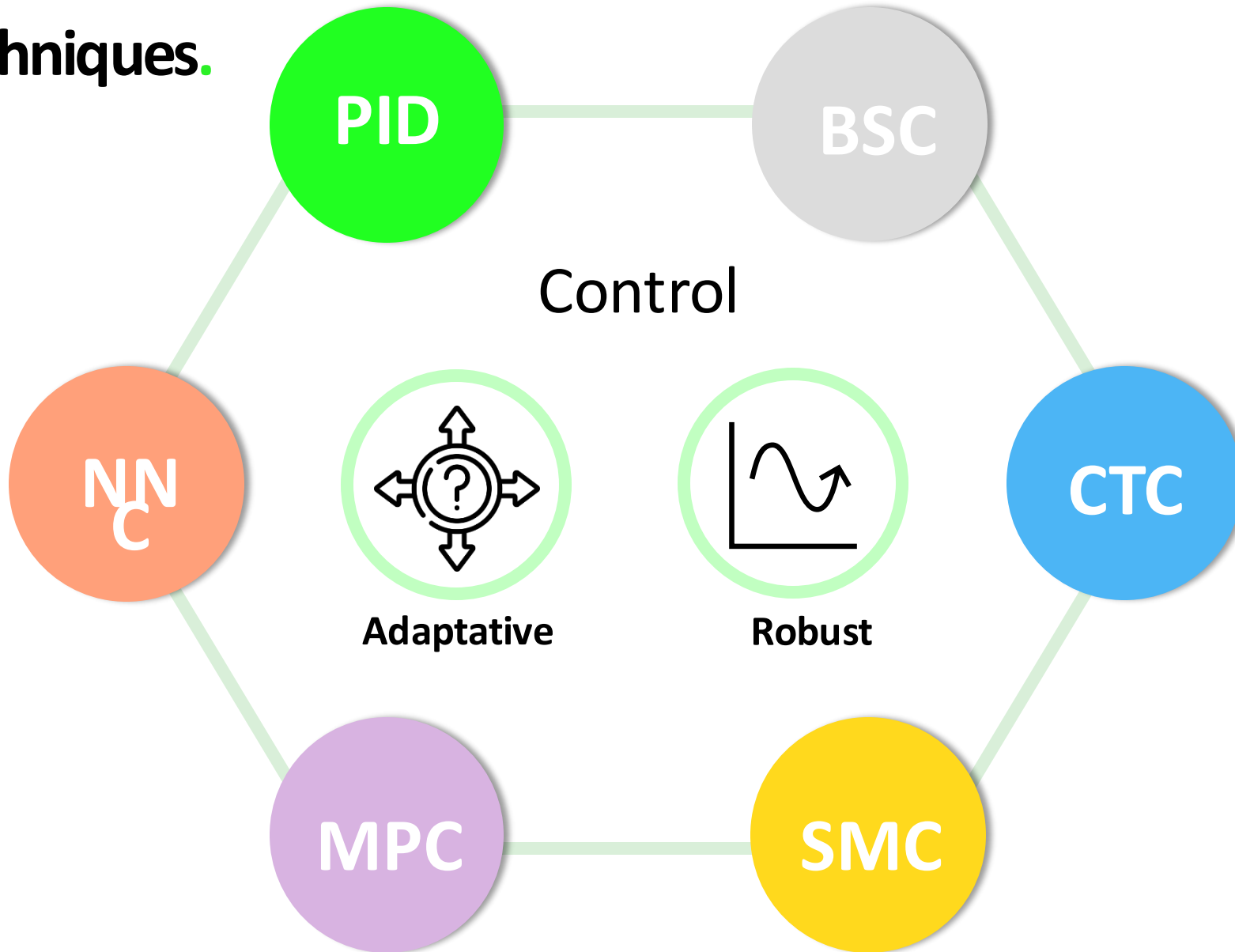
Control Techniques.



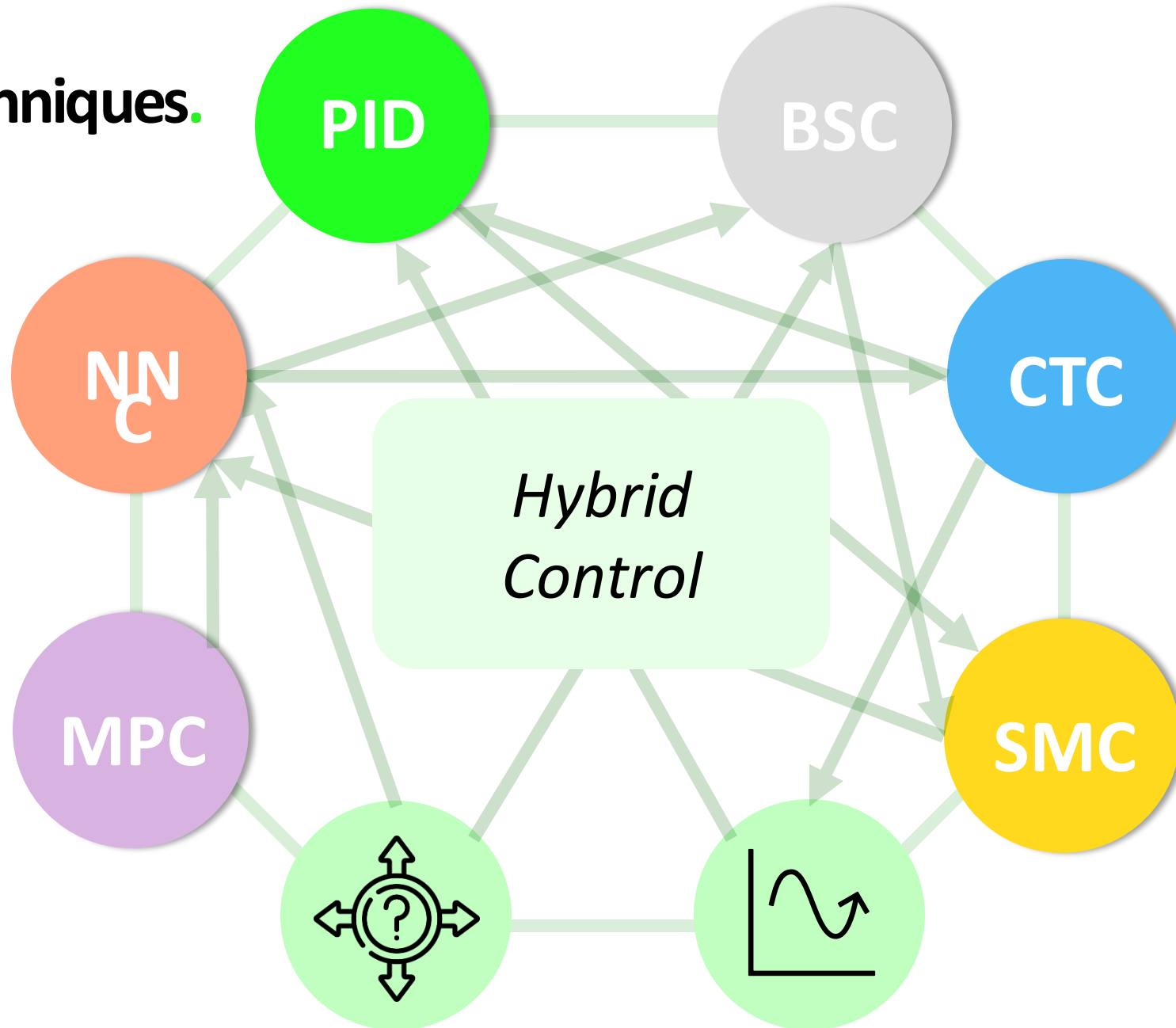
Control Techniques.



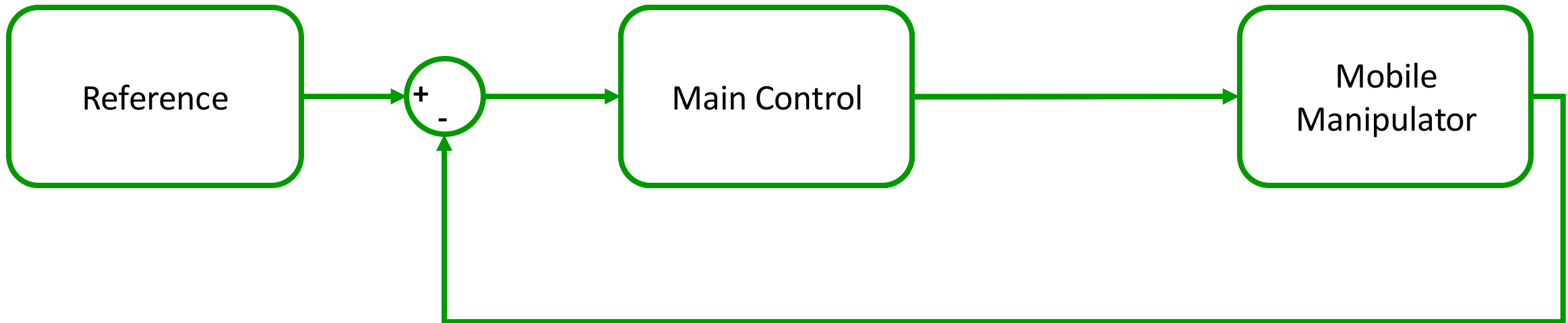
Control Techniques.



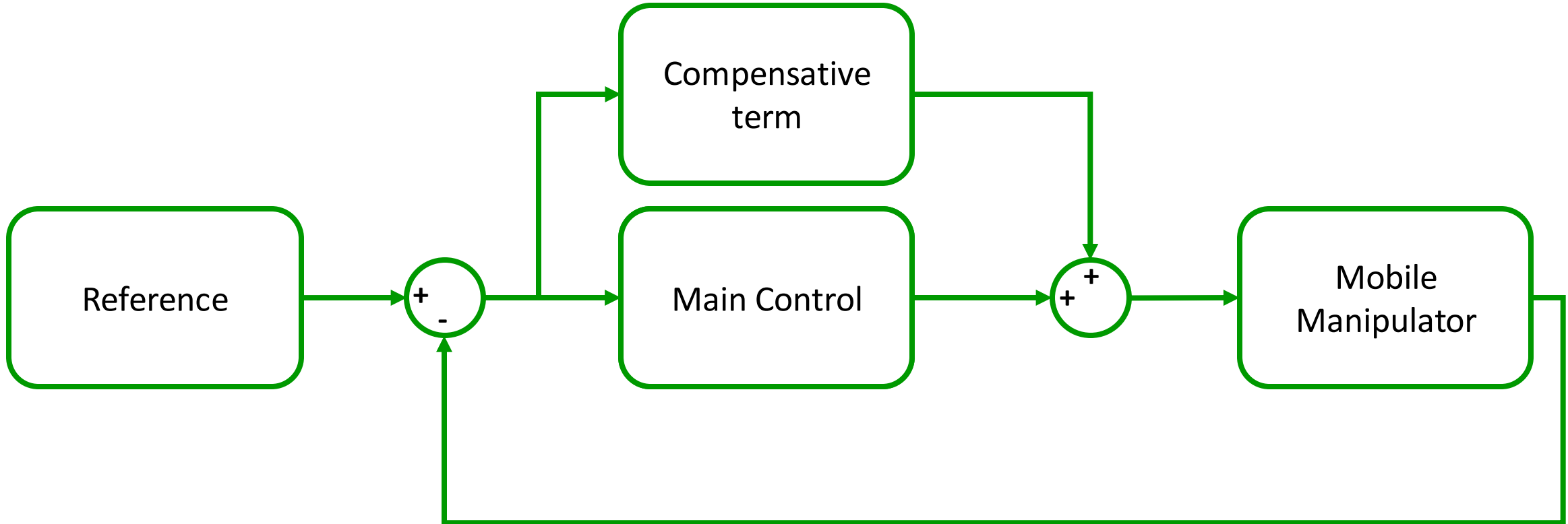
Control Techniques.



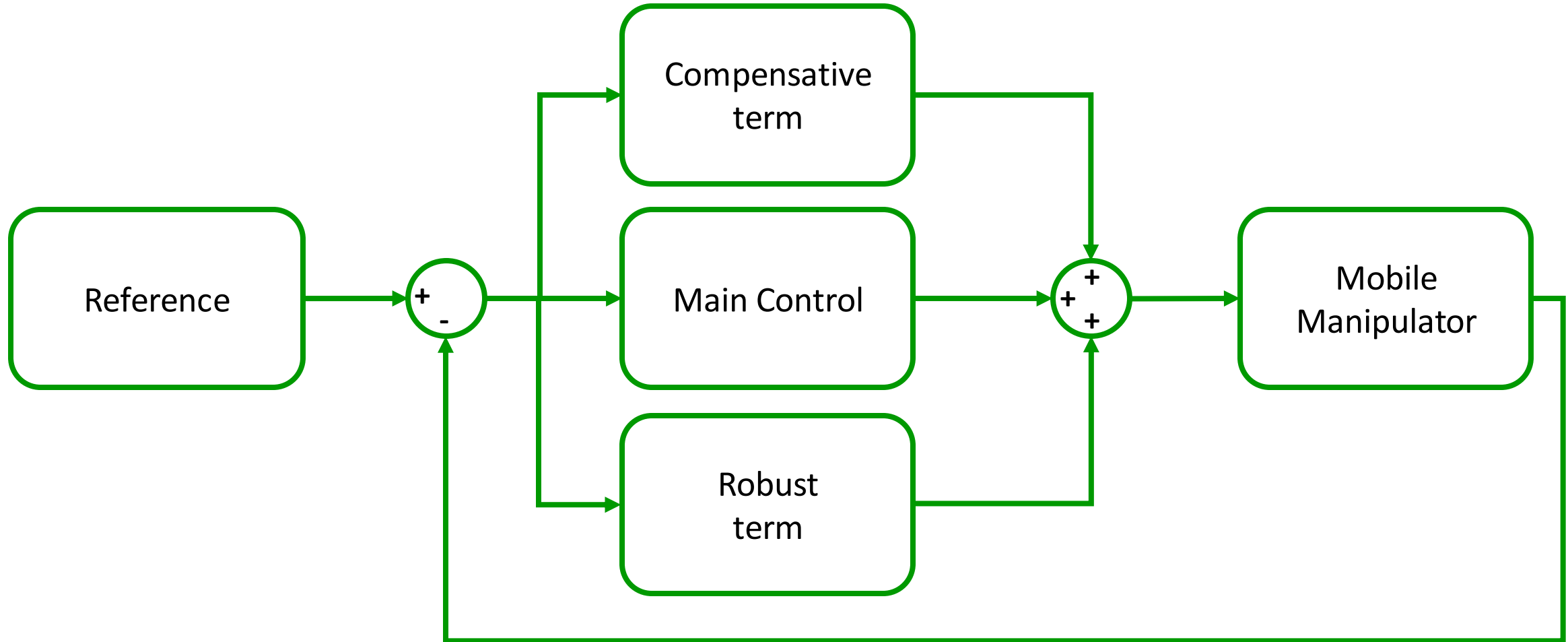
Control Scheme.



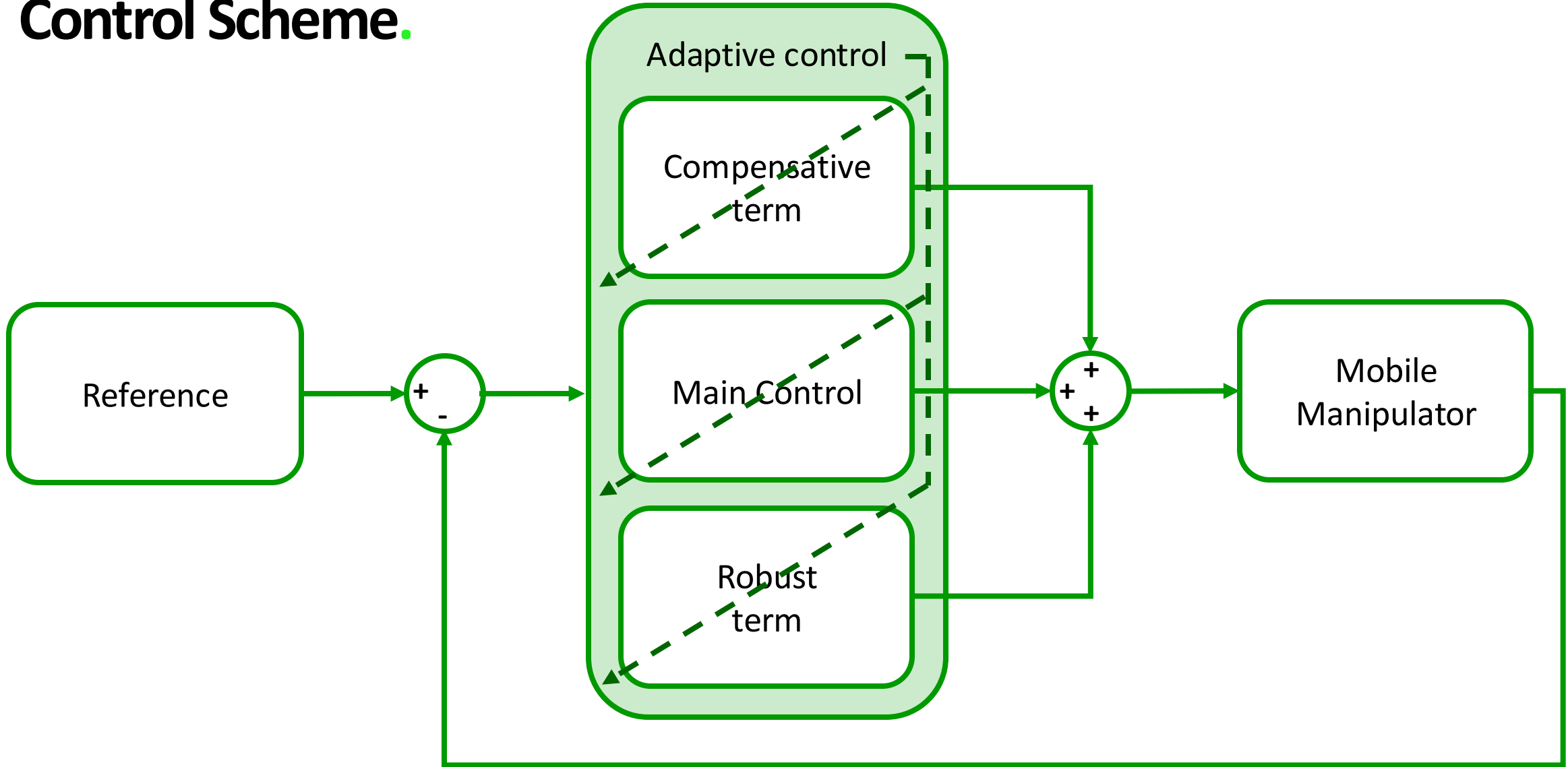
Control Scheme.



Control Scheme.



Control Scheme.





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Current Challenges.

Precision
Errors

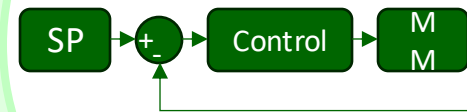
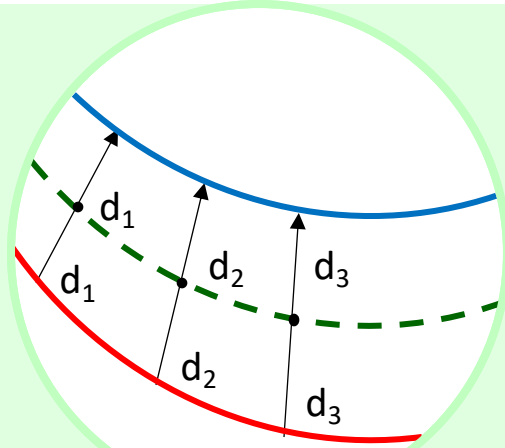
Actual
Solutions

Current Challenges.

Precision Errors



Actual Solutions



Current Challenges.

Precision Improvement

Control Complexity

Union of solutions

Current Challenges.

Precision Improvement

Control Complexity

Union of solutions

Coupled Dynamic

Simulation experimentation

Less Degrees of Freedom

Current Challenges.

Precision Improvement

Error compensation

Improved functionality

Low Cost

Control Complexity

Coupled Dynamic

Simulation experimentation

Less Degrees of Freedom

Union of solutions

Current Challenges.

Precision Improvement

Error compensation

Improved functionality

Low Cost

Control Complexity

Coupled Dynamic

Simulation experimentation

Less Degrees of Freedom

Union of solutions

Overcoming challenges

Reduced Complexity

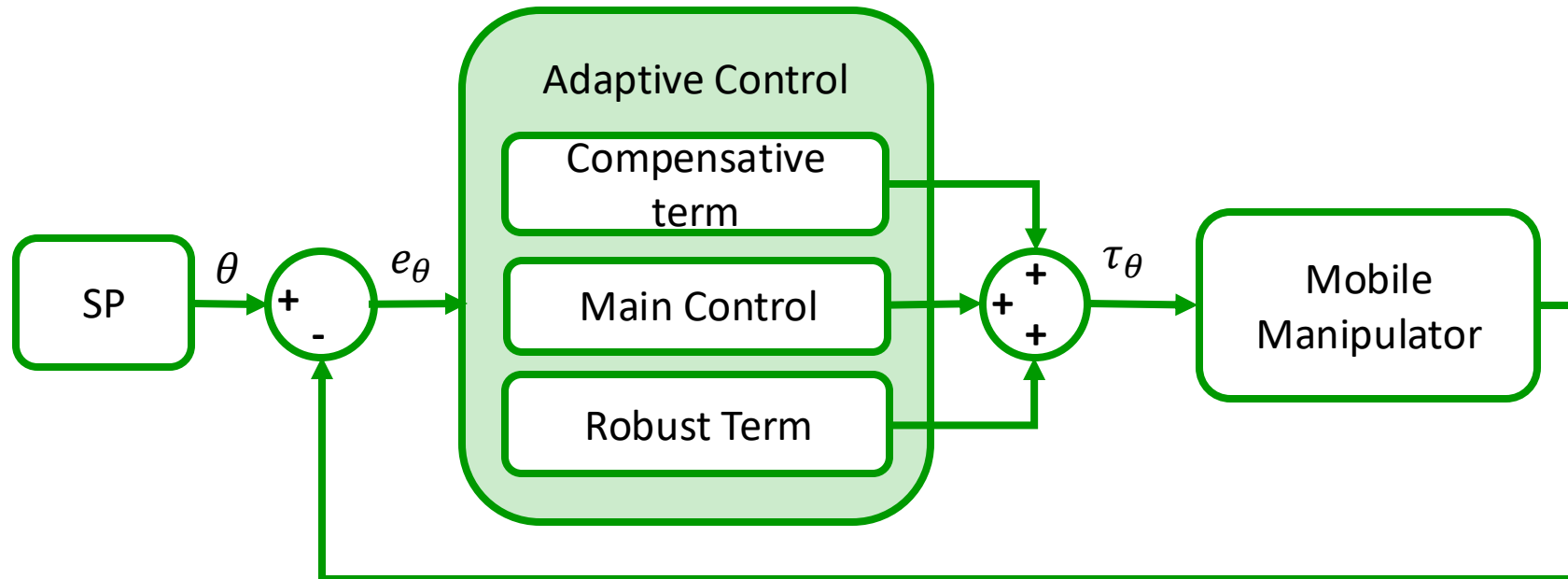
Easy to program/modify



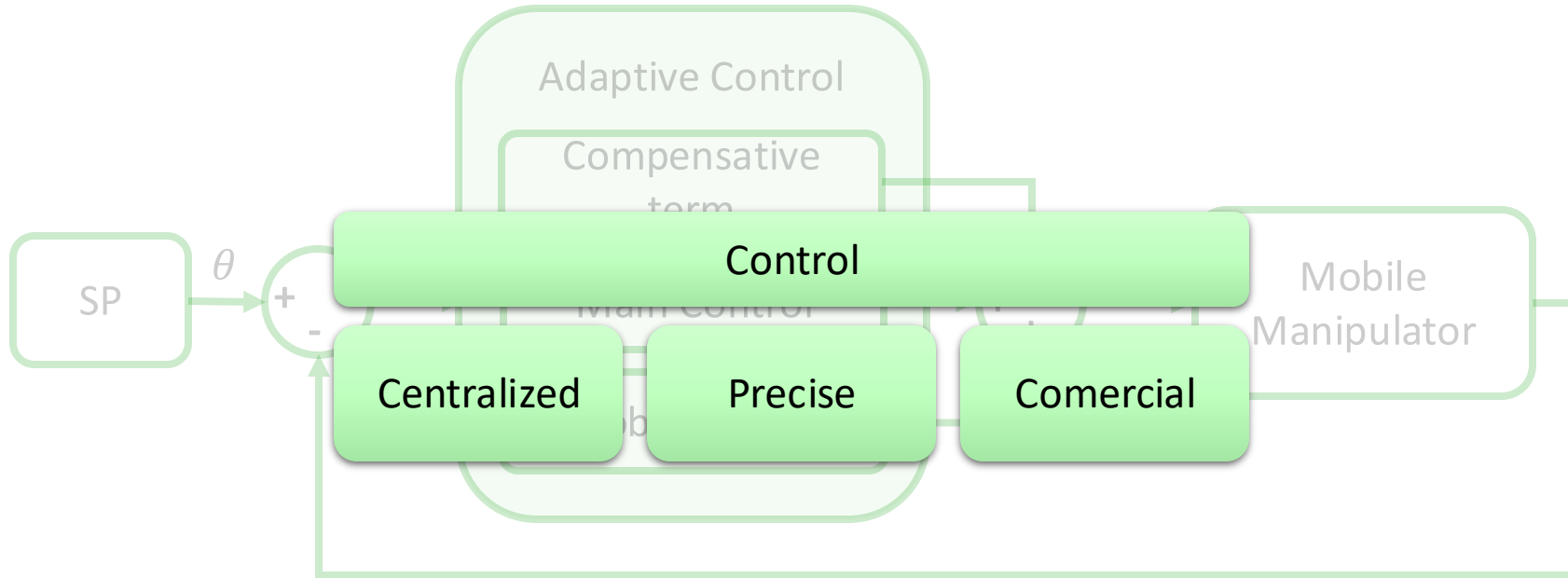
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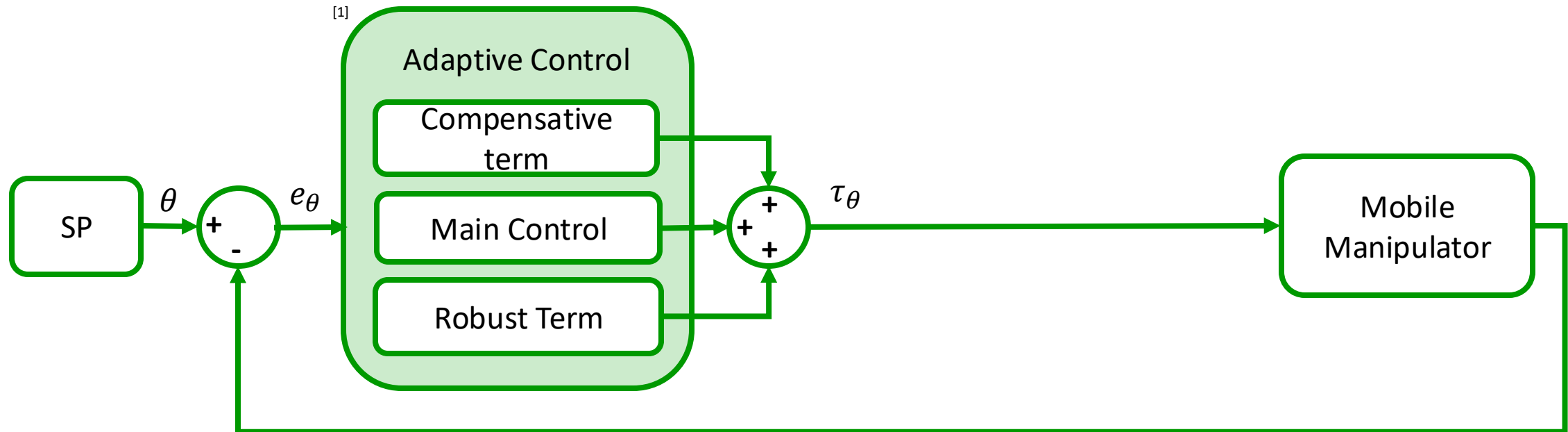
Control Scheme.



Control Scheme.



Control Scheme.

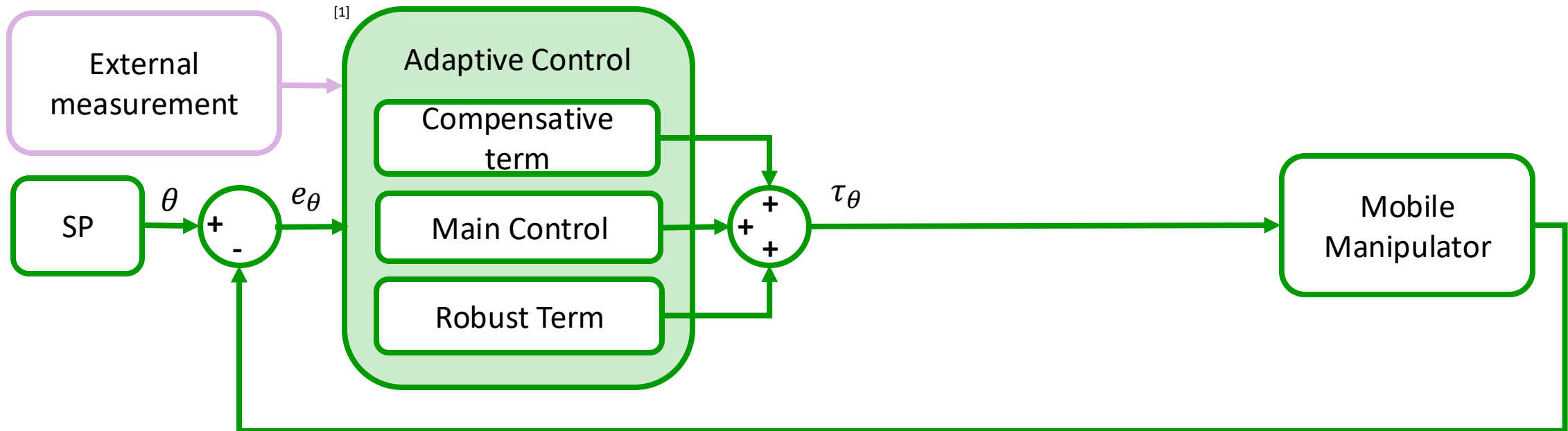


Centralized

Precise

Comercial

Control Scheme.

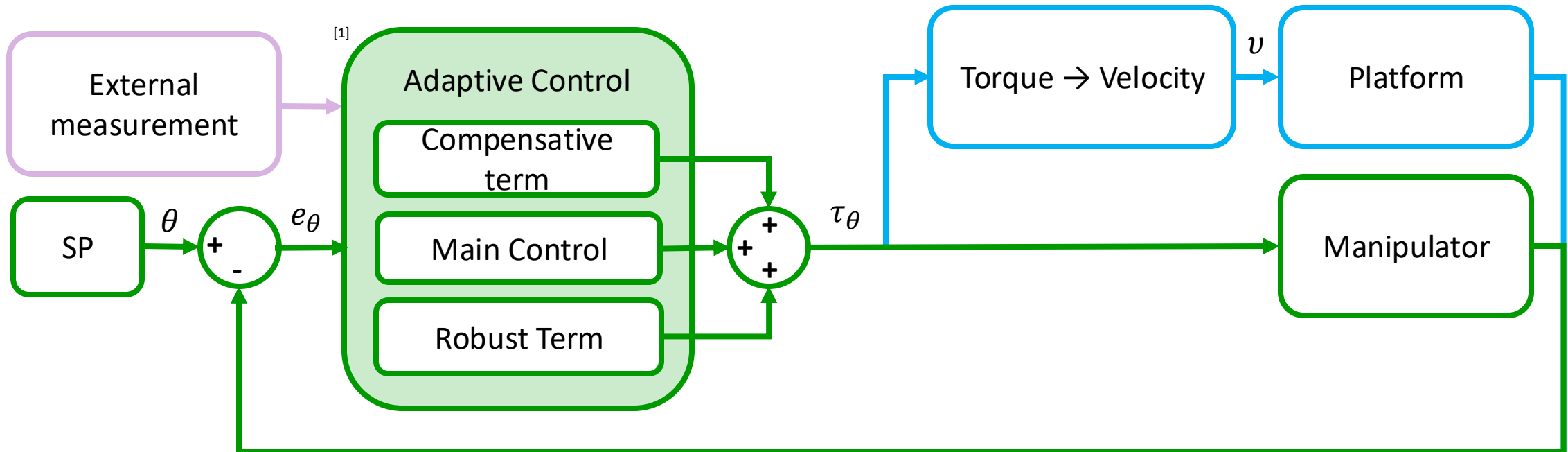


Centralized

Precise

Comercial

Control Scheme.



Centralized

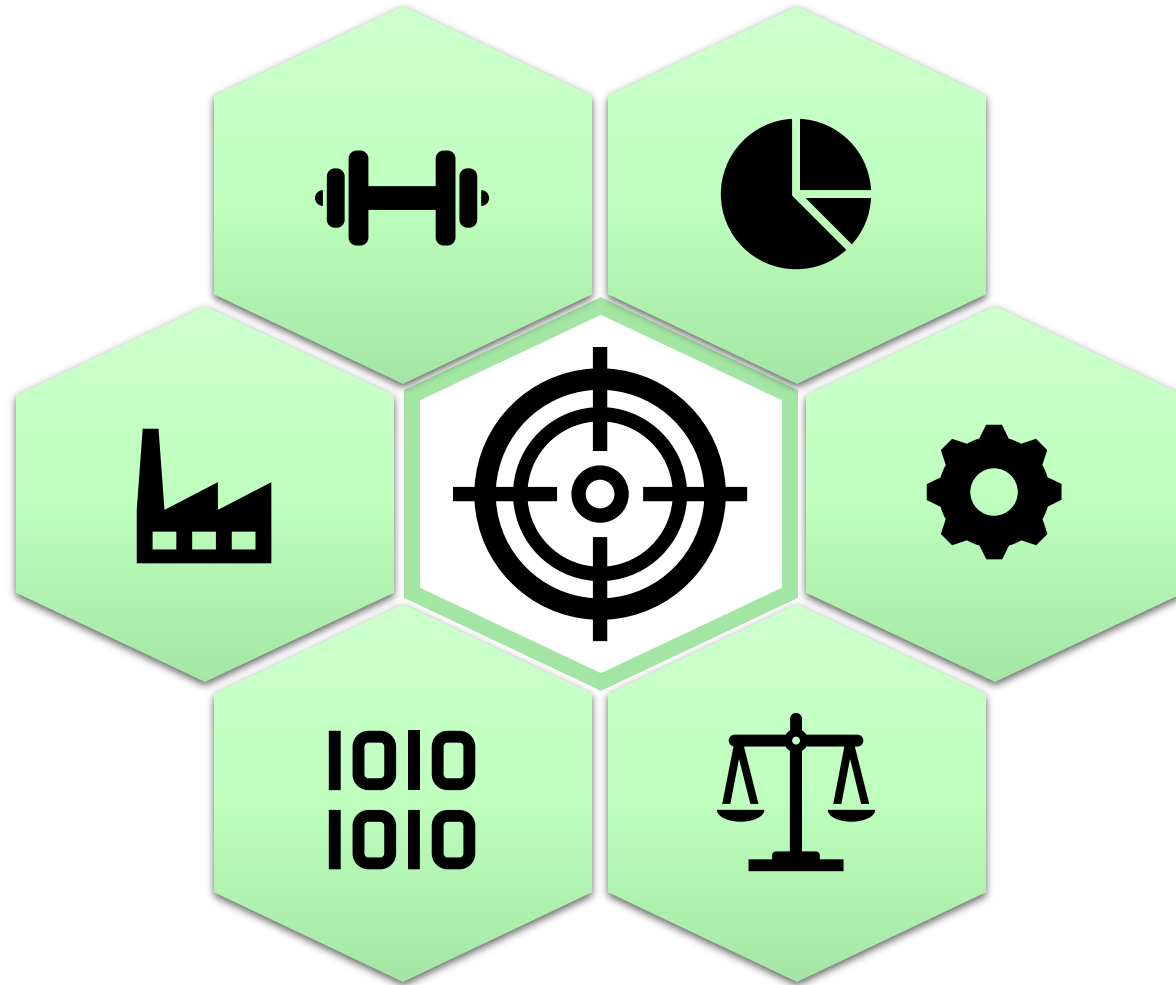
Precise

Comercial

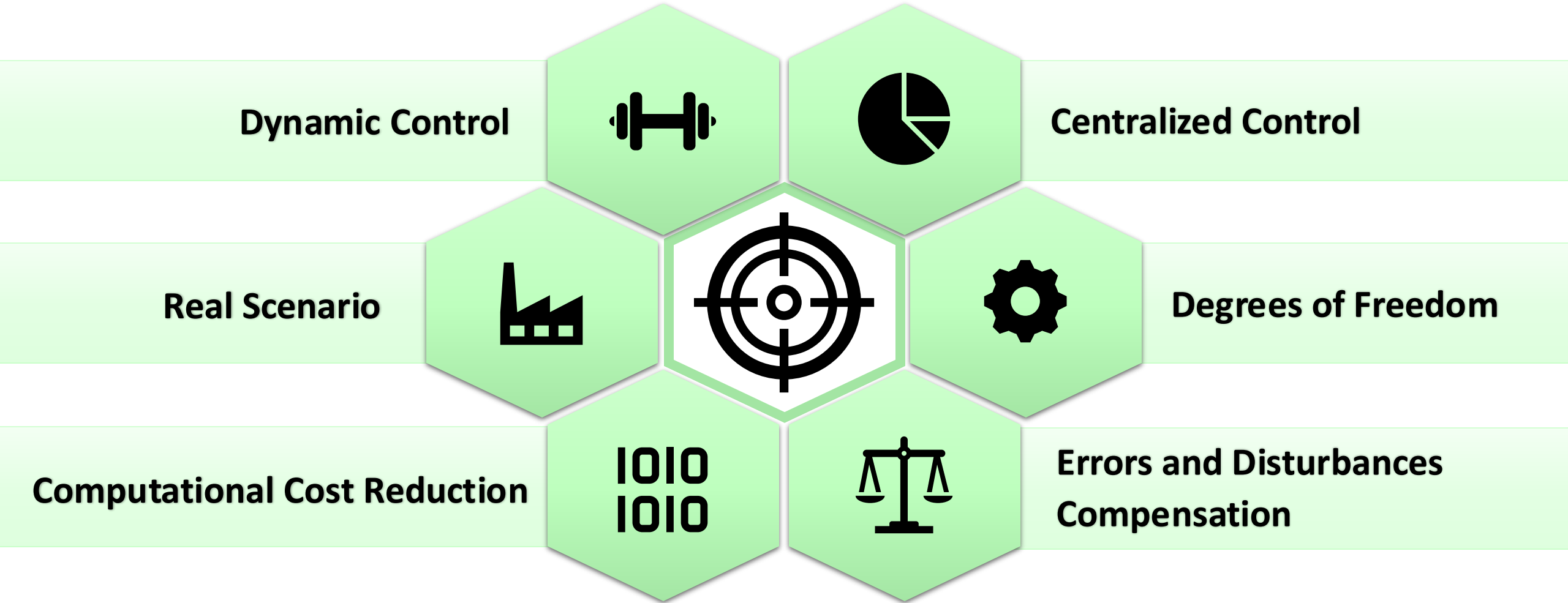


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Final objective.



Final objective.






Thank you very much!

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Thank You!

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